

# ***Grizzly*** ***Industrial, Inc.***®

## **MODEL G0723** **1/3 HP BENCHTOP** **OSCILLATING SANDER** **OWNER'S MANUAL** *(For models manufactured since 03/24)*



COPYRIGHT © OCTOBER, 2011 BY GRIZZLY INDUSTRIAL, INC., REVISED FEBRUARY, 2024 (BL)  
**WARNING: NO PORTION OF THIS MANUAL MAY BE REPRODUCED IN ANY SHAPE  
OR FORM WITHOUT THE WRITTEN APPROVAL OF GRIZZLY INDUSTRIAL, INC.**  
#ST14407 PRINTED IN TAIWAN

V3.02.24

**\*\*\*Keep for Future Reference\*\*\***



## **WARNING!**

**This manual provides critical safety instructions on the proper setup, operation, maintenance, and service of this machine/tool. Save this document, refer to it often, and use it to instruct other operators.**

**Failure to read, understand and follow the instructions in this manual may result in fire or serious personal injury—including amputation, electrocution, or death.**

**The owner of this machine/tool is solely responsible for its safe use. This responsibility includes but is not limited to proper installation in a safe environment, personnel training and usage authorization, proper inspection and maintenance, manual availability and comprehension, application of safety devices, cutting/sanding/grinding tool integrity, and the usage of personal protective equipment.**

**The manufacturer will not be held liable for injury or property damage from negligence, improper training, machine modifications or misuse.**



## **WARNING!**

**Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:**

- **Lead from lead-based paints.**
- **Crystalline silica from bricks, cement and other masonry products.**
- **Arsenic and chromium from chemically-treated lumber.**

**Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: Work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.**

# Table of Contents

<b>INTRODUCTION .....</b>	<b>2</b>
Contact Info .....	2
Manual Accuracy .....	2
Identification .....	3
Machine Data Sheet.....	4
<b>SECTION 1: SAFETY .....</b>	<b>6</b>
Safety Instructions for Machinery.....	6
Additional Safety for Spindle Sanders .....	8
<b>SECTION 2: POWER SUPPLY .....</b>	<b>9</b>
<b>SECTION 3: SETUP .....</b>	<b>11</b>
Needed for Setup .....	11
Unpacking .....	11
Inventory.....	12
Cleanup .....	12
Site Considerations .....	13
Mounting.....	14
Assembly.....	14
Dust Collection .....	14
Test Run .....	15
<b>SECTION 4: OPERATIONS.....</b>	<b>16</b>
Disabling Switch.....	16
Sleeve Selection .....	16
Sleeve Installation .....	17
Sanding .....	17
<b>SECTION 5: MAINTENANCE .....</b>	<b>18</b>
Schedule .....	18
Cleaning .....	18
<b>SECTION 6: SERVICE .....</b>	<b>19</b>
Troubleshooting.....	19
<b>SECTION 7: WIRING.....</b>	<b>20</b>
Wiring Safety Instructions .....	20
Wiring Diagram .....	21
<b>SECTION 8: PARTS .....</b>	<b>22</b>
Main.....	22
Labels & Cosmetics .....	24
<b>WARRANTY &amp; RETURNS.....</b>	<b>25</b>

# INTRODUCTION

## Contact Info

We stand behind our machines! If you have questions or need help, contact us with the information below. Before contacting, make sure you get the **serial number** and **manufacture date** from the machine ID label. This will help us help you faster.

Grizzly Technical Support  
1815 W. Battlefield  
Springfield, MO 65807  
Phone: (570) 546-9663  
Email: techsupport@grizzly.com

We want your feedback on this manual. What did you like about it? Where could it be improved? Please take a few minutes to give us feedback.

Grizzly Documentation Manager  
P.O. Box 2069  
Bellingham, WA 98227-2069  
Email: manuals@grizzly.com

### WARNING

Like all machinery there is potential danger when operating this machine. Accidents are frequently caused by lack of familiarity or failure to pay attention. Use this machine with respect and caution to decrease the risk of operator injury. If normal safety precautions are overlooked or ignored, serious personal injury may occur.

### CAUTION

No list of safety guidelines can be complete. Every shop environment is different. Always consider safety first, as it applies to your individual working conditions. Use this and other machinery with caution and respect. Failure to do so could result in serious personal injury, damage to equipment, or poor work results.



## Manual Accuracy

We are proud to provide a high-quality owner's manual with your new machine!

We made every effort to be exact with the instructions, specifications, drawings, and photographs in this manual. Sometimes we make mistakes, but our policy of continuous improvement also means that **sometimes the machine you receive is slightly different than shown in the manual.**

If you find this to be the case, and the difference between the manual and machine leaves you confused or unsure about something, check our website for an updated version. We post current manuals and manual updates for free on our website at **www.grizzly.com**.

Alternatively, you can call our Technical Support for help. Before calling, make sure you write down the **manufacture date** and **serial number** from the machine ID label (see below). This information is required for us to provide proper tech support, and it helps us determine if updated documentation is available for your machine.

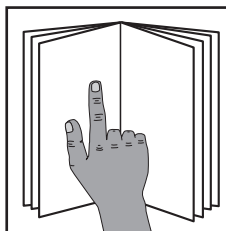
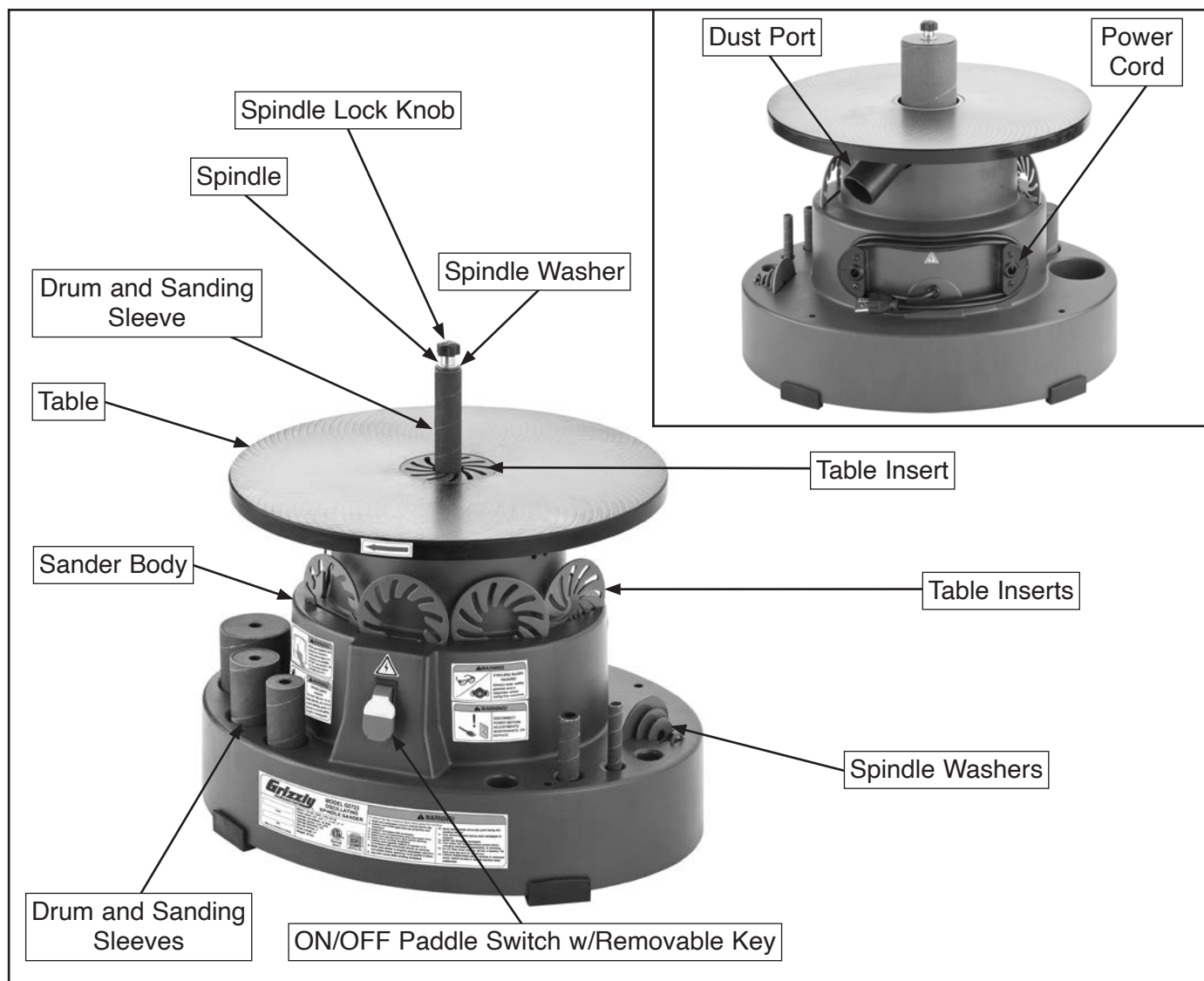
		MODEL GXXXX MACHINE NAME	
SPECIFICATIONS		 WARNING!	
Motor:	To reduce risk of serious injury when using this machine:		
Specification:	Manual before operation.		
Specification:	Safety glasses and respirator.		
Specification:	Correctly adjusted/setup and		
Weight:	power is connected to grounded circuit before starting.		
	4. Make sure the motor has stopped and disconnect		
	power before adjustments, maintenance, or service.		
	5. DO NOT expose to rain or dampness.		
	6. DO NOT modify this machine in any way.		
	7.		
	8.		
	9. ended.		
	10. Use of drugs or alcohol.		
	10. Maintain machine carefully to prevent accidents.		

Manufactured for Grizzly in Taiwan



# Identification

Become familiar with the names and locations of the controls and features shown below to better understand the instructions in this manual.



## **!WARNING**

To reduce your risk of serious injury, read this entire manual **BEFORE** using machine.





# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G0723 1/3 HP BENCHTOP OSCILLATING SANDER

### Product Dimensions:

Weight..... 46 lbs.  
Width (side-to-side) x Depth (front-to-back) x Height..... 22-7/8 x 18 x 20 in.  
Footprint (Length x Width)..... 22-1/4 x 16-3/4 in.

