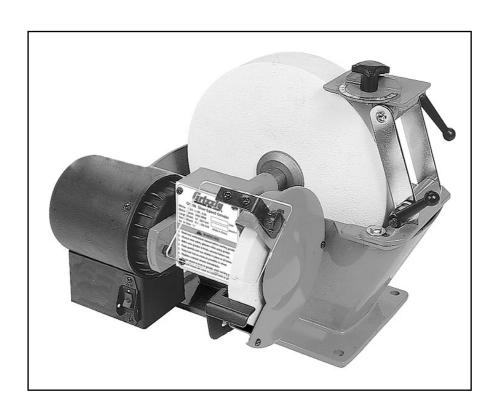


# SLOW-SPEED GRINDER MODEL G1036 INSTRUCTION MANUAL



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# WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks, cement, and other masonry products.
- Arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

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# **AWARNING**

# For Your Own Safety Read Instruction **Manual Before Operating This Equipment**

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words which are intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures.



Indicates an imminently hazardous situation which, if not avoided, WILL result in death or serious injury.

Indicates a potentially hazardous situation which, if not avoided, AWARNING COULD result in death or serious injury.

**ACAUTION** 

Indicates a potentially hazardous situation which, if not avoided, MAY result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE

This symbol is used to alert the user to useful information about proper operation of the equipment.

# **AWARNING**

# Safety Instructions For Power Tools

- 1. **KEEP GUARDS IN PLACE** and in working order.
- 2. REMOVE ADJUSTING KEYS AND **WRENCHES**. Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning on.
- 3. KEEP WORK AREA CLEAN. Cluttered areas and benches invite accidents.
- 4. NEVER USE IN DANGEROUS ENVI-**RONMENT**. DO NOT use power tools in damp or wet locations, or where any flammable or noxious fumes may exist. Keep work area well lighted.

- 5. KEEP CHILDREN AND VISITORS AWAY. All children and visitors should be kept at a safe distance from work area.
- 6. MAKE WORKSHOP CHILD PROOF with padlocks, master switches, or by removing starter keys.
- 7. NEVER FORCE TOOL. It will do the job better and safer at the rate for which it was designed.
- 8. USE RIGHT TOOL. DO NOT force tool or attachment to do a job for which it was not designed.

# **AWARNING**Safety Instructions For Power Tools

9. USE PROPER EXTENSION CORD. Make sure your extension cord is in good condition. Conductor size should be in accordance with the chart below. The amperage rating should be listed on the motor or tool nameplate. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Your extension cord must also contain a ground wire and plug pin. Always repair or replace extension cords if they become damaged.

Minimum Gauge for Extension Cords

	LENGTH		
AMP RATING	25ft 50ft 100ft		
0-6	16	16	16
7-10	16	16	14
11-12	16	16	14
13-16	14	12	12
17-20	12	12	10
21-30	10	10	No

- 10. WEAR PROPER APPAREL. DO NOT wear loose clothing, gloves, neckties, rings, bracelets, or other jewelry which may get caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair.
- 11. ALWAYS USE SAFETY GLASSES. Also use face or dust mask if sanding operation is dusty. Everyday eyeglasses only have impact resistant lenses, they are NOT safety glasses.
- **12. SECURE WORK.** Use clamps or a vise to hold work when practical. It's safer than using your hand and frees both hands to operate tool.
- **13. DO NOT OVER-REACH.** Keep proper footing and balance at all times.
- **14. MAINTAIN TOOLS WITH CARE.** Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.

- **15. USE RECOMMENDED ACCESSORIES.**Consult the owner's manual for recommended accessories. The use of improper accessories may cause risk of injury.
- 16. REDUCE THE RISK OF UNINTENTION-AL STARTING. On machines with magnetic contact starting switches there is a risk of starting if the machine is bumped or jarred. Always disconnect from power source before adjusting or servicing. Make sure switch is in OFF position before reconnecting.
- 17. CHECK DAMAGED PARTS. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.
- **18. NEVER LEAVE TOOL RUNNING UNAT- TENDED. TURN POWER OFF.** DO NOT leave tool until it comes to a complete stop.
- 19. NEVER OPERATE A MACHINE WHEN TIRED, OR UNDER THE INFLUENCE OF DRUGS OR ALCOHOL. Full mental alertness is required at all times when running a machine.
- 20. NEVER ALLOW UNSUPERVISED OR UNTRAINED PERSONNEL TO OPER-ATE THE MACHINE. Make sure any instructions you give in regards to machine operation are approved, correct, safe, and clearly understood.
- 21. IF AT ANY TIME YOU ARE EXPERIENC-ING DIFFICULTIES performing the intended operation, stop using the machine! Then contact our service department or ask a qualified expert how the operation should be performed.

