

This exploded view diagram illustrates the assembly of a mechanical device, likely a motorized transport or lifting unit. The main components are shown in an exploded perspective to show their relative positions and assembly sequence. The parts are numbered as follows:

- Main Components:** 1 (Motor housing), 2 (Base plate), 3 (Top plate), 4 (Internal frame), 5 (Drive shaft), 6 (Motor), 7 (Drive pulley), 8 (Bracket), 9 (Pin), 10 (Belt), 11 (Belt pulley), 12 (Pin), 13 (Pin), 14 (Pin), 15 (Pin), 16 (Pin), 17 (Pin), 18 (Pin), 19 (Bracket), 20 (Pin), 21 (Pin), 22 (Pin), 23 (Pin), 24 (Pin), 25 (Pin), 26 (Pin), 27 (Pin), 28 (Pin), 29 (Pin), 30 (Pin), 31 (Pin), 32 (Pin), 33 (Pin), 34 (Pin), 35 (Pin), 36 (Pin), 37 (Pin), 38 (Pin), 39 (Pin), 40 (Pin), 41 (Pin), 42 (Pin), 43 (Pin), 44 (Pin), 45 (Pin), 46 (Pin), 47 (Pin), 48 (Pin), 49 (Pin), 50 (Pin), 51 (Pin), 52 (Pin), 53 (Pin), 54 (Pin), 55 (Pin), 56 (Pin), 57 (Pin), 58 (Pin), 59 (Pin), 60 (Pin), 61 (Pin), 62 (Pin), 63 (Pin), 64 (Pin), 65 (Pin), 66 (Pin), 67 (Pin), 68 (Pin), 69 (Pin), 70 (Pin), 71 (Pin), 72 (Pin), 73 (Pin), 74 (Pin), 75 (Pin), 76 (Pin), 77 (Pin), 78 (Pin), 79 (Pin), 80 (Pin), 81 (Pin), 82 (Pin), 83 (Pin), 84 (Pin), 85 (Pin), 86 (Pin), 87 (Pin), 88 (Pin), 89 (Pin), 90 (Pin), 91 (Pin), 92 (Pin), 93 (Pin), 94 (Pin), 95 (Pin), 96 (Pin), 97 (Pin), 98 (Pin), 99 (Pin), 100 (Pin), 101 (Pin), 102 (Pin), 103 (Pin), 104 (Pin), 105 (Pin), 106 (Pin), 107 (Pin), 108 (Pin), 109 (Pin), 110 (Pin), 111 (Pin), 112 (Pin), 113 (Pin), 114 (Pin), 115 (Pin), 116 (Pin), 117 (Pin), 118 (Pin), 119 (Pin), 120 (Pin), 121 (Pin), 122 (Pin), 123 (Pin), 124 (Pin), 125 (Pin), 126 (Pin).
- Sub-Assemblies:**
 - 40:** A sub-assembly consisting of parts 40-1, 40-2, 40-3, 40-4, 40-5, 40-6, and 40-7.
 - 78:** A sub-assembly consisting of parts 78-1, 78-2, 78-3, 78-4, 78-5, 78-6, 78-7, and 78-8.
 - 101:** A sub-assembly consisting of parts 101-1, 101-2, 101-3, 101-4, 101-5, 101-6, 101-7, 101-8, 101-9, 101-10, and 101-11.

The diagram shows the motor (6) driving the pulley (7) which is connected to the drive shaft (5). The drive shaft is connected to the belt pulley (11) which is connected to the belt (10). The belt is connected to the pulley (12) which is connected to the pulley (13). The pulley (13) is connected to the pulley (14) which is connected to the pulley (15). The pulley (15) is connected to the pulley (16) which is connected to the pulley (17). The pulley (17) is connected to the pulley (18) which is connected to the pulley (19). The pulley (19) is connected to the pulley (20) which is connected to the pulley (21). The pulley (21) is connected to the pulley (22) which is connected to the pulley (23). The pulley (23) is connected to the pulley (24) which is connected to the pulley (25). The pulley (25) is connected to the pulley (26) which is connected to the pulley (27). The pulley (27) is connected to the pulley (28) which is connected to the pulley (29). 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Jointer Parts List