### Shipping Dimensions:

Type..... Cardboard Box  
Content..... Machine  
Weight..... 56 lbs.  
Length x Width x Height..... 25 x 20 x 22 in.

### Electrical:

Power Requirement..... 120V, Single-Phase, 60 Hz  
Prewired Voltage..... 120V  
Full-Load Current Rating..... 3.5A  
Minimum Circuit Size..... 15A  
Connection Type..... Cord & Plug  
Power Cord Included..... Yes  
Power Cord Length..... 6 ft.  
Power Cord Gauge..... 18 AWG  
Plug Included..... Yes  
Included Plug Type..... NEMA 5-15  
Switch Type..... Paddle Safety Switch w/Removable Key

### Motors:

#### Main

Horsepower..... 1/3 HP  
Phase..... Single-Phase  
Amps..... 3.5A  
Speed..... 1725 RPM  
Type..... Fan-Cooled Induction Run  
Power Transfer ..... Direct Drive  
Bearings..... Shielded & Permanently Lubricated  
Centrifugal Switch/Contacts Type..... N/A

### Main Specifications:

#### Spindle Sander Info

Sanding Drum Diameters..... 1/2, 3/4, 1, 1-1/2, 2, 3 in.  
Sanding Drum Length..... 4-1/2 in.  
Spindle Speed..... 1725 RPM  
Spindle Oscillation..... 30 SPM  
Stroke Length..... 1 in.  
Table Length..... 18 in.  
Table Width..... 18 in.  
Table Thickness..... 11/16 in.  
Table-to-Floor Height..... 15-1/2 in.  
Spindle Shaft Diameter..... 1/2 in.  
Number of Table Inserts..... 5  
Included Sanding Sleeve Grit Size..... 100



**Construction Materials**

Base..... Plastic  
Table..... Cast Iron

**Other Related Info**

Dust Port Size..... 2 in.

**Other Specifications:**

Country of Origin ..... Taiwan  
Warranty ..... 1 Year  
Approximate Assembly & Setup Time ..... 15 Minutes  
Serial Number Location ..... ID Label  
Certified by a Nationally Recognized Testing Laboratory (NRTL) ..... Yes

**Features:**

A spacious 18 inch table leaves plenty of room to navigate while smoothing curved edges.  
Sanding drums store neatly in the base for easy, organized access.  
Space-saving benchtop style.  
ON/OFF paddle switch with removable key.  
Includes 6 sanding sleeves from 1/2" to 3" in diameter.



# SECTION 1: SAFETY

## For Your Own Safety, Read Instruction Manual Before Operating This Machine

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures. Always use common sense and good judgment.



Indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices.

**NOTICE**

Alerts the user to useful information about proper operation of the machine to avoid machine damage.

## Safety Instructions for Machinery



**OWNER'S MANUAL.** Read and understand this owner's manual **BEFORE** using machine.

**TRAINED OPERATORS ONLY.** Untrained operators have a higher risk of being hurt or killed. Only allow trained/supervised people to use this machine. When machine is not being used, disconnect power, remove switch keys, or lock-out machine to prevent unauthorized use—especially around children. Make your workshop kid proof!

**DANGEROUS ENVIRONMENTS.** Do not use machinery in areas that are wet, cluttered, or have poor lighting. Operating machinery in these areas greatly increases the risk of accidents and injury.

**MENTAL ALERTNESS REQUIRED.** Full mental alertness is required for safe operation of machinery. Never operate under the influence of drugs or alcohol, when tired, or when distracted.

### **ELECTRICAL EQUIPMENT INJURY RISKS.**

You can be shocked, burned, or killed by touching live electrical components or improperly grounded machinery. To reduce this risk, only allow qualified service personnel to do electrical installation or repair work, and always disconnect power before accessing or exposing electrical equipment.

**DISCONNECT POWER FIRST.** Always disconnect machine from power supply **BEFORE** making adjustments, changing tooling, or servicing machine. This prevents an injury risk from unintended startup or contact with live electrical components.

**EYE PROTECTION.** Always wear ANSI-approved safety glasses or a face shield when operating or observing machinery to reduce the risk of eye injury or blindness from flying particles. Everyday eyeglasses are **NOT** approved safety glasses.





## **WARNING**

**WEARING PROPER APPAREL.** Do not wear loose clothing, gloves, neckties, or jewelry that can become entangled in moving parts. Always tie back or cover long hair. Wear non-slip footwear to reduce risk of slipping and losing control or accidentally contacting cutting tool or moving parts.

**HAZARDOUS DUST.** Dust created by machinery operations may cause cancer, birth defects, or long-term respiratory damage. Be aware of dust hazards associated with each workpiece material. Always wear a NIOSH-approved respirator to reduce your risk.

**HEARING PROTECTION.** Always wear hearing protection when operating or observing loud machinery. Extended exposure to this noise without hearing protection can cause permanent hearing loss.

**REMOVE ADJUSTING TOOLS.** Tools left on machinery can become dangerous projectiles upon startup. Never leave chuck keys, wrenches, or any other tools on machine. Always verify removal before starting!

**USE CORRECT TOOL FOR THE JOB.** Only use this tool for its intended purpose—do not force it or an attachment to do a job for which it was not designed. Never make unapproved modifications—modifying tool or using it differently than intended may result in malfunction or mechanical failure that can lead to personal injury or death!

**AWKWARD POSITIONS.** Keep proper footing and balance at all times when operating machine. Do not overreach! Avoid awkward hand positions that make workpiece control difficult or increase the risk of accidental injury.

**CHILDREN & BYSTANDERS.** Keep children and bystanders at a safe distance from the work area. Stop using machine if they become a distraction.

**GUARDS & COVERS.** Guards and covers reduce accidental contact with moving parts or flying debris. Make sure they are properly installed, undamaged, and working correctly **BEFORE** operating machine.

**FORCING MACHINERY.** Do not force machine. It will do the job safer and better at the rate for which it was designed.

**NEVER STAND ON MACHINE.** Serious injury may occur if machine is tipped or if the cutting tool is unintentionally contacted.

**STABLE MACHINE.** Unexpected movement during operation greatly increases risk of injury or loss of control. Before starting, verify machine is stable and mobile base (if used) is locked.

**USE RECOMMENDED ACCESSORIES.** Consult this owner's manual or the manufacturer for recommended accessories. Using improper accessories will increase the risk of serious injury.

**UNATTENDED OPERATION.** To reduce the risk of accidental injury, turn machine **OFF** and ensure all moving parts completely stop before walking away. Never leave machine running while unattended.

**MAINTAIN WITH CARE.** Follow all maintenance instructions and lubrication schedules to keep machine in good working condition. A machine that is improperly maintained could malfunction, leading to serious personal injury or death.

**DAMAGED PARTS.** Regularly inspect machine for damaged, loose, or mis-adjusted parts—or any condition that could affect safe operation. Immediately repair/replace **BEFORE** operating machine. For your own safety, **DO NOT** operate machine with damaged parts!

**MAINTAIN POWER CORDS.** When disconnecting cord-connected machines from power, grab and pull the plug—**NOT** the cord. Pulling the cord may damage the wires inside. Do not handle cord/plug with wet hands. Avoid cord damage by keeping it away from heated surfaces, high traffic areas, harsh chemicals, and wet/damp locations.

**EXPERIENCING DIFFICULTIES.** If at any time you experience difficulties performing the intended operation, stop using the machine! Contact our Technical Support at (570) 546-9663.



# Additional Safety for Spindle Sanders

## WARNING

Serious injury or death can occur from fingers, clothing, jewelry or hair getting entangled in rotating spindle or other moving components. Abrasion injuries can occur from touching rotating sanding drum with bare skin. Workpieces thrown by drum can strike operator or bystanders with moderate force, causing impact injuries. Long-term respiratory damage can occur from using sander without proper use of a respirator. To reduce the risk of these hazards, operator and bystanders **MUST** completely heed the hazards and warnings below.

**HAND PLACEMENT.** Rotating sanding drums can remove a large amount of flesh in a few seconds. Always keep hands away from drum during operation. Never touch moving drum on purpose. Use a brush to clean table of sawdust and chips.

**FEEDING WORKPIECE.** Forcefully jamming workpiece into sanding surface could cause workpiece to eject back at operator or damage machine. Always allow spindle to reach full speed. Firmly hold workpiece with both hands and ease it against spindle using light pressure.

**DRUM DIRECTION.** Feeding workpiece incorrectly can cause it to be thrown from machine, allowing your hands to slip into the rotating drum or striking yourself or bystanders. To reduce these risks, feed workpiece against direction of rotation, and never sand tapered or pointed stock with point facing feed direction.

**SANDING SLEEVE CONDITION.** Worn or damaged sanding sleeves can tear apart and become entangled in spindle, resulting in subsequent injuries from operator loss of workpiece control. Replace worn or damaged sanding sleeves promptly.

**SANDING DUST.** Sanding creates large amounts of dust and flying chips that can lead to eye injury or serious respiratory illness. Reduce your risk by always wearing approved eye and respiratory protection when using sander. Never operate without adequate dust collection system in place and running. However, dust collection is not a substitute for using a respirator.

**AVOIDING ENTANGLEMENT.** DO NOT wear loose clothing, gloves, or jewelry, and tie back long hair. Keep all guards in place and secure.

**WORKPIECE INSPECTION.** Nails, staples, knots, or other imperfections in workpiece can be dislodged and thrown from sander at high rate of speed into operator or bystanders, or cause damage to sanding sleeves or drum. Never sand stock that has embedded foreign objects or questionable imperfections.

**TABLE INSERTS.** A pinch point for fingers and workpieces exists in the gap between table and oscillating drum. Always use table insert that fits closest to diameter of installed drum to keep this gap as small as possible and reduce risk of injury.

**POWER DISCONNECT.** An accidental startup while changing sleeves can result in entanglement or abrasion injuries. Always disconnect machine from power source before changing sanding sleeve to avoid this risk.