#### II. INTRODUCTION

We are proud to offer the Model G1036 Slow-Speed Grinder. The Model G1036 is part of a growing Grizzly family of fine woodworking machinery.

When used according to the guidelines set forth in this manual, you can expect years of trouble-free, enjoyable operation and proof of Grizzly's commitment to customer satisfaction.

The Model G1036 is intended for use in a home workshop or small professional shop. The 4½ wheel is excellent for general grinding and the large, 10 water immersed wheel rotates slowly for sharpening and honing precise edges. The ½ HP heavy-duty motor will provide plenty of power to sharpen most any tool in your shop or home.

We are also pleased to provide this instructional manual with the Model G1036 Slow-Speed Grinder. This manual was written to guide you through assembly, review safety considerations and cover general operating procedures.

If you have any criticisms that you feel we should address in our next printing, please write to us at the Bellingham, WA address at the end of this section. Most important, we stand behind our machines. We have excellent regional service departments at your disposal should the need arise. If you have any service questions or parts requests, please call or write to us at the location listed below.

Grizzly Industrial, Inc. 1203 Lycoming Mall Circle Muncy, PA 17756 Phone: (570) 546-9663 Fax: (800) 438-5901

E-Mail: techsupport@grizzly.com Web Site: http://www.grizzly.com

To comment on this manual write to:

Grizzly Industrial, Inc.

c/o Technical Documentation
P.O. Box 2069

Bellingham, WA 98227-2069

To operate this or any power tool safely and efficiently, it is essential to become as familiar with it as possible. The time you invest before you begin to use your Model G1036 will be time well spent.



DO NOT operate this machine until you are completely familiar with the contents of this manual. Serious personal injury may occur if used without proper training.



#### III. UNPACKING

The Model G1036 Slow-Speed Grinder is shipped from the manufacturer in a carefully packed carton. If you discover the machine is damaged after you've signed for delivery, *please call Customer Service immediately for advice*.

Save the containers and all packing materials for possible inspection by the carrier or its agent. Otherwise filing a freight claim can be difficult.

# **A**CAUTION

The shipping weight of the Model G1036 Slow-Speed Grinder is about 35 pounds. DO NOT over-exert yourself while unpacking or moving the grinder. Use proper lifting techniques or injury could occur.

When you are completely satisfied with the condition of your shipment, you should inventory its parts.



#### IV. PIECE INVENTORY

After all the parts have been removed from the carton, you should have:

- Slow-Speed Grinder
- Eye Shield
- Eye Shield Bracket
- Phillips® Head Screws 6-32 x 3/8" (2)
- Hex Nuts 6-32 (2)
- Tool Rest For 41/2" Grinding Wheel
- Hex Nut 5/16"-18
- Tool Rest Assembly For 10" Wheel
- Hex Bolts 5/16"-18 x 1" (2)
- Flat Washers 5/16" (2)

#### NOTE

In the event that any non-proprietary parts are missing (e.g. a nut or a washer...), we would be glad to replace them. For the sake of expediency, replacements can also be obtained at your local hardware store.



#### -V. SITE CONSIDERATIONS

 Working Clearances: Consider existing and anticipated needs, size of material to be processed through the machine, and space for work tables or other machinery when establishing a location for your slow-speed grinder.

# **AWARNING**

This machine should be mounted to a stand or benchtop with the appropriate fasteners before using. Grinding can generate forces which might topple the machine if it is not securely affixed. Serious personal injury may occur.

# **A**CAUTION

Although the larger 10" wheel is designed specifically for slow rotation, there is still the possibility that blades and tools being sharpened on either wheel could be dislodged from your grasp. Be sure that satisfactory space is allocated between the Slow-Speed Grinder and areas where others are working. ALWAYS wear safety goggles and keep the Eye Guard and tool rests in proper position when grinding or sharpening.

2. Lighting and Outlets: Lighting should be bright enough to eliminate shadow and prevent eye strain. Electrical circuits should be dedicated or large enough to handle amperage requirements. Outlets should be located near each machine so power or extension cords are clear of high-traffic areas. Observe local electrical codes for proper installation of new lighting, outlets, or circuits.