REF	PART #	DESCRIPTION
1	P0455001	BASE
2	P0455002	INFEED TABLE (G0455)
2	P0480002	INFEED TABLE (G0480)
3	P0455003	OUTFEED TABLE
4	P0455004	GIB
5	P0455005	LEAD SCREW
6	P0455006	BELT GUARD
7	P0455007	STOP PIN BLOCK
8	P0455008	STUD M8-1.25
9	P0455009	PLUNGER KNOB
10	P0455010	HANDWHEEL
11	P0455011	BRACKET
12	P0455012	BRACKET
13	P0455013	COLLAR
14	PSS19	SET SCREW 5/16-18 X 1-1/4
15	P0455015	PLUNGER HOUSING
16	P0455016	PLUNGER
17	P0455017	COMPRESSION SPRING
18	P0455018	HANDLE
19	P0455019	ROUND KNOB M8-1.25
20	PSB14M	CAP SCREW M8-1.25 X 20
21	PSB19	CAP SCREW 3/8-16 X 1-1/4
22	PSB76	CAP SCREW 1/2-12 X 1-1/2
23	PSS03	SET SCREW 1/4-20 X 3/8
24	P0455024	SWIVELING LOCK HANDLE
25	PN02	HEX NUT 5/16-18
26	PW04M	FLAT WASHER 10MM
27	PW01	FLAT WASHER 1/2
28	PLW04	LOCK WASHER 3/8
29	PLW07	LOCK WASHER 1/2
30	PK01M	KEY 5 X 5 X 22
31	P0455031	RIVET 2 X 5
32	P51103	THRUST BEARING 51103
33	PB06M	HEX BOLT M8-1.25 X 12
34	PSB143M	CAP SCREW M10-1.5 X 50
35	PW01M	FLAT WASHER 8MM
36	PW04M	FLAT WASHER 10MM
37	P0455037	BEARING HOUSING
38	P0455038	CUTTERHEAD BOLT
39	P0455039	CUTTERHEAD PULLEY
40	P0455040	CUTTERHEAD ASSY (G0455)
40	P0480040	SP CUTTERHEAD ASSY (G0480)
40-1	P0455040-1	CUTTERHEAD (G0455)
40-1	P0480040-1	SPIRAL CUTTERHEAD (G0480)
40-2	H7397	10" KNIVES X 4 (G0455)
40-2	H5307	CARBIDE INSERTS X 10 (G0480)
40-3	P0455040-3	KNIFE GIB (G0455)
40-3	PFH35M	FLAT HD TORX SCR (G0480)
40-4	P0455040-4	HEX HD GIB BOLT (G0455)

REF	PART #	DESCRIPTION
40-5	P0455040-5	JACK SCREW M5-.8 X 10 (G0455)
40-6	P0455040-6	COMPRESSION SPRING (G0455)
41	P0455041	BEARING HOUSING
42	PW01M	FLAT WASHER 8MM
43	P0455043	STEEL BALL 6MM
44	P0455044	STRAIN RELIEF ACC-2.5
45	PLW04M	LOCK WASHER 8MM
46	PK12M	KEY 5 X 5 X 30
47	P6203	BALL BEARING 6203
48	P6204	BALL BEARING 6204
49	PSB14M	CAP SCREW M8-1.25 X 20
50	P0455050	TABLE BRACKET
51	P0455051	FENCE BRACKET
52	P0455052	FENCE
53	P0455053	FENCE KEY 9.5 X 9.5 X 300
54	P0455054	FENCE LOCK STUD
55	P0455055	STUD
56	P0455056	BRACKET
57	P0455057	STUD
58	P0455058	BALL KNOB 3/8-16
59	P0455059	STUD 3/8-16
60	P0455060	FENCE LOCKING NUT
61	P0455061	FENCE LINK
62	P0455062	LOCKING LINK
63	P0455063	STUD
64	P0455064	LOCKING STUD
65	P0455065	T-NUT 1/2
66	P0455066	STOP BLOCK
67	P0455067	PIN
68	PFH23	FLAT HD SCR 5/16-18 X 1-1/2
69	PN08	HEX NUT 3/8-16
70	P0455070	PIN 4 X 14
71	PB13	HEX BOLT 1/4-20 X 1-1/4
72	PB11	HEX BOLT 5/16-18 X 1-1/2
73	PN05	HEX NUT 1/4-20
74	PN02	HEX NUT 5/16-18
75	PN01	HEX NUT 1/2-20
76	P0455076	STAND
77	P0455077	PEDESTAL ARM
78	P0455078	CONTROL BOX ASSY
78-1	P0455078-1	CONTROL BOX
78-2	P0455078-2	SWITCH PANEL
78-3	P0455078-3	CONTROL CORD
78-4	P0455078-4	STOP SWITCH 25
78-5	P0455078-5	POWER LIGHT 25
78-6	P0455078-6	START SWITCH 25
78-7	PS09M	PHLP HD SCR M5-.8 X 10
79	PSB14M	CAP SCREW M8-1.25 X 20