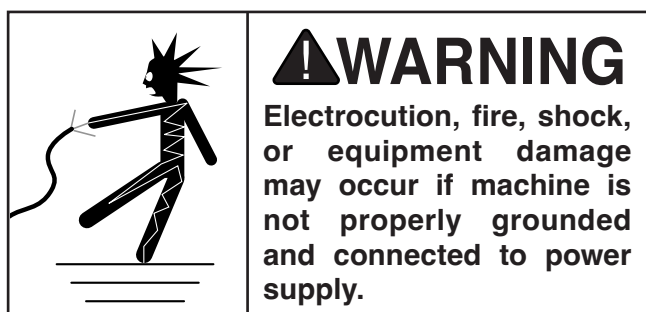
**WORKPIECE INTEGRITY.** Sanding fragile workpieces can result in loss of control, resulting in entanglement, impact injuries, or damage to the sanding sleeve or drum. Only sand solid workpieces that can withstand power sanding forces. Make sure shape of workpiece is properly supported; avoid sanding workpieces without flat bottom surfaces unless some type of jig is used to maintain support and control when sanding force is applied.



# SECTION 2: POWER SUPPLY

## Availability

Before installing the machine, consider the availability and proximity of the required power supply circuit. If an existing circuit does not meet the requirements for this machine, a new circuit must be installed. To minimize the risk of electrocution, fire, or equipment damage, installation work and electrical wiring must be done by an electrician or qualified service personnel in accordance with all applicable codes and standards.



## Full-Load Current Rating

The full-load current rating is the amperage a machine draws at 100% of the rated output power. On machines with multiple motors, this is the amperage drawn by the largest motor or sum of all motors and electrical devices that might operate at one time during normal operations.

### Full-Load Current Rating at 110V .... 3.5 Amps

The full-load current is not the maximum amount of amps that the machine will draw. If the machine is overloaded, it will draw additional amps beyond the full-load rating.

If the machine is overloaded for a sufficient length of time, damage, overheating, or fire may result—especially if connected to an undersized circuit. To reduce the risk of these hazards, avoid overloading the machine during operation and make sure it is connected to a power supply circuit that meets the specified circuit requirements.

## Circuit Requirements

This machine is prewired to operate on a power supply circuit that has a verified ground and meets the following requirements:

**Nominal Voltage** ..... 110V, 115V, 120V  
**Cycle** ..... 60 Hz  
**Phase** ..... Single-Phase  
**Power Supply Circuit** ..... 15 Amps

A power supply circuit includes all electrical equipment between the breaker box or fuse panel in the building and the machine. The power supply circuit used for this machine must be sized to safely handle the full-load current drawn from the machine for an extended period of time. (If this machine is connected to a circuit protected by fuses, use a time delay fuse marked D.)

## ! CAUTION

For your own safety and protection of property, consult an electrician if you are unsure about wiring practices or electrical codes in your area.

**Note:** *Circuit requirements in this manual apply to a dedicated circuit—where only one machine will be running on the circuit at a time. If machine will be connected to a shared circuit where multiple machines may be running at the same time, consult an electrician or qualified service personnel to ensure circuit is properly sized for safe operation.*



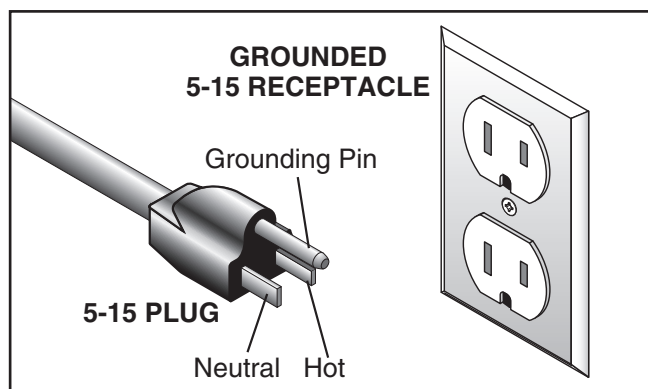
## Grounding & Plug Requirements

This machine **MUST** be grounded. In the event of certain malfunctions or breakdowns, grounding reduces the risk of electric shock by providing a path of least resistance for electric current.

This machine is equipped with a power cord that has an equipment-grounding wire and a grounding plug. Only insert plug into a matching receptacle (outlet) that is properly installed and grounded in accordance with all local codes and ordinances. **DO NOT** modify the provided plug!

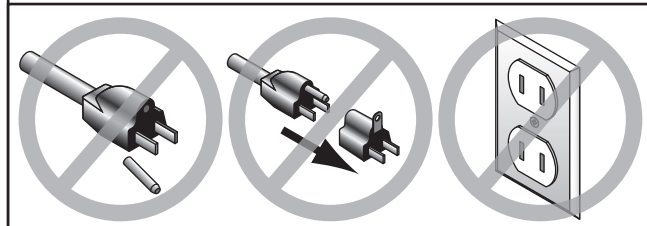
### **! WARNING**

**Serious injury could occur if you connect machine to power before completing setup process. DO NOT connect to power until instructed later in this manual.**



**Figure 1.** Typical 5-15 plug and receptacle.

### **! CAUTION**



#### **SHOCK HAZARD!**

**Two-prong outlets do not meet the grounding requirements for this machine. Do not modify or use an adapter on the plug provided—if it will not fit the outlet, have a qualified electrician install the proper outlet with a verified ground.**

Improper connection of the equipment-grounding wire can result in a risk of electric shock. The wire with green insulation (with or without yellow stripes) is the equipment-grounding wire. If repair or replacement of the power cord or plug is necessary, do not connect the equipment-grounding wire to a live (current carrying) terminal.

Check with a qualified electrician or service personnel if you do not understand these grounding requirements, or if you are in doubt about whether the tool is properly grounded. If you ever notice that a cord or plug is damaged or worn, disconnect it from power, and immediately replace it with a new one.

## Extension Cords

We do not recommend using an extension cord with this machine. If you must use an extension cord, only use it if absolutely necessary and only on a temporary basis.

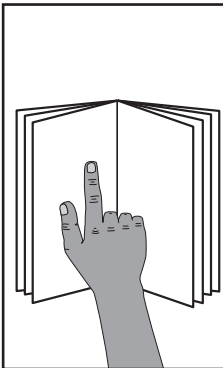
Extension cords cause voltage drop, which can damage electrical components and shorten motor life. Voltage drop increases as the extension cord size gets longer and the gauge size gets smaller (higher gauge numbers indicate smaller sizes).

Any extension cord used with this machine must be in good condition and contain a ground wire and matching plug/receptacle. Additionally, it must meet the following size requirements:

**Minimum Gauge Size .....16 AWG**  
**Maximum Length (Shorter is Better).....50 ft.**

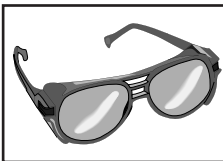


# SECTION 3: SETUP



## WARNING

This machine presents serious injury hazards to untrained users. Read through this entire manual to become familiar with the controls and operations before starting the machine!



## WARNING

Wear safety glasses during the entire setup process!

## Unpacking

This machine was carefully packaged for safe transport. When unpacking, separate all enclosed items from packaging materials and inspect them for shipping damage. ***If items are damaged, please call us immediately at (570) 546-9663.***

**IMPORTANT:** Save all packaging materials until you are completely satisfied with the machine and have resolved any issues between Grizzly or the shipping agent. *You MUST have the original packaging to file a freight claim. It is also extremely helpful if you need to return your machine later.*

## Needed for Setup

The following are needed to complete the setup process, but are not included with your machine.

Description	Qty
• Safety Glasses .....	1
• Cleaner/Degreaser.....	As Needed
• Disposable Shop Rags.....	As Needed
• Straightedge 4' .....	1
• Screwdriver Phillips #2 .....	1
• Screwdriver Flat Head #2.....	1
• Dust Collection System .....	1
• Dust Hose 2" .....	1
• Hose Clamps 2" .....	2





# Inventory

The following is a list of items shipped with your machine. Before beginning setup, lay these items out and inventory them.

If any non-proprietary parts are missing (e.g. a nut or a washer), we will gladly replace them; or for the sake of expediency, replacements can be obtained at your local hardware store.

Inventory (Figure 2)	Qty
A. Spindle Sander Assembly .....	1
B. Spindle Lock Knob .....	1
C. Sanding Sleeves 1/2", 3/4", 1", 1 1/2", 2", 3" ....	6
D. Sanding Drums 3/4", 1", 1 1/2", 2", 3" .....	5
E. Table Inserts 1/2", 3/4", 1", 1 1/2", 2", 3" .....	6
F. Drum Washers 3/4", 1", 1 1/2", 2", 3" .....	5

## NOTICE

If you cannot find an item on this list, carefully check around/inside the machine and packaging materials. Often, these items get lost in packaging materials while unpacking or they are pre-installed at the factory.

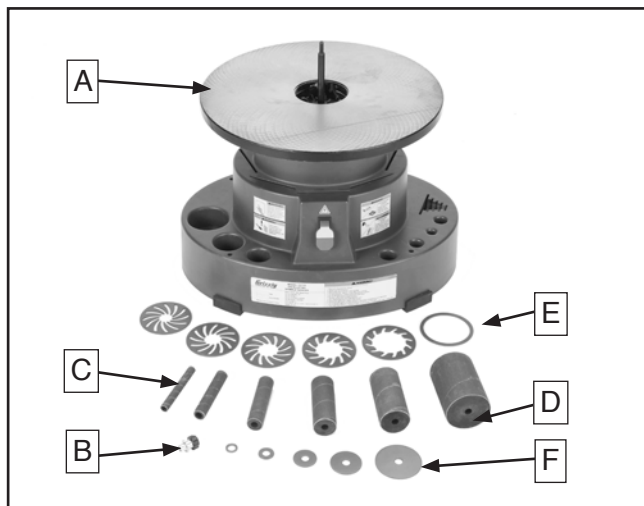


Figure 2. Box contents.

# Cleanup

The unpainted surfaces of your machine are coated with a heavy-duty rust preventative that prevents corrosion during shipment and storage. This rust preventative works extremely well, but it will take a little time to clean.