#### VI. ELECTRICAL ISSUES

The Model G1036 is wired for 110V, single phase operation; it cannot be operated on 220V. The <sup>1</sup>/<sub>4</sub> H.P., 1720 R.P.M. motor draws 4.2 amps. This is not a large load. However, if you operate the grinder on a circuit that is already close to capacity, it could overload that circuit. If an unusual load does not exist and a power failure still occurs, have the circuit inspected by a qualified electrician.

This equipment must be grounded. Please ensure that the slow-speed grinder is continuously grounded from the motor to the machine frame and then to a known ground. Verify that any existing electrical outlet and circuit you intend to plug into is actually grounded. If it is not, it will be necessary to run a separate 12 A.W.G. copper grounding wire from the outlet to a known ground. Under no circumstances should the grounding pin from any three-pronged plug be removed.

**Extension Cords:** If used, extension cords must be rated Hard Service (grade S) or better. Conductor size must be 14 A.W.G. for cords up to 50 feet in length. Your extension cord must also contain a ground wire and plug pin. Always repair or replace extension cords if they become damaged.

# **AWARNING**

Never operate this machine without proper grounding. Failure to do so could result in serious personal injury. DO NOT remove the grinder's grounding plug. If a grounded circuit is not available, run a 12 A.W.G. copper wire from the machine's motor and frame to a known ground.

Be sure that your particular electrical configuration complies with local and state codes. The best way to ensure compliance is to check with your local municipality or licensed electrician. If you are unsure of the quality or condition of the circuit you intend to use, DO NOT attempt to use the grinder until the circuit has been serviced.



#### VII. ASSEMBLY

#### A. EYE SHIELD

Attach the plastic eye shield to its mounting bracket using the 2 Phillips® Head screws and nuts provided, then attach the eye shield assembly to the outside wheel guard just above the cutaway. A knurled knob holds the eye shield in place. **Figure 1.** 

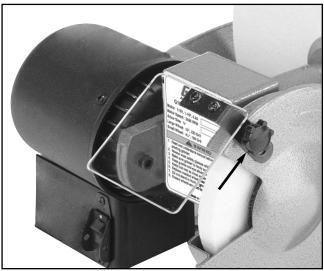


Figure 1. Knob to adjust eye shield.

# **AWARNING**

An Eye Shield is included for your protection. Failure to attach the Eye Shield could result in serious personal injury to the operator or others in the work area.



#### **B. TOOL RESTS**

Attach the tool rest for the  $4\frac{1}{2}$ " grinding stone to the inside wheel guard of the G1036, using the knob and Hex Nut supplied. **Figure 2.** The Hex Nut is placed between the knob and tool rest and acts as a jam nut, preventing the knob from vibrating loose.

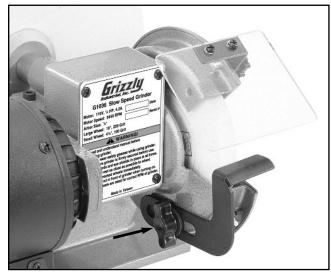


Figure 2. Knob to adjust tool rest.

The tool rest for the 10" stone is attached to the right end of the water reservoir. Bolt the tool rest in place using the 2 Hex Bolts, Nuts and Washers provided. **Figure 3.** The two lever-type handles are used to adjust the tool rest for the proper positioning relative to the wheel.



Figure 3. Bolts to mount tool rest.



#### A. SAFETY RULES

# **AWARNING**

This Slow-Speed Grinder was designed and built for professional-quality applications. Using this machine without proper respect and caution could result in serious injury. Before you begin using your Slow-Speed Grinder, please read and follow these safety precautions.

- While operating this machine, do not wear jewelry, loose clothing, necklaces or neckties. Long sleeves on shirts should be rolled up or securely buttoned at the cuff.
- Persons with beards and/or long hair should consider the use of a hat, hair net or similar protective equipment.
- Always use face/eye protection when operating the slow-speed grinder. A full face shield will afford the best protection followed by safety glasses with side shields.
- **4.** All adjustments or maintenance should be done with the power off and the slow-speed grinder unplugged.
- **5.** Thoroughly clean the machine and surrounding area after use.
- **6.** If you have questions about your slow-speed grinder, ask a professional or an experienced user.
- **7.** The workpiece must be held securely in place.
- **8.** Perform routine maintenance inspection and service.