Jointer Parts List

REF	PART #	DESCRIPTION
80	PS06M	PHLP HD SCR M5-.8 X 20
81	P0455081	COVER
82	PSB40M	CAP SCREW M8-1.25 X 35
83	P0455083	BRACKET
84	PW03M	FLAT WASHER 6MM
85	PSB132M	BUTTON HD CAP SCR M6-1 X 15
86	P0455086	DUST HOOD
87	PFB09M	FLANGE BOLT M6-1 X 10
88	P0455088	SWITCH ASSY
88-1	P0455088-1	CONTACTOR MA-18 SDE
88-2	P0455088-2	OVERLOAD RELAY RA-30 18~26
88-3	P0455088-3	SWITCH COVER
88-4	PSW01-1	PLASTIC SWITCH SCREW
88-5	P0455088-5	STRAIN RELIEF M20
88-6	PS08	PHLP HD SCR 10-24 X 3/4
89	PLW04M	LOCK WASHER 8MM
90	PN03M	HEX NUT M8-1.25
91	PB01M	HEX BOLT M10-1.5 X 30
92	PW04M	FLAT WASHER 10MM
93	P0455093	HOOK
94	P0455094	FOOT PAD
95	P0455095	ALL WAY HANDLE 5/16-18 X 1-3/8
97	P0455097	MOUNTING SHAFT
98	P0455098	COLLAR
99	P0455099	PIVOT STUD
100	P0455100	MOTOR MOUNT PLATE
101	P0455101	MOTOR ASSY
101-1	P0455101-1	JUNCTION BOX
101-2	P0455101-2	FAN COVER
101-3	P0455101-3	MOTOR FAN
101-4	P0455101-4	CAPACITOR COVER
101-5	P0455101-5	S CAPACITOR 600MFD 125VAC
101-6	P0455101-6	TERMINAL BAR