Be patient and do a thorough job cleaning your machine. The time you spend doing this now will give you a better appreciation for the proper care of your machine's unpainted surfaces.

There are many ways to remove this rust preventative, but the following steps work well in a wide variety of situations. Always follow the manufacturer's instructions with any cleaning product you use and make sure you work in a well-ventilated area to minimize exposure to toxic fumes.

## Before cleaning, gather the following:

- Disposable rags
- Cleaner/degreaser (WD-40 works well)
- Safety glasses & disposable gloves
- Plastic paint scraper (optional)

## Basic steps for removing rust preventative:

1. Put on safety glasses.
2. Coat the rust preventative with a liberal amount of cleaner/degreaser, then let it soak for 5–10 minutes.
3. Wipe off the surfaces. If your cleaner/degreaser is effective, the rust preventative will wipe off easily. If you have a plastic paint scraper, scrape off as much as you can first, then wipe off the rest with the rag.
4. Repeat **Steps 2–3** as necessary until clean, then coat all unpainted surfaces with a quality metal protectant to prevent rust.

## NOTICE

Avoid harsh solvents like acetone or brake parts cleaner that may damage painted surfaces. Always test on a small, inconspicuous location first.



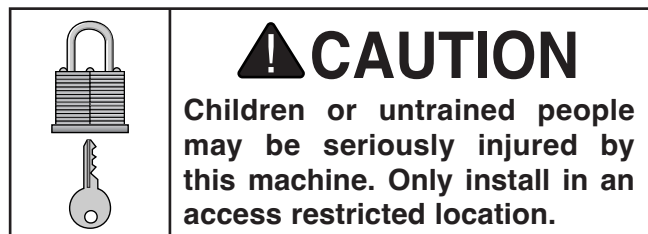
# Site Considerations

## Weight Load

Refer to the **Machine Data Sheet** for the weight of your machine. Make sure that the surface upon which the machine is placed will bear the weight of the machine, additional equipment that may be installed on the machine, and the heaviest workpiece that will be used. Additionally, consider the weight of the operator and any dynamic loading that may occur when operating the machine.

## Space Allocation

Consider the largest size of workpiece that will be processed through this machine and provide enough space around the machine for adequate operator material handling or the installation of auxiliary equipment. With permanent installations, leave enough space around the machine to open or remove doors/covers as required by the maintenance and service described in this manual. **See below for required space allocation.**



## Physical Environment

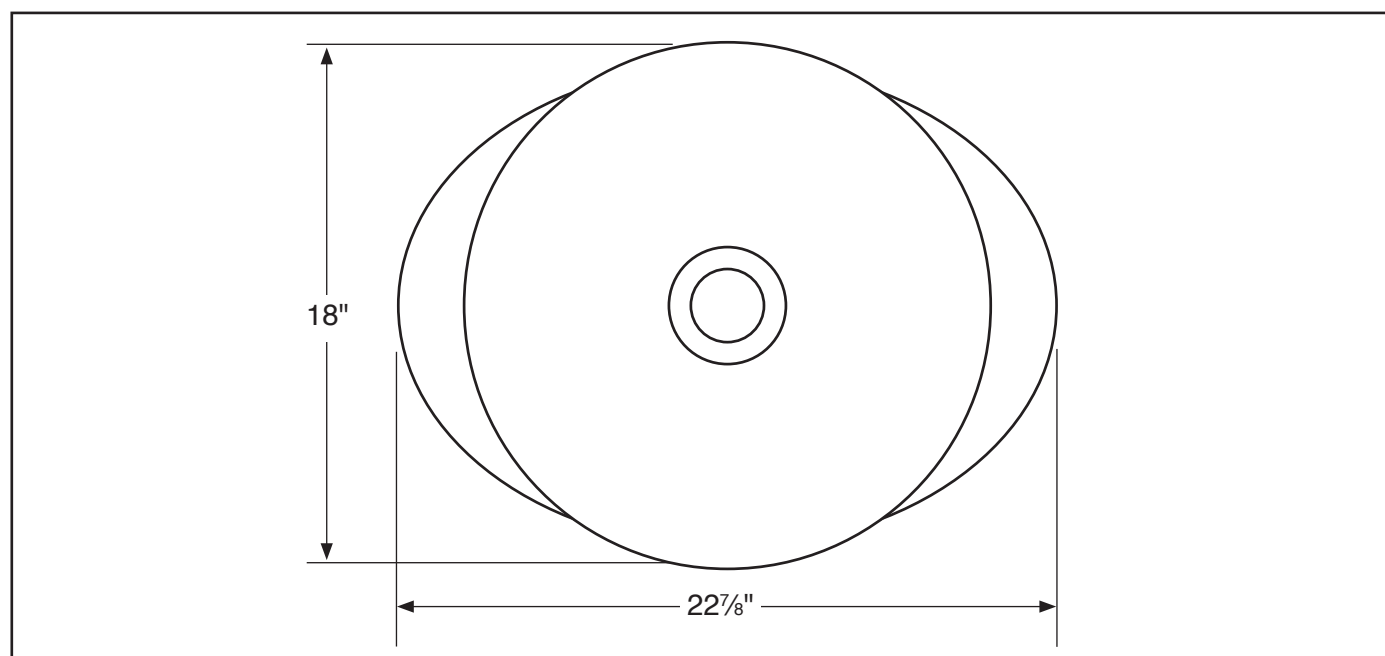
The physical environment where the machine is operated is important for safe operation and longevity of machine components. For best results, operate this machine in a dry environment that is free from excessive moisture, hazardous chemicals, airborne abrasives, or extreme conditions. Extreme conditions for this type of machinery are generally those where the ambient temperature range exceeds 41°–104°F; the relative humidity range exceeds 20%–95% (non-condensing); or the environment is subject to vibration, shocks, or bumps.

## Electrical Installation

Place this machine near an existing power source. Make sure all power cords are protected from traffic, material handling, moisture, chemicals, or other hazards. Make sure to leave enough space around machine to disconnect power supply or apply a lockout/tagout device, if required.

## Lighting

Lighting around the machine must be adequate enough that operations can be performed safely. Shadows, glare, or strobe effects that may distract or impede the operator must be eliminated.



**Figure 3.** Model G0723 working clearances.

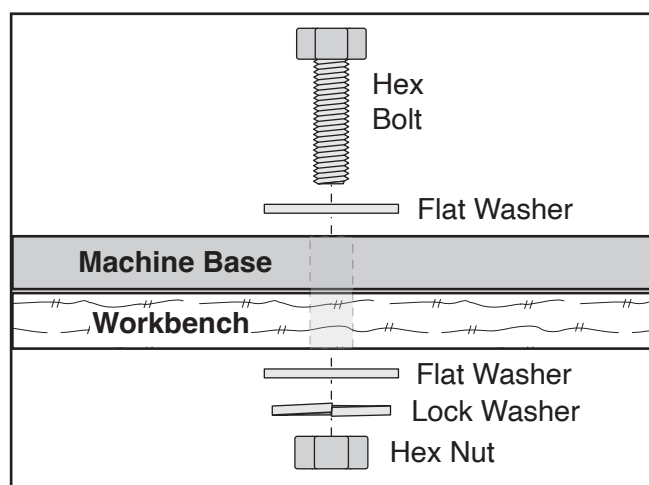


# Mounting

**Number of Mounting Holes..... 4**  
**Diameter of Mounting Hardware Needed . 5/16"**

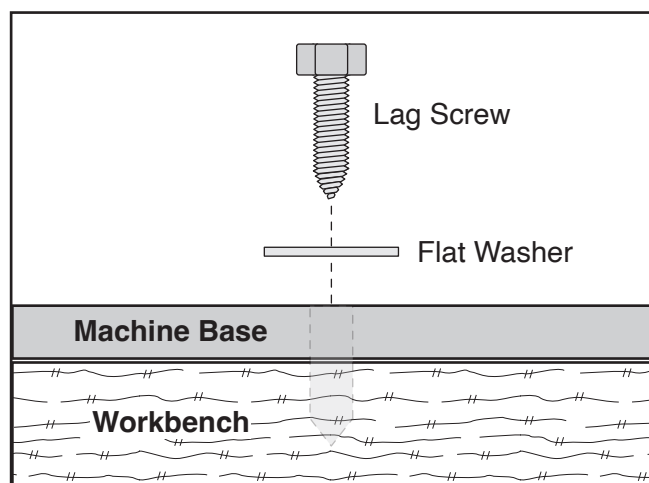
The base of this machine has mounting holes that allow it to be fastened to a workbench or other mounting surface to prevent it from moving during operation and causing accidental injury or damage.

The strongest mounting option is a "Through Mount" (see example below) where holes are drilled all the way through the workbench—and hex bolts, washers, and hex nuts are used to secure the machine in place.



**Figure 4.** Example of a "Through Mount" setup.

Another option is a "Direct Mount" (see example below) where the machine is secured directly to the workbench with lag screws and washers.



**Figure 5.** Example of a "Direct Mount" setup.

# Assembly

Place the lock knob, table inserts, sanding drums and sleeves, and drum washers in their designated accessory slots beneath the table (see **Figure 6**).



**Figure 6.** G0723 fully assembled.

# Dust Collection

## ⚠ CAUTION

**DO NOT** operate the Model G0723 without an adequate dust collection system. This sander creates substantial amounts of wood dust while operating. Failure to use a dust collection system can result in short and long-term respiratory illness.