Remember that every shop has its own specific hazards. Be sure, above all else, to use good common sense and reasonable caution each time you start this grinder, or any machinery. Develop a habit of safety.



Once the assembly is complete you are ready to test the machine.

Press the START button. Make sure that your finger is poised on the STOP button, just in case there's a problem. The slow-speed grinder should run smoothly, with little or no vibration or rubbing noises. Strange or unnatural noises should be investigated and corrected before operating the machine further.

If noises occur that cannot be found by visual inspection, feel free to contact our service department for help.

# **AWARNING**

DO NOT attempt to investigate or adjust the machine while it is running. Wait until the machine is turned off, unplugged and all working parts have come to a rest before you do anything! Failure to do so could result in serious operator injury!

# **AWARNING**

Always wear ANSI-approved safety glasses or goggles when operating equipment — particularly when testing new tools or machinery. Do not allow visitors into your workshop when testing or operating equipment. Serious injury could occur if safety guidelines are not followed.



#### VIII. OPERATIONS (Continued)

#### C. GRINDING

The  $4^{1}/_{2}$ " aluminum oxide wheel offers a 100-grit surface for general grinding operations. The  $4^{1}/_{2}$ " wheel turns at 3450 RPM, making it possible to remove relatively large amounts of material.

#### **ACAUTION**

The smaller wheel is capable of generating enough heat to ruin the temper of metal and make it brittle. Care should be taken to grind in short, light strokes. Prolonged contact between the wheel and your workpiece should be avoided. Dip the workpiece in water frequently to keep it cool as you grind it.

The  $4^{1}/2^{"}$  wheel is best used to shape the cutting edges of your tools. Use the  $4^{1}/2^{"}$  wheel to remove nicks and square edges before fine honing on the larger stone.



Figure 4. Proper grinding positioning.



#### D. SHARPENING

The 10" 220-grit aluminum oxide wheel is used for creating a finished edge on your tool's cutting surface. The wheel turns at 70 RPM, allowing you to hone fine edges on your tools without overheating. The wheel sits in a water bath, which cools, cleans and lubricates as the wheel turns.

Fill the tank reservoir up to approximately 80% full when wet grinding. Do not leave the 10" wheel immersed in water for long periods of time if the grinder is not in use. See Water Reservoir section under the Maintenance heading.

The large stone features a fully adjustable tool table which allows you to customize your grinding angle to fit your specific needs. Loosen the lock handles and position the table to match the bevel of the tool you are sharpening. **Figure 5.** 

An adjustable angle gauge on the tool table allows you to match the cutting of compound bevels, such as those on skew chisels, with the 10" stone. Loosen the knob and turn the angle gauge to match your compound bevel. Once the gauge matches the desired angle, tighten the knob.



Figure 5. Proper sharpening position.



#### WARNING

Do not make adjustments while the machine is running. Turn off the machine and allow all moving parts to come to a complete stop before attempting to make adjustments to the eye shield or either of the tool rests. Serious personal injury could occur.

#### IX. MAINTENANCE

#### A. GENERAL

Make a habit of inspecting your Slow-Speed Grinder each time you use it. Check for the following conditions and repair or replace when necessary.

- 1. Loose bolts.
- 2. Worn switch.
- **3.** Worn or damaged cords and plugs.
- **4.** Any other condition that could hamper the safe operation of this machine.

# **A**CAUTION

To ensure the safest and most satisfactory work results, it is important that you develop a habit of inspecting your Model G1036 Slow-Speed Grinder each time you use it.

Regular inspection of wheel bearing condition, wheel condition, electrical cords, switches, bolt tightness, and other essential components of fitness will provide your grinder with the longest possible working life.

Failure to maintain a regular maintenance routine could result in machine failure, poor grinding and sharpening results and possible operator injury.

#### **B. OIL FEEDER**

Apply a light machine oil to the oil feeder after every six hours of operation. **Figure 6.** 

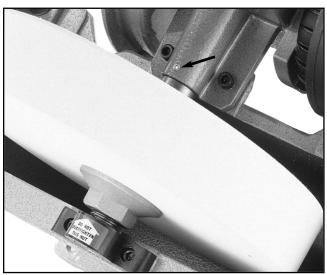


Figure 6. Oil Feeder check ball.

# **AWARNING**

DO NOT make inspections or adjustments while the Slow-Speed Grinder is running. Ensure that the switch is off, power is disconnected and moving parts have stopped before making adjustments. Failure to do so could result in serious injury.