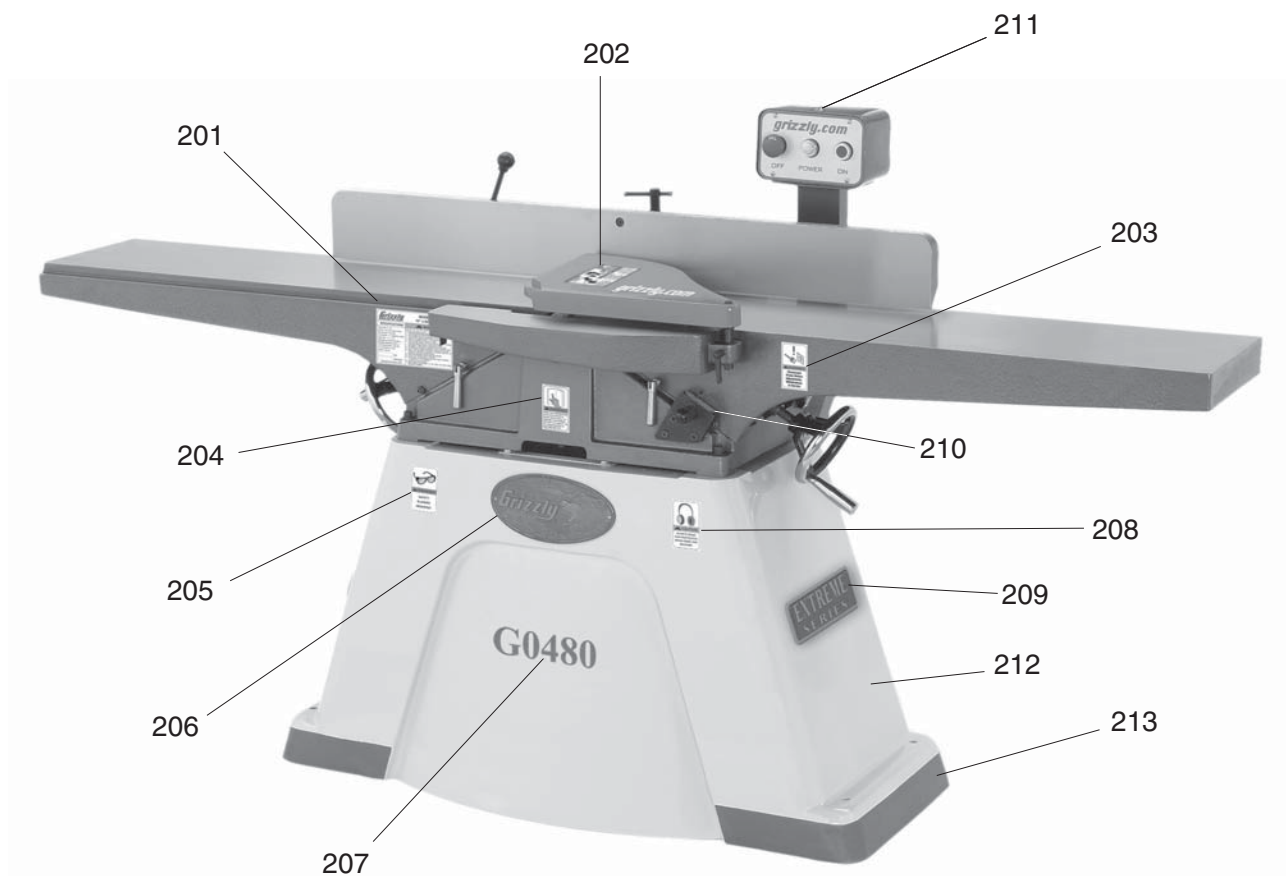
REF	PART #	DESCRIPTION
101-7	PK12M	KEY 5 X 5 X 30
101-8	P0455101-8	MOTOR PULLEY
101-9	P0455101-9	SPECIAL WASHER 8MM
101-10	PB09M	HEX BOLT M8-1.25 X 20
101-11	P0455101-11	MOTOR CORD 12AWG
101-12	P0455101-12	MOTOR LABEL
102	PSB47M	CAP SCREW M10-1.5 X 40
103	PSS06	SET SCREW 1/4-20 X 3/4
104	PN02M	HEX NUT M10-1.5
105	PN09M	HEX NUT M12-1.75
106	PW06M	FLAT WASHER 12MM
107	P0455107	PUSH BLOCK
108	P0455108	RABBET TABLE
109	P0455109	CUTTERHEAD GUARD
110	P0455110	PIVOT SHAFT
111	P0455111	TORSION SPRING
112	PR16M	EXT RETAINING RING 9MM
113	P0455113	PIN 5 X 25
114	P0455114	PIN 6 X 20
115	PAW05M	HEX WRENCH 5MM
116	PWR810	WRENCH 8 X 10
117	PWR1214	WRENCH 12 X 14
118	P0480118	T-HANDLE DRIVER 6MM (G0480)
120	P0480120	TORX BIT T-20 (G0480)
121	P0455121	POWER CORD 12AWG
123	P0455123	KNIFE SETTING JIG ASSY
123-1	P0455123-1	KNIFE SETTING JIG FOOT
123-2	P0455123-2	KNIFE SETTING JIG ROD
123-3	PEC10M	E-CLIP 9MM
125	P0455125	INDICATOR
126	PVM52	BELT M-52 3L520
128	PS23	PHLP HD SCR 8-32 X 1/4
129	P0455129	PROTECTOR



Safety Label Locations

⚠ WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.



REF	PART #	DESCRIPTION
201	P0455201	G0455 MACHINE ID LABEL
201	P0480201	G0480 MACHINE ID LABEL
202	P0455202	CUTTERHEAD GUARD LABEL
203	P0455203	DISCONNECT POWER LABEL
204	PLABEL-12	READ MANUAL LABEL
205	PLABEL-11	SAFETY GLASSES LABEL
206	G8588	GRIZZLY NAMEPLATE
207	P0455207	G0455 MODEL NUMBER LABEL
207	P0480207	G0480 MODEL NUMBER LABEL
208	PLABEL-15	EAR PROTECTION LABEL
209	P0455209	EXTREME SERIES PLATE
210	P0455210	CUTTING DEPTH SCALE
211	PLABEL-14	ELECTRICITY LABEL
212	P0455212	TOUCH UP PAINT "PUTTY"
213	P0455213	TOUCH UP PAINT "HT GREEN"