### **Recommended CFM at Dust Port: 400 CFM**

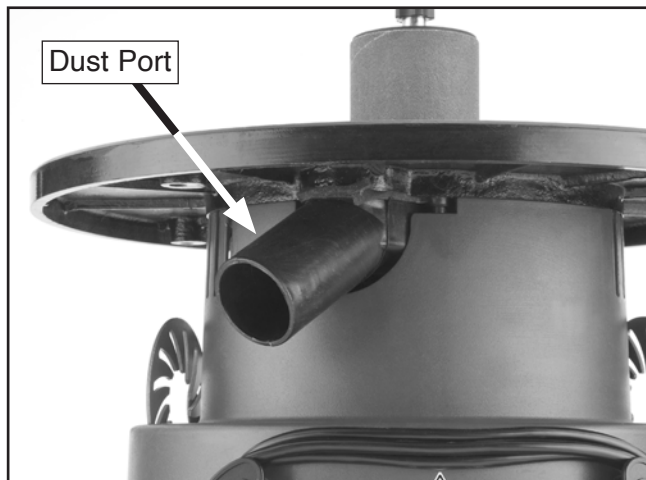
*Do not confuse this CFM recommendation with the rating of the dust collector. To determine the CFM at the dust port, you must consider these variables: (1) CFM rating of the dust collector, (2) hose type and length between the dust collector and the machine, (3) number of branches or wyes, and (4) amount of other open lines throughout the system. Explaining how to calculate these variables is beyond the scope of this manual. Consult an expert or purchase a good dust collection "how-to" book.*





### To connect a dust collection hose:

1. Fit a 2" dust hose over the dust port shown in **Figure 7**, and secure in place with a hose clamp.
2. Tug the hose to ensure it does not come off. **Note:** A tight fit is necessary for proper performance.



**Figure 7.** Location to install dust hose.

## Test Run

Once assembly is complete, test run the machine to ensure it is properly connected to power and safety components are functioning correctly.

If you find an unusual problem during the test run, immediately stop the machine, disconnect it from power, and fix the problem **BEFORE** operating the machine again. The **Troubleshooting** table in the **SERVICE** section of this manual can help.

The test run consists of verifying the following:

- 1) The motor powers up and runs correctly, and
- 2) the safety disabling mechanism on the switch works correctly.

### **WARNING**

**Serious injury or death can result from using this machine BEFORE understanding its controls and related safety information. DO NOT operate, or allow others to operate, machine until the information is understood.**

### **WARNING**

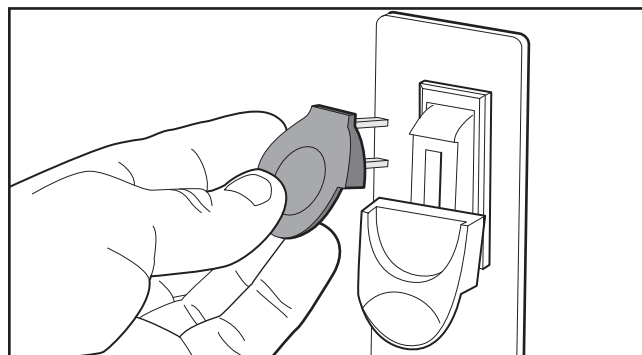
**DO NOT start machine until all preceding setup instructions have been performed. Operating an improperly set up machine may result in malfunction or unexpected results that can lead to serious injury, death, or machine/property damage.**

### To test run the machine:

1. Clear all setup tools away from the machine.
2. Connect the machine to the power source by inserting the power cord plug into a matching receptacle.
3. Turn the machine **ON**, verify motor operation, and then turn machine **OFF**.

The motor should run smoothly and without unusual problems or noises.

4. Remove the switch disabling key, as shown in **Figure 8**.

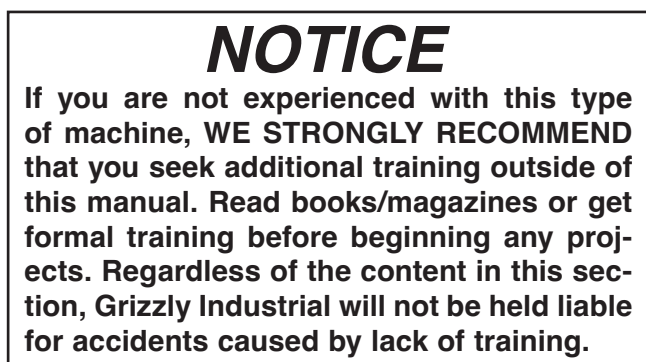
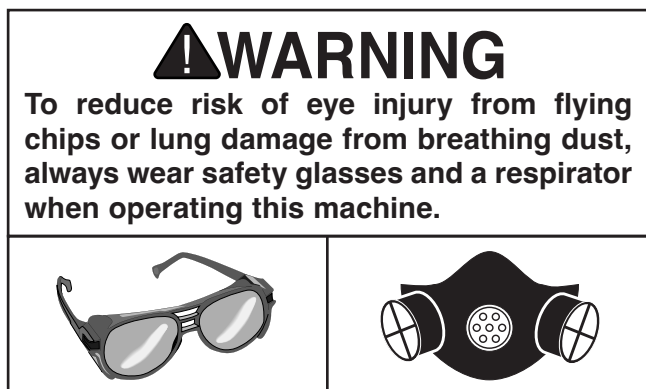


**Figure 8.** Disabling switch by removing key.

5. Try to start the machine with the paddle switch.
  - If the machine *does not* start, the switch disabling feature is working as designed.
  - If the machine *does* start, immediately disconnect power. The switch disabling feature is not working correctly. This safety feature must work properly before proceeding with regular operations. Call Tech Support for help.



# SECTION 4: OPERATIONS



## Disabling Switch

The switch can be disabled by removing the key, as shown below. Disabling the switch in this manner can prevent unauthorized operation of the machine, which is important if it is not kept inside an access-restricted building or in a location where children may be present.

**IMPORTANT:** Disabling the switch only restricts its function. It is not a substitute for disconnecting machine from power when adjusting or servicing.

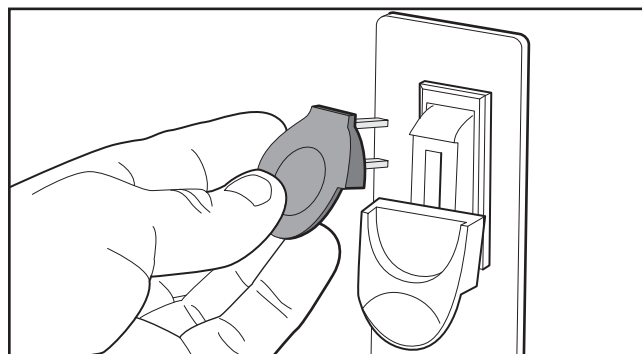


Figure 9. Disabling switch by removing key.



## Sleeve Selection

The Model G0723 comes with six different-sized sanding drums and sleeves. Refer to the table below when determining the appropriate table insert, sanding drum, and drum washer size for a particular sleeve.

Part Diameters

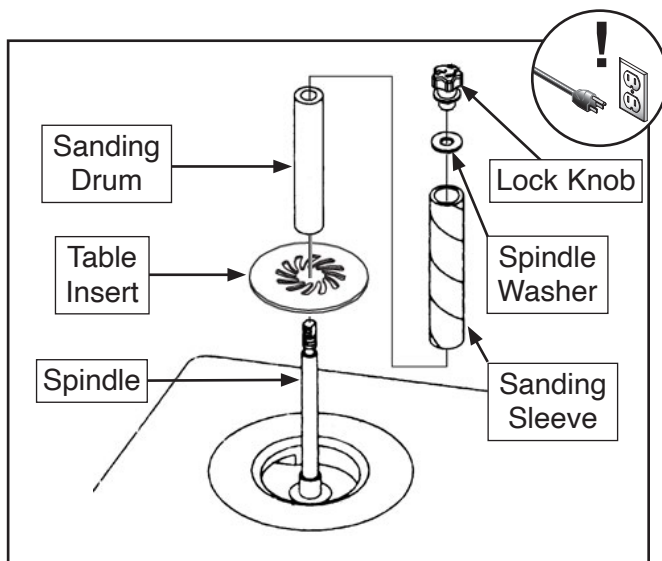
Table Inserts	Sanding Drums	Sanding Sleeves	Drum Washers
1/2"	N/A	1/2"	N/A
3/4"	3/4"	3/4"	3/4"
1"	1"	1"	1"
1 1/2"	1 1/2"	1 1/2"	1 1/2"
2"	2"	2"	2"
3"	3"	3"	3"



# Sleeve Installation

## To install or replace a sanding sleeve:

1. DISCONNECT MACHINE FROM POWER!
2. Remove the lock knob, drum washer, sanding sleeve, sanding drum and table insert.
3. Clean the table insert and spindle areas as necessary.
4. Replace the table insert.
5. Referencing the table on **Page 16**, install the table insert that corresponds to your desired sanding drum.
6. Install the desired sanding drum on the spindle shaft, then install the corresponding sanding sleeve on the drum, referencing **Page 16**, as is shown in **Figure 10**.



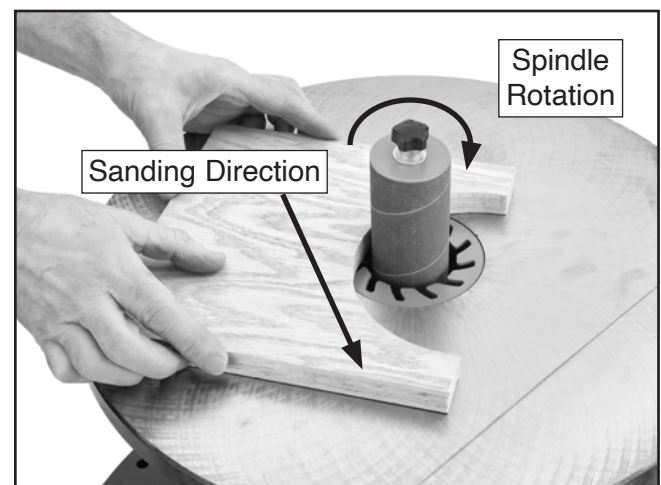
**Figure 10.** Sleeve installation order.

7. Secure the sanding drum with the appropriate drum washer and lock knob, then lock until the rubber sanding drum places slight pressure on the sanding sleeve. DO NOT overtighten the lock knob.