#### IX. MAINTENANCE (Continued)

#### C. GEAR BOX

The gear box contains the worm-and-pinion gear that transmits power to both the  $4^{1}/_{2}$ " and 10" wheels. The gears should be lubricated with a light gear grease after every 300 hours of use. Inspect the gears for wear or damage during each lubrication. To lubricate:

- 1. Remove gearbox cover. Figure 7.
- **2.** Apply a light coating of grease to the gears.
- **3.** Re-attach cover.

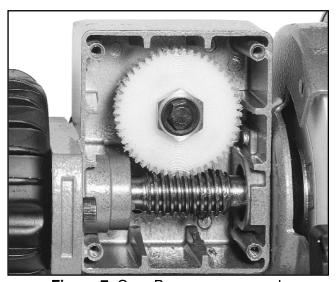


Figure 7. Gear Box cover removed.

# **A**CAUTION

The motor of the Slow-Speed Grinder operates at high speeds. DO NOT attempt to inspect or lubricate the gears while the machine is running. Turn off the machine and disconnect it from its power source before servicing. Failure to do so could result in serious personal injury.



#### D. WATER RESERVOIR

A constant supply of water is essential for optimum 10" wheel performance. Change the water G1036 Slow-Speed Grinder

in the reservoir once a week to avoid clogging the aluminum oxide wheel. A drain plug at the bottom of the reservoir can be removed to flush out the reservoir and remove sediment. **Figure 8.** 

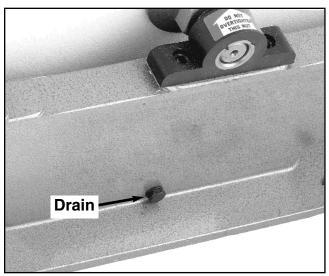


Figure 8. Drain plug on reservoir.

# **A**CAUTION

DO NOT attempt to use the 10" grinding wheel without filling the reservoir with water. Overheating caused by lack of lubrication could damage the grinding wheel, as well as the tool or blade you are grinding. Ensure that the reservoir is filled with clean water. Sediment-filled water can clog the wheel and lessen the grinder's ability to work effectively.

#### **AWARNING**

DO NOT allow the grinding wheel to stay immersed in water for long periods of time without running. The water can cause the wheel to become waterlogged and unbalanced and may cause sections of the wheel to break off when the wheel is started. Always drain the reservoir when the grinder will not be used. Serious personal injury may occur.



#### IX. MAINTENANCE (Continued)

#### E. CHANGING STONES

The  $4^{1}/_{2}$ " and 10" stones can both be removed for re-surfacing or replacement. To change the  $4^{1}/_{2}$ " stone:

- **1.** Remove the eye shield and and the outside wheel guard.
- **2.** Turn the shaft nut counterclockwise while holding the stone. **Figure 9.**
- 3. Remove the nut, washer and stone.
- **4.** To install a new stone, reverse the above procedure.

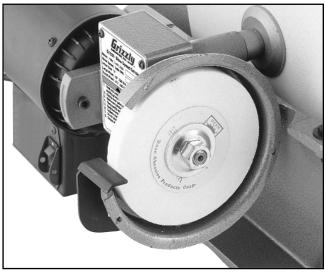


Figure 9. Changing the small wheel.

# WARNING

DO NOT make inspections or adjustments while the Slow-Speed Grinder is running. Ensure that the switch is off, power is disconnected and moving parts have stopped before making adjustments. Failure to do so could result in serious injury.

To change the 10" stone:

- 1. Remove the four cap screws which secure the shaft to the reservoir. **Figure 10.**
- 2. Slide the outer bearing off the shaft.
- Loosen the nut and turn it counterclockwise to remove it.
- 4. Slide the stone off the shaft.
- **5.** Reverse the procedure to install a new stone.

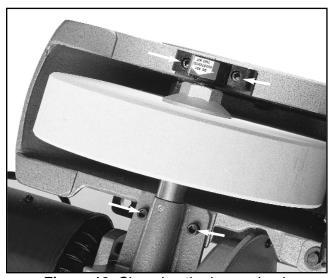


Figure 10. Changing the large wheel.

# **A**CAUTION

The 10" grinding stone is quite heavy. Use care when removing it from the grinder.



#### X. CLOSURE

The following pages contain general machine data, parts diagram, parts list and Warranty/Return information for your Model G1036 Slow-Speed Grinder.

If you need parts or help in assembling your machine, or if you need operational information, we encourage you to call the appropriate regional Service Department. Our trained service technicians will be glad to help you.

If you have comments dealing specifically with this manual, please write to our Bellingham, Washington location using the address in the Introduction. The specifications, drawings, and photographs illustrated in this manual represent the Model G1036 as supplied when the manual was prepared. However, due to Grizzly's policy of continuous improvement, changes may be made at any time with no obligation on the part of Grizzly. Whenever possible, though, we send manual updates to all owners of a particular tool or machine. Should you receive one, add the new information to this manual and keep it for reference.

We have included some important safety measures that are essential to this machine's operation. While most safety measures are generally universal, Grizzly reminds you that each workshop is different and safety rules should be considered as they apply to your specific situation.

#### NOTE

Do not modify and/or use this SLOW-SPEED GRINDER for any other purpose other than those for which it was designed. Modifications or improper use of this tool could result in serious personal injury and property damage and will void the warranty. We recommend you keep a copy of our current catalog for complete information regarding Grizzly's warranty and return policy. If you need additional technical information relating to this machine, or if you need general assistance or replacement parts, please contact the appropriate regional Service Department listed in the introduction.

Additional information sources are necessary to realize the full potential of this machine. Trade journals, woodworking magazines, and your local library are good places to start.

# **AWARNING**

As with all power tools, there is danger associated with the Model G1036 Slow-Speed Grinder. Use the tool with respect and caution to lessen the possibility of operator injury or mechanical damage. If normal safety precautions are overlooked or ignored, serious personal injury is possible.

#### WARNING

The Model G1036 was specifically designed for grinding/sharpening operations. If you are confused about any aspect of this machine, DO NOT use it until you have answered all your questions.



#### **NOTES**



# MACHINE DATA SHEET

Customer Service #: (570) 326-3806 • To Order Call: (800) 523-4777 • Fax #: (800) 438-5901

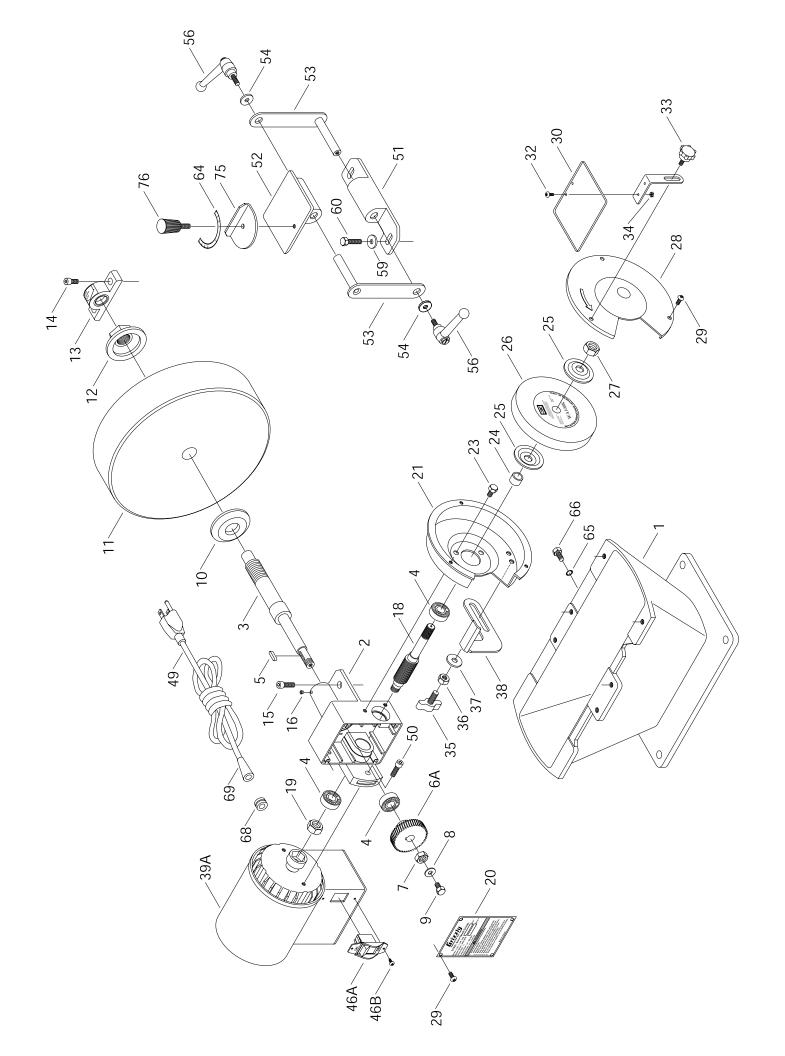
#### **GRIZZLY MODEL G1036 SLOW-SPEED GRINDER**