# Sanding

## To sand a workpiece:

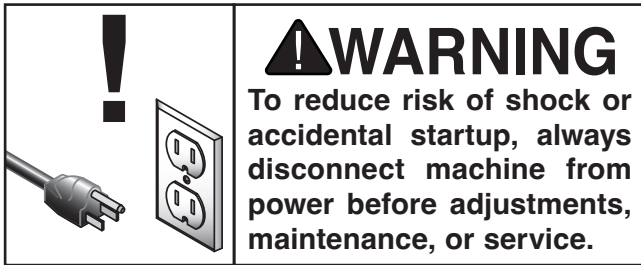
1. Ensure that the lock knob is secured tightly and that the work area is free of obstructions and obstacles.
2. Turn the spindle sander **ON** and allow it to reach full speed.
3. Using both hands, guide the workpiece against the sanding sleeve in a right-to-left manner, as shown in **Figure 11**. DO NOT force the workpiece against the sanding sleeve.



**Figure 11.** Sanding workpiece.



# SECTION 5: MAINTENANCE



## Schedule

For optimum performance from this machine, this maintenance schedule must be strictly followed.

### Ongoing

To minimize your risk of injury and maintain proper machine operation, shut down the machine immediately if you ever observe any of the items below, and fix the problem before continuing operations:

- Inspect the sanding drums and sleeves for wear or damage.
- Check for worn or damaged wires.
- Check for any other unsafe condition that could hamper operation of this machine or cause potential injury.

### After Each Use

- Turn the sander **OFF**.
- Clean up any sawdust or particle residue from the machine.
- Protect table.

### Weekly Maintenance

- Thoroughly clean the spindle area and beneath the table insert.

### Monthly Maintenance

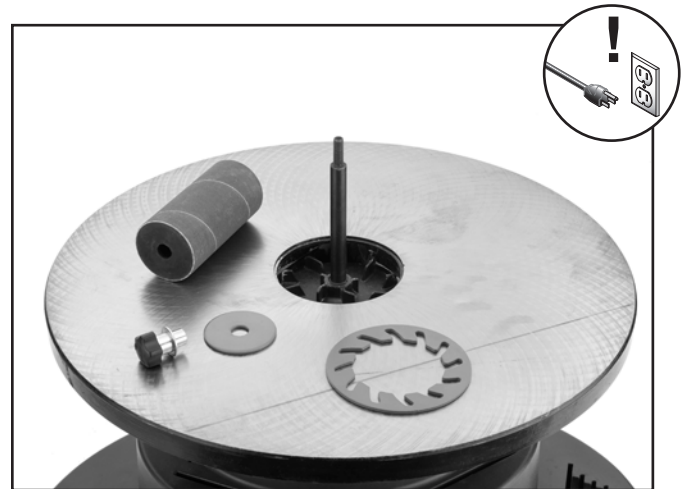
- Clean/vacuum dust buildup from inside the sander body and off of the motor.

## Cleaning

Cleaning the Model G0723 is relatively easy. Follow the **Sleeve Installation** instructions on **Page 17**, taking special care to clean every area thoroughly. Sawdust and other particles can also work their way under the table insert, so this area also needs to be cleaned.

To clean the table:

1. DISCONNECT MACHINE FROM POWER!
2. Remove the lock knob, drum washer, sanding sleeve, sanding drum and table insert.
3. Wipe or vacuum out any dust or particles that have accumulated beneath the table insert area, shown in **Figure 12**.
4. Follow **Steps 4–7** of the instructions on **Page 17** to re-install the sleeve.



**Figure 12.** Table insert area.

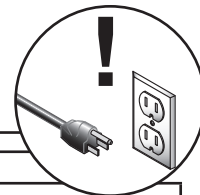
5. To protect the table from rust, coat the table surface with a quality metal protectant.



# SECTION 6: SERVICE

Review the troubleshooting procedures in this section if a problem develops with your machine. If you need replacement parts or additional help with a procedure, call our Technical Support. **Note:** *Please gather the serial number and manufacture date of your machine before calling.*

## Troubleshooting



Symptom	Possible Cause	Possible Solution
Motor will not start.	<ol style="list-style-type: none"> <li>1. Switch disabling key removed.</li> <li>2. Low voltage.</li> <li>3. Open circuit in motor or loose connections.</li> </ol>	<ol style="list-style-type: none"> <li>1. Insert key to enable power.</li> <li>2. Check power line voltage and correct if necessary.</li> <li>3. Inspect all motor connections for loose or open connections.</li> </ol>
Motor will not start; fuses or circuit breakers blow.	<ol style="list-style-type: none"> <li>1. Short circuit in line cord or plug.</li> <li>2. Short circuit in motor or loose connections.</li> <li>3. Incorrect fuses or circuit breakers in power line.</li> </ol>	<ol style="list-style-type: none"> <li>1. Inspect cord and plug for damaged insulation or shorted wires.</li> <li>2. Inspect all motor connections for loose or shorted terminals or worn insulation.</li> <li>3. Install correct fuses or circuit breakers.</li> </ol>
Motor overheats.	<ol style="list-style-type: none"> <li>1. Motor overloaded.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce load on motor.</li> </ol>
Motor stalls (resulting in blown fuses or tripped circuit).	<ol style="list-style-type: none"> <li>1. Motor overloaded.</li> <li>2. Short circuit in motor or loose connections.</li> <li>3. Low voltage.</li> <li>4. Incorrect fuses or circuit breakers in power line.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce load on motor.</li> <li>2. Inspect connections on motor for loose or shorted terminals or worn insulation.</li> <li>3. Check power line voltage and correct if necessary.</li> <li>4. Install correct fuses or circuit breakers.</li> </ol>
Machine slows when operating.	<ol style="list-style-type: none"> <li>1. Workpiece pressure is too great.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce workpiece pressure on spindle.</li> </ol>
Machine vibrates excessively.	<ol style="list-style-type: none"> <li>1. Machine not secured to workbench.</li> <li>2. Incorrect motor mounting.</li> </ol>	<ol style="list-style-type: none"> <li>1. Secure machine to workbench.</li> <li>2. Check/adjust motor mounting.</li> </ol>
Deep sanding grooves or scars in workpiece.	<ol style="list-style-type: none"> <li>1. Sanding sleeve too coarse for the desired finish.</li> <li>2. Workpiece sanded across the grain.</li> <li>3. Too much sanding force on workpiece.</li> </ol>	<ol style="list-style-type: none"> <li>1. Use a finer grit sanding sleeve.</li> <li>2. Sand with the grain.</li> <li>3. Reduce pressure on workpiece while sanding.</li> </ol>
Grains rub off the sanding sleeve.	<ol style="list-style-type: none"> <li>1. Sanding sleeve has been stored in an incorrect environment.</li> <li>2. Sanding sleeve has been folded or smashed.</li> </ol>	<ol style="list-style-type: none"> <li>1. Store sanding sleeve away from extremely dry or hot temperatures.</li> <li>2. Store sanding sleeves separately and not folded or flat.</li> </ol>
Sanding surfaces clog quickly or burn.	<ol style="list-style-type: none"> <li>1. Too much pressure against sleeve.</li> <li>2. Sanding softwood.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce pressure on workpiece while sanding.</li> <li>2. Either use different stock or accept the characteristics of the stock and plan on cleaning/replacing belts frequently.</li> </ol>
Burn marks on workpiece.	<ol style="list-style-type: none"> <li>1. Using too fine of sanding grit.</li> <li>2. Using too much pressure.</li> <li>3. Work held still for too long.</li> </ol>	<ol style="list-style-type: none"> <li>1. Use a coarser grit sanding sleeve.</li> <li>2. Reduce pressure on workpiece while sanding.</li> <li>3. Do not keep workpiece in one place for too long.</li> </ol>



# SECTION 7: WIRING

These pages are current at the time of printing. However, in the spirit of improvement, we may make changes to the electrical systems of future machines. Compare the manufacture date of your machine to the one stated in this manual, and study this section carefully.

If there are differences between your machine and what is shown in this section, call Technical Support at (570) 546-9663 for assistance BEFORE making any changes to the wiring on your machine. An updated wiring diagram may be available. **Note:** Please gather the serial number and manufacture date of your machine before calling. This information can be found on the main machine label.

## WARNING Wiring Safety Instructions

**SHOCK HAZARD.** Working on wiring that is connected to a power source is extremely dangerous. Touching electrified parts will result in personal injury including but not limited to severe burns, electrocution, or death. Disconnect the power from the machine before servicing electrical components!

**MODIFICATIONS.** Modifying the wiring beyond what is shown in the diagram may lead to unpredictable results, including serious injury or fire. This includes the installation of unapproved after-market parts.

**WIRE CONNECTIONS.** All connections must be tight to prevent wires from loosening during machine operation. Double-check all wires disconnected or connected during any wiring task to ensure tight connections.

**CIRCUIT REQUIREMENTS.** You MUST follow the requirements at the beginning of this manual when connecting your machine to a power source.

**WIRE/COMPONENT DAMAGE.** Damaged wires or components increase the risk of serious personal injury, fire, or machine damage. If you notice that any wires or components are damaged while performing a wiring task, replace those wires or components.

**MOTOR WIRING.** The motor wiring shown in these diagrams is current at the time of printing but may not match your machine. If you find this to be the case, use the wiring diagram inside the motor junction box.















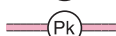
**CAPACITORS/INVERTERS.** Some capacitors and power inverters store an electrical charge for up to 10 minutes after being disconnected from the power source. To reduce the risk of being shocked, wait at least this long before working on capacitors.

**EXPERIENCING DIFFICULTIES.** If you are experiencing difficulties understanding the information included in this section, contact our Technical Support at (570) 546-9663.

### NOTICE

The photos and diagrams included in this section are best viewed in color. You can view these pages in color at [www.grizzly.com](http://www.grizzly.com).