Design Type	Bench Model
Wheels:	
10" x 2" x 3/4"	220 Grit, White Aluminum Oxide
4½" x ¾" x ½"	100 Grit, White Aluminum Oxide
Motor:	
Type	TEFC Capacitor-Start Induction
Horsepower	
Phase / Voltage	Single Phase / 110V
Amps	4.2
Cycle / RPM	60 Hertz / 3450 RPM
Bearings	
Weight	
Features:	
	Includes Tool Rest and Shield

Note: Larger wheel is designed for use as a wet stone. Its 60 RPM speed is achieved through worm-gear reduction.

Specifications, while deemed accurate, are not guaranteed.

REVISED 2/99



REF	PART #	DESCRIPTION
01	P1036001	BASE
02	P1036002	GEAR BOX
03	P1036003	SPINDLE
04	P6001	BEARING 6001-2RS
05	PK37M	KEY 4 X 4 X 16
06A	P1036006A	GEAR, PLASTIC
07	PN13	HEX NUT ½" - 13
80	PW06	WASHER 1/4"
09	PB19	HEX BOLT 1/4" - 20 X 1/2"
10	P1036010	FLANGE
11	P1036011	10" GRINDING WHEEL
12	P1036012	FLANGE
13	P1036013	GUIDE CLAMP
14	PSB04	CAP SCREW 1/4" - 20 X 1/2"
15	PSB05	CAP SCREW 1/4" - 20 X 3/4"
16	P1036016	OIL FEEDER
18	P1036018	WORM SHAFT
19	PN06	HEX NUT ½" - 12
20	P1036020	GEAR BOX COVER
21	P1036021	WHEEL GUARD
23	PB19	HEX BOLT 1/4" - 20 X 1/2"
24	P1036024	SPACER
25	P1036025	FLANGE
26	P1036026	GRINDING WHEEL
27	P1036027	LEFT HAND NUT, ½" - 13
28	P1036028	WHEEL COVER
29	PS06	SCREW 10-24 X 3/8"
30	P1036030	EYE SHIELD
32	PS24	PHLP HD SCREW 8-32 X 3/8"

REF	PART #	DESCRIPTION
33	P1036033	KNOB
34	PN14	HEX NUT 8-32
35	P1036035	KNOB
36	PN02	HEX NUT 5/16" - 18
37	PW07	FLAT WASHER 5/16"
38	P1036038	TOOL REST
39A	P1036039A	COMPLETE MOTOR
39B	P1036039B	MOTOR FAN *
46A	P1199046A	SWITCH
46B	PHTEK1	SELF TAP PHLP SCREW
49	P1036049	POWER CORD
50	PSB05	CAP SCREW 1/4" - 20 X 3/4"
51	P1036051	TABLE BRACKET
52	P1036052	TOOL REST TABLE
53	P1036053	SUPPORT BRACKET
54	PW06	FLAT WASHER 1/4"
56	P1036056	ADJUSTABLE HANDLE
59	PW06	FLAT WASHER 1/4"
60	PB31	HEX BOLT 1/4" - 20 X 1"
64	P1036064	DEGREE SCALE
65	P1036065	DRAIN PLUG SEAL
66	P1036066	DRAIN PLUG
68	P1036068	STRAIN RELIEF
69	P1036069	CORD PROTECTOR
70	PW03	FLAT WASHER #10
71	PS06	PHLP SCREW 10-24 X 3/8"
73	P1036073	ROTATION DIRECTION
75	P1036075	DEGREE SLIDE
76	P1036076	KNOB

# WARRANTY AND RETURNS

Grizzly Industrial, Inc. warrants every product it sells for a period of 1 year to the original purchaser from the date of purchase. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs or alterations or lack of maintenance. This is Grizzly's sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. In no event shall Grizzly's liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Grizzly shall be tried in the State of Washington, County of Whatcom.

We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special, or consequential damages arising from the use of our products. To take advantage of this warranty, contact us by mail or phone and give us all the details. We will then issue you a "Return Number", which must be clearly posted on the outside as well as the inside of the carton. We will not accept any item back without this number. Proof of purchase must accompany the merchandise.