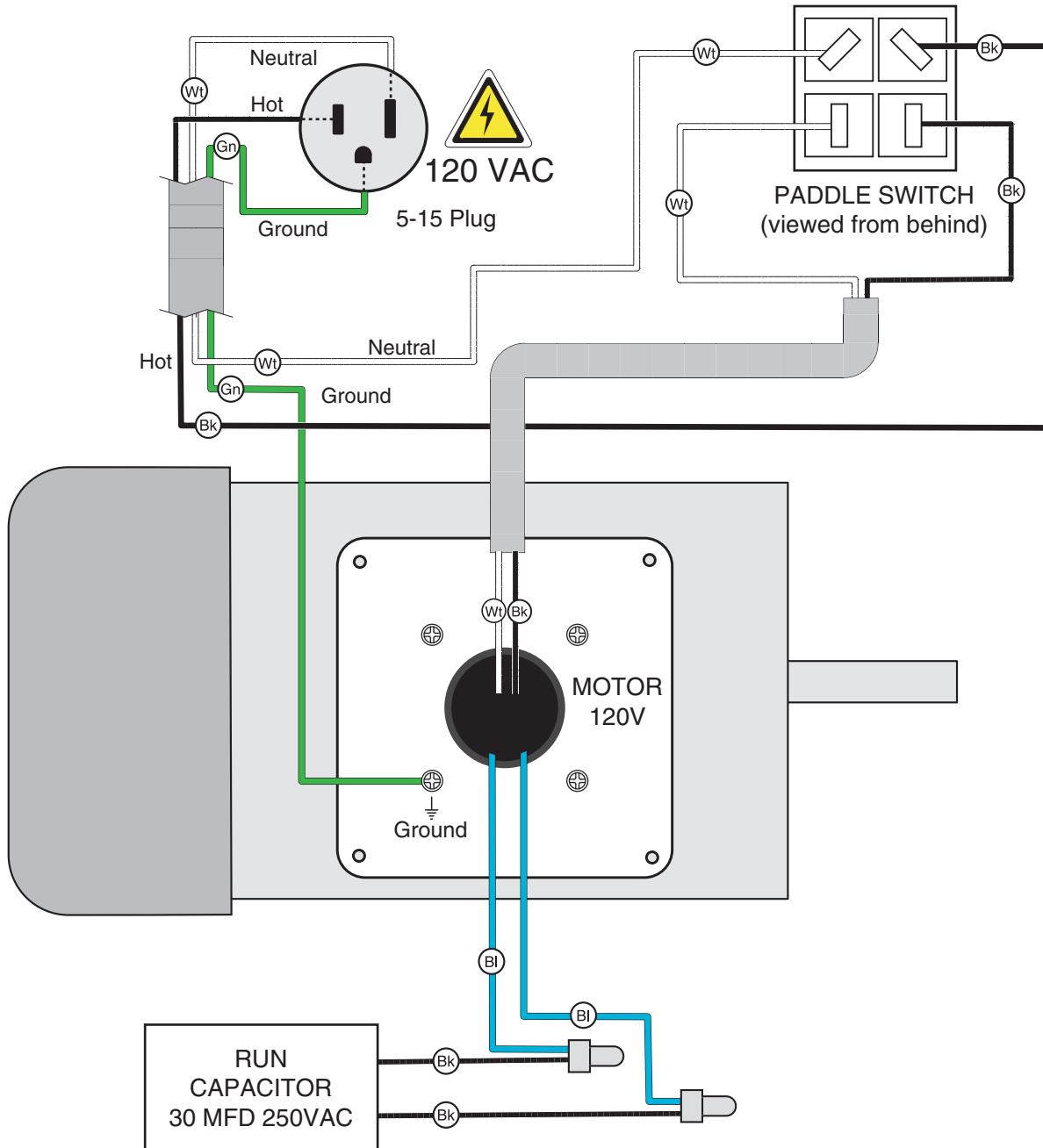
### COLOR KEY

BLACK		BLUE		YELLOW		LIGHT BLUE	
WHITE		BROWN		YELLOW GREEN		BLUE WHITE	
GREEN		GRAY		PURPLE		TURQUOISE	
RED		ORANGE		PINK			





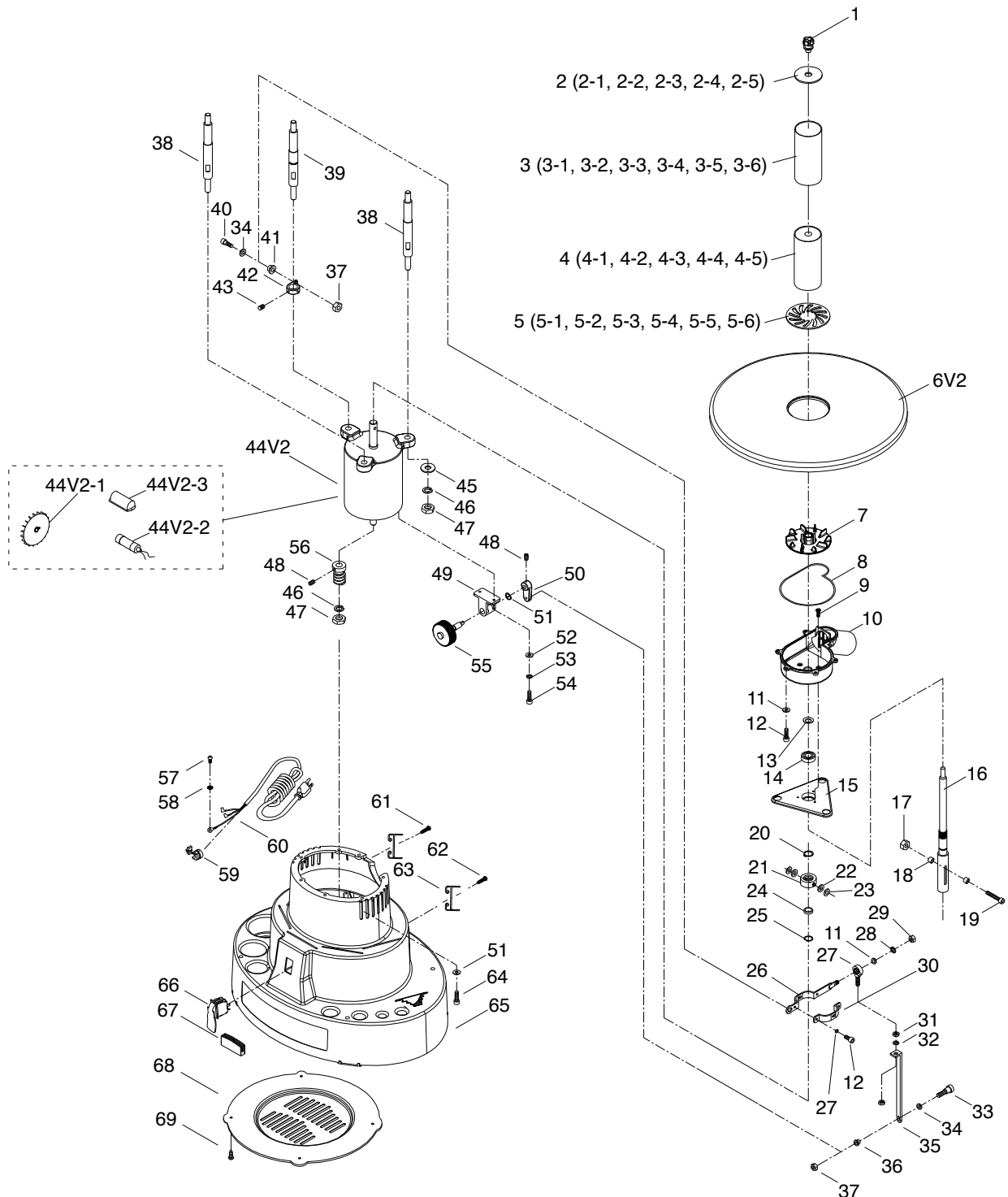
# Wiring Diagram



# SECTION 8: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call **(800) 523-4777** or visit **www.grizzly.com/parts** to check for availability.