The manufacturers reserve the right to change specifications at any time because they constantly strive to achieve better quality equipment. We make every effort to ensure that our products meet high quality and durability standards and we hope you never need to use this warranty.

Please feel free to write or call us if you have any questions about the machine or the manual.

Thank you again for your business. We hope to serve you again soon.

# CUT ALONG DOTTED LINE

#### **WARRANTY CARD**

					Zip
one Nur		E-Mail			
DEL#		_Serial #	Orde	r #	
	information is given on ormation is strictly confi	a voluntary basis. It will be used for dential.	marketing	purposes to help us develop better	r products and services. Of
How did	d you learn about us?				
Δdv	rertisement	Friend	10.	Which benchtop tools do you own?	Check all that apply.
Cata		Card Deck		1" x 42" Belt Sander	6" - 8" Grinder
	rld Wide Web			5" - 8" Drill Press	Mini Lathe
				8" Table Saw	10" - 12" Thickness Plar
Othe	er			8" - 10" Bandsaw	Scroll Saw
Which o	of the following magazines	do you subscribe to.		Disc/Belt Sander Mini Jointer	Spindle/Belt Sander
Δme	erican Woodworker	Practical Homeowner		Other	
	oinetmaker	Shop Notes		Outer	
	nily Handyman	Today's Homeowner	11.	How many of the machines checked	d above are Grizzly?
	e Homebuilding	WOOD			
Fine	e Woodworking	WoodenBoat	12.	Which portable/hand held power too	ols do you own? Check all that
	ne Handyman	Woodshop News			
	rnal of Light Construction	Woodsmith		Belt Sander	Orbital Sander
	House Journal	Woodwork		Biscuit Joiner	Palm Sander Portable Planer
	oular Mechanics	Woodworker		Circular Saw Detail Sander	Saber Saw
	oular Science	Woodworker's Journal		Drill/Driver	Reciprocating Saw
Pop	oular Woodworking	Workbench		Miter Saw	Router
Othe	er			Other	<u>—</u>
Which o	of the following woodworki	ng/remodeling shows do you watch?			
		<del>-</del>	13.	What machines/supplies would you	like Grizzly Industrial to carry?
	kyard America	The New Yankee Workshop		10" T 11 0	5 " 1 4 0
	ne Time American Woodworker	This Old House Woodwright's Shop		12" Table Saw	Radial Arm Saw
1ne	American woodworker	woodwright's Shop		12" Jointer	Panel Saw
Othe	er			Combination Planer/Jointer	Brass Hardware
		_		Paint & Finishing SuppliesContractor's Supplies	Lumber
What is	your annual household in	come?		oontactor a dupplies	
ቀሳሰ	.000-\$29.999	\$60.000-\$69.999		Other	
	,000-\$29,999	\$70.000-\$09,999			0
	,000-\$39,999	\$80,000-\$89,999	14.	What new accessories would you like	ke Grizzly Industrial to carry?
	,000-\$59,999	\$90,000 +		Builders Hardware	Hand Tools
φου,	,000 ψ00,000			Fasteners	Wood Components
What is	your age group?				Wood Components
00.0	20	50.50		Other	
20-2 30-3		50-59 60-69	15.	What other companies do you purch	nase your tools and supplies fro
40-4		70 +	10.	What other companies do you pure	lase your tools and supplies in
	ng have you been a wood	<del></del>			
0 - 2	2 Years	8 - 20 Years			
2 - 8	8 Years	20+ Years	16.	Do you think your purchase represe	ents good value?
How wo	ould you rank your woodw	orking skills?		Yes	No
Sim		Advanced	17.	Would you recommend Grizzly Impo	orts to a friend?
Inte	rmediate	Master Craftsman		Yes	No
What st	tationary woodworking too	Is do you own? Check all that apply.	18.	Would you allow us to use your name	e as a reference for Grizzly cust
A: .	^	D 10		in your area? <b>Note: We never use</b>	
	Compressor Id Saw	Panel Saw		,	
	ld Saw   Press	Planer Power Feeder		Yes	No
	m Sander	Power Feeder Radial Arm Saw			
	st Collector	Radial Allii Saw Shaper	19.	Comments:	
	izontal Boring Machine	Spindle Sander			
Join		Table Saw			
Lath		Vacuum Veneer Press			
	tiser	Wide Belt Sander			
Othe	or				
OTH	UI				

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	Here



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