## Main





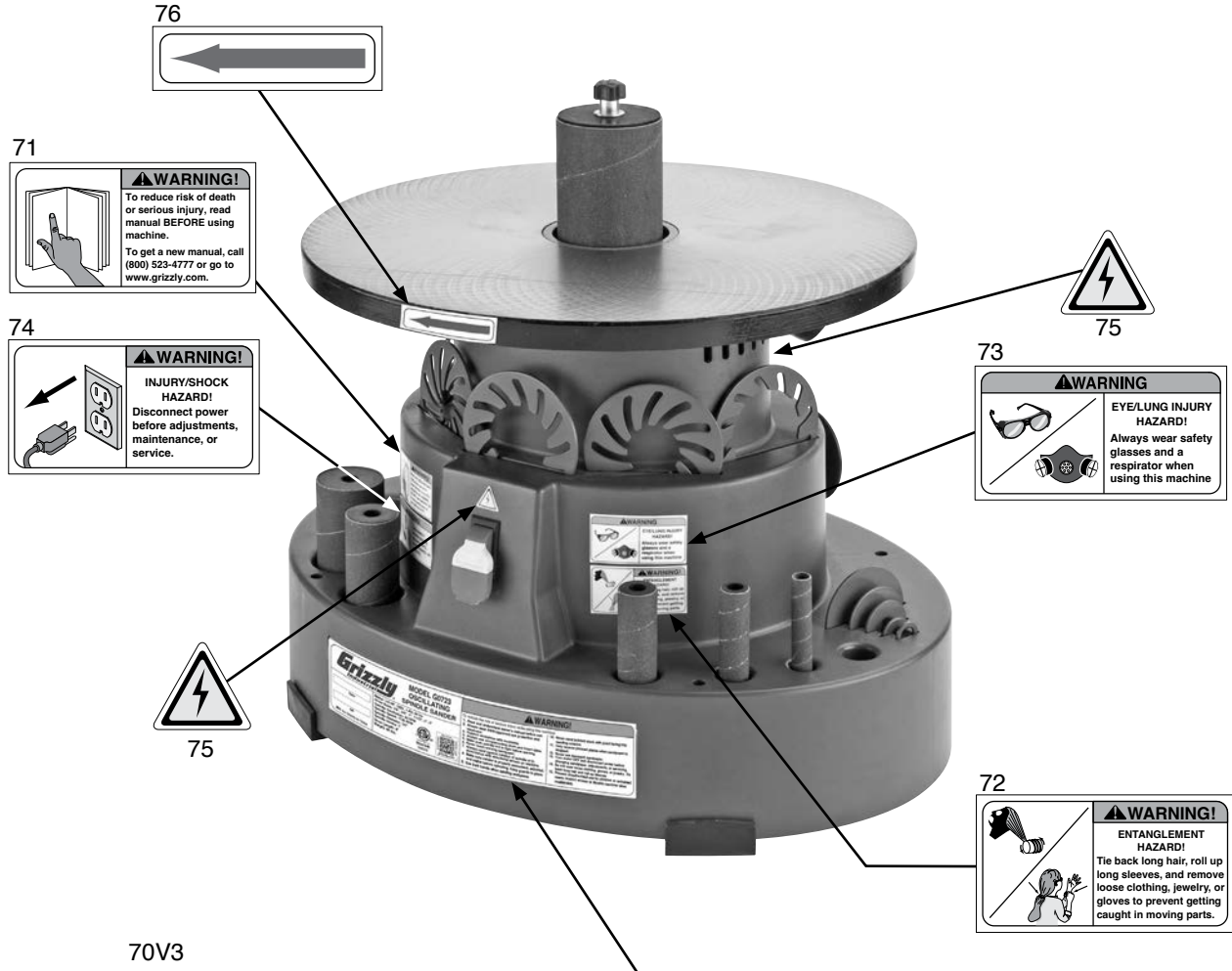
# Main Parts List

REF	PART #	DESCRIPTION
1	P0723001	KNOB M8-1.25 LH
2	P0723002	DRUM WASHER SET OF 5
2-1	P0723002-1	DRUM WASHER 3/4"
2-2	P0723002-2	DRUM WASHER 1"
2-3	P0723002-3	DRUM WASHER 1-1/2"
2-4	P0723002-4	DRUM WASHER 2"
2-5	P0723002-5	DRUM WASHER 3"
3	P0723003	ABRASIVE SLEEVE SET OF 6
3-1	P0723003-1	ABRASIVE SLEEVE 1/2"
3-2	P0723003-2	ABRASIVE SLEEVE 3/4"
3-3	P0723003-3	ABRASIVE SLEEVE 1"
3-4	P0723003-4	ABRASIVE SLEEVE 1-1/2"
3-5	P0723003-5	ABRASIVE SLEEVE 2"
3-6	P0723003-6	ABRASIVE SLEEVE 3"
4	P0723004	RUBBER DRUM SET OF 5
4-1	P0723004-1	RUBBER DRUM 3/4"
4-2	P0723004-2	RUBBER DRUM 1"
4-3	P0723004-3	RUBBER DRUM 1-1/2"
4-4	P0723004-4	RUBBER DRUM 2"
4-5	P0723004-5	RUBBER DRUM 3"
5	P0723005	TABLE INSERT SET OF 6
5-1	P0723005-1	TABLE INSERT 1/2"
5-2	P0723005-2	TABLE INSERT 3/4"
5-3	P0723005-3	TABLE INSERT 1"
5-4	P0723005-4	TABLE INSERT 1-1/2"
5-5	P0723005-5	TABLE INSERT 2"
5-6	P0723005-6	TABLE INSERT 3"
6V2	P0723006V2	CAST IRON TABLE V2.02.18
7	P0723007	FAN
8	P0723008	GASKET 10 X 10 X 500
9	P0723009	FLAT HD CAP SCR M5-.8 X 10
10	P0723010	FAN HOUSING
11	P0723011	FLAT WASHER 5MM
12	P0723012	CAP SCREW M5-.8 X 12
13	P0723013	SEAL 16 X 30 X 2.5
14	P0723014	BALL BEARING 6003ZZ
15	P0723015	MOTOR PLATE
16	P0723016	SPINDLE
17	P0723017	HEX NUT M5-.8
18	P0723018	BUSHING
19	P0723019	CAP SCREW M5-.8 X 40
20	P0723020	EXT RETAINING RING 17MM
21	P0723021	COLLAR
22	P0723022	RING 7 X 16 X 2
23	P0723023	WAVY WASHER 8 X 14 X 0.4
24	P0723024	BALL BEARING 6903ZZ
25	P0723025	INT RETAINING RING 30MM

REF	PART #	DESCRIPTION
26	P0723026	BRACKET
27	P0723027	ROD END BEARING M8-1.25-6G
28	P0723028	LOCK WASHER 5MM
29	P0723029	HEX NUT M5-.8
30	P0723030	BRACKET
31	P0723031	HEX NUT M8-1.25
32	P0723032	LOCK WASHER 8MM
33	P0723033	SHOULDER SCREW M8 X 10, M6-1 X 16
34	P0723034	FLAT WASHER 8MM
35	P0723035	LINK
36	P0723036	BUSHING
37	P0723037	HEX NUT M6-1
38	P0723038	MOTOR STANDOFF
39	P0723039	MOTOR STANDOFF W/GROOVE
40	P0723040	SHOULDER SCREW
41	P0723041	BUSHING 8MM
42	P0723042	PIVOT
43	P0723043	SET SCREW M6-1 X 8
44V2	P0723044V2	MOTOR 1/3HP 120V 1-PH V2.03.24
44V2-1	P0723044V2-1	MOTOR FAN
44V2-2	P0723044V2-2	R CAPACITOR 30M 250V 1-3/8 X 2-3/4
44V2-3	P0723044V2-3	CAPACITOR COVER
45	P0723045	FLAT WASHER 10MM
46	P0723046	LOCK WASHER 10MM
47	P0723047	HEX NUT M10-1.5
48	P0723048	SET SCREW M5-.8 X 6
49	P0723049	BLOCK
50	P0723050	CAM
51	P0723051	EXT RETAINING RING 15MM
52	P0723052	FLAT WASHER 6MM
53	P0723053	LOCK WASHER 6MM
54	P0723054	CAP SCREW M6-1 X 16
55	P0723055	WORM GEAR W/SPINDLE
56	P0723056	WORM
57	P0723057	PHLP HD SCR M5-.8 X 10
58	P0723058	EXT TOOTH WASHER 5MM
59	P0723059	STRAIN RELIEF STRT SNAP-IN 6P-4
60	P0723060	POWER CORD 18G 3W 72" 5-15
61	P0723061	TAP SCREW M4.8 X 25
62	P0723062	TAP SCREW M4.8 X 32
63	P0723063	CORD WRAP BRACKET
64	P0723064	CAP SCREW M6-1 X 12
65	P0723065	BASE
66	P0723066	PADDLE SWITCH 12A 125/250V
67	P0723067	FOOT
68	P0723068	BASE COVER
69	P0723069	TAP SCREW M5 X 10



# Labels & Cosmetics



70V3

		<b>MODEL G0723</b> <b>1/3 HP BENCHTOP</b> <b>OSCILLATING SANDER</b>	
Date SN Mfd. for Grizzly in Taiwan	Motor: 1/3 HP, 120V, 1-PH, 60 Hz Drum Sizes: 1/2", 3/4", 1", 1-1/2", 2", 3" Spindle Oscillation: 30 SPM Spindle Speed: 1725 RPM Spindle Diameter: 1/2" Spindle Stroke: 1" Drum Length: 4" Weight: 46 lbs.		

**⚠ WARNING!**

To reduce the risk of serious injury while using this machine:

1. Read and understand owner's manual before use.
2. Always wear ANSI-approved eye protection and respirator.
3. Support workpiece with worktable.
4. Always use corresponding drum and insert sizes.
5. Make sure spindle nut is tight before starting.
6. Never touch moving sandpaper.
7. Always sand against rotation of spindle or in accordance with directional arrows on machine.
8. Make sure sander is properly assembled, adjusted, and stable before operating. Keep guards in place.
9. Use both hands when sanding workpiece.
10. Never sand pointed stock with point facing into sanding rotation.
11. Only remove jammed pieces when sandpaper is stopped.
12. Never use damaged sandpaper.
13. Turn motor OFF and disconnect power before changing sandpaper, adjustments, or servicing.
14. Do not wear loose clothing, gloves, or jewelry. Tie back long hair and roll up sleeves.
15. Prevent unauthorized use by children or untrained users; restrict access or disable machine when unattended.

REF	PART #	DESCRIPTION
70V3	P0723070V3	MACHINE ID LABEL V3.03.24
71	P0723071	READ MANUAL 2.8W X 1.5H
72	P0723072	ENTANGLEMENT HAZARD 2.8W X 1.5H
73	P0723073	GLASSES/RESPIRATOR 2.8W X 1.5H

REF	PART #	DESCRIPTION
74	P0723074	DISCONNECT 110V 2.8W X 1.5H
75	P0723075	ELECTRICITY 0.7W X 0.6H
76	P0723076	DIRECTION LABEL

## ⚠ WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or [www.grizzly.com](http://www.grizzly.com).



# WARRANTY & RETURNS

---

Grizzly Industrial, Inc. warrants every product it sells for a period of **1 year** to the original purchaser from the date of purchase. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs or alterations or lack of maintenance. This is Grizzly's sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. In no event shall Grizzly's liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Grizzly shall be tried in the State of Washington, County of Whatcom.

We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special, or consequential damages arising from the use of our products.

The manufacturers reserve the right to change specifications at any time because they constantly strive to achieve better quality equipment. We make every effort to ensure that our products meet high quality and durability standards and we hope you never need to use this warranty.

In the event you need to use this warranty, contact us by mail or phone and give us all the details. We will then issue you a "Return Number," which must be clearly posted on the outside as well as the inside of the carton. We will not accept any item back without this number. Proof of purchase must accompany the merchandise.

Please feel free to write or call us if you have any questions about the machine or the manual.

Thank you again for your business and continued support. We hope to serve you again soon.

For further information about the warranty, visit <https://www.grizzly.com/forms/warranty> or scan the QR code below to be automatically directed to our warranty page.





Buy Direct and Save with Grizzly® – Trusted, Proven and a Great Value!  
~Since 1983~

*Visit Our Website Today For  
Current Specials!*

**ORDER  
24 HOURS A DAY!  
1-800-523-4777**

