



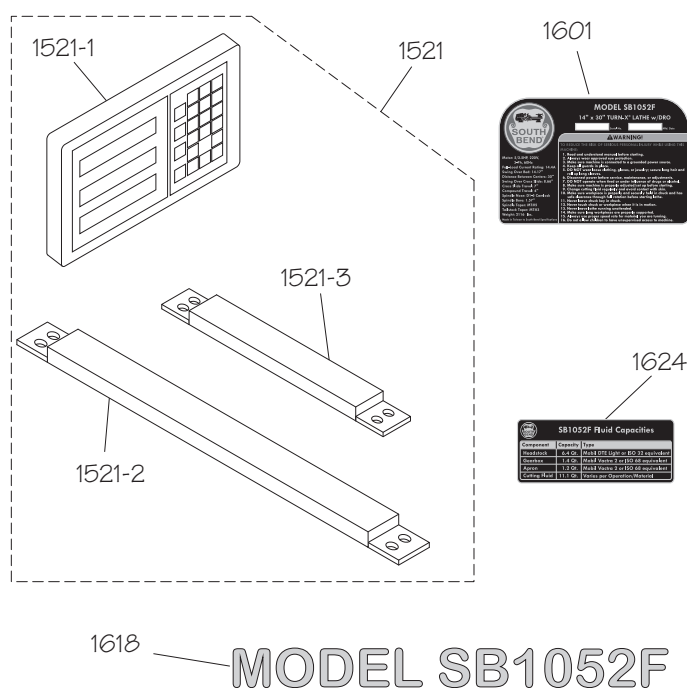
The Model SB1052F Lathe is the same machine as the Model SB1052 except for the following:

- Added a 2-Axis Fagor Digital Readout (DRO).

Except for the differences noted in this insert, all other content in the Model SB1052 Owner's Manual applies to this machine. Before operating your new lathe, you **MUST** read and understand this insert, the entire Model SB1052 Owner's Manual, and the Fagor DRO Owner's Manual to reduce the risk of injury when using this machine. Keep this insert for later reference.

If you have any further questions about this manual insert or the differences between the Model SB1052F and the Model SB1052, contact our Technical Support at (360) 734-1540 or email sales@southbendlathe.com.

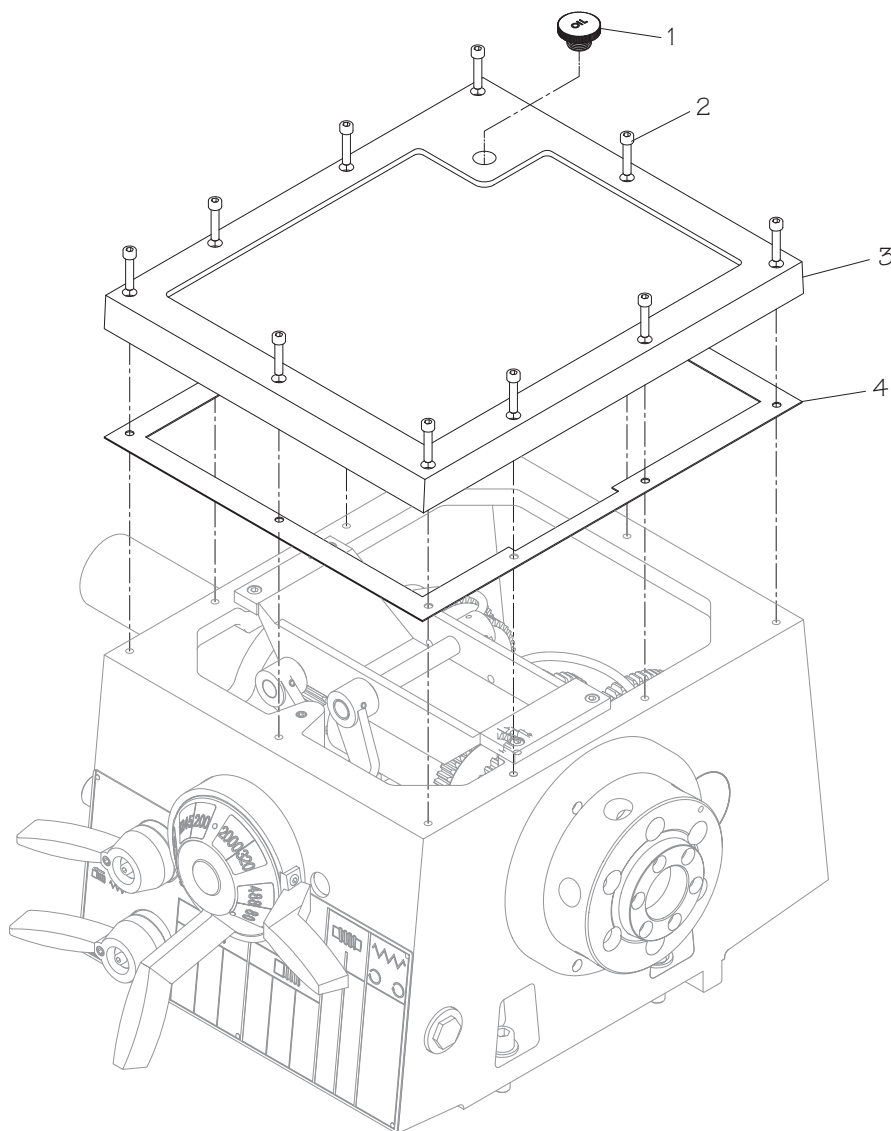
New & Changed Parts



REF	PART #	DESCRIPTION
1521	PSB1052F1521	DRO ASSEMBLY FAGOR 2-AXIS
1521-1	PSB1052F1521-1	DRO DISPLAY FAGOR 20-IT
1521-2	PSB1052F1521-2	DRO X-AXIS SCALE FAGOR MKT-102
1521-3	PSB1052F1521-3	DRO Y-AXIS SCALE FAGOR MKT-27

REF	PART #	DESCRIPTION
1601	PSB1052F1601	MACHINE ID LABEL
1618	PSB1052F1618	MODEL NUMBER LABEL
1624	PSB1052F1624	FLUID CAPACITIES LABEL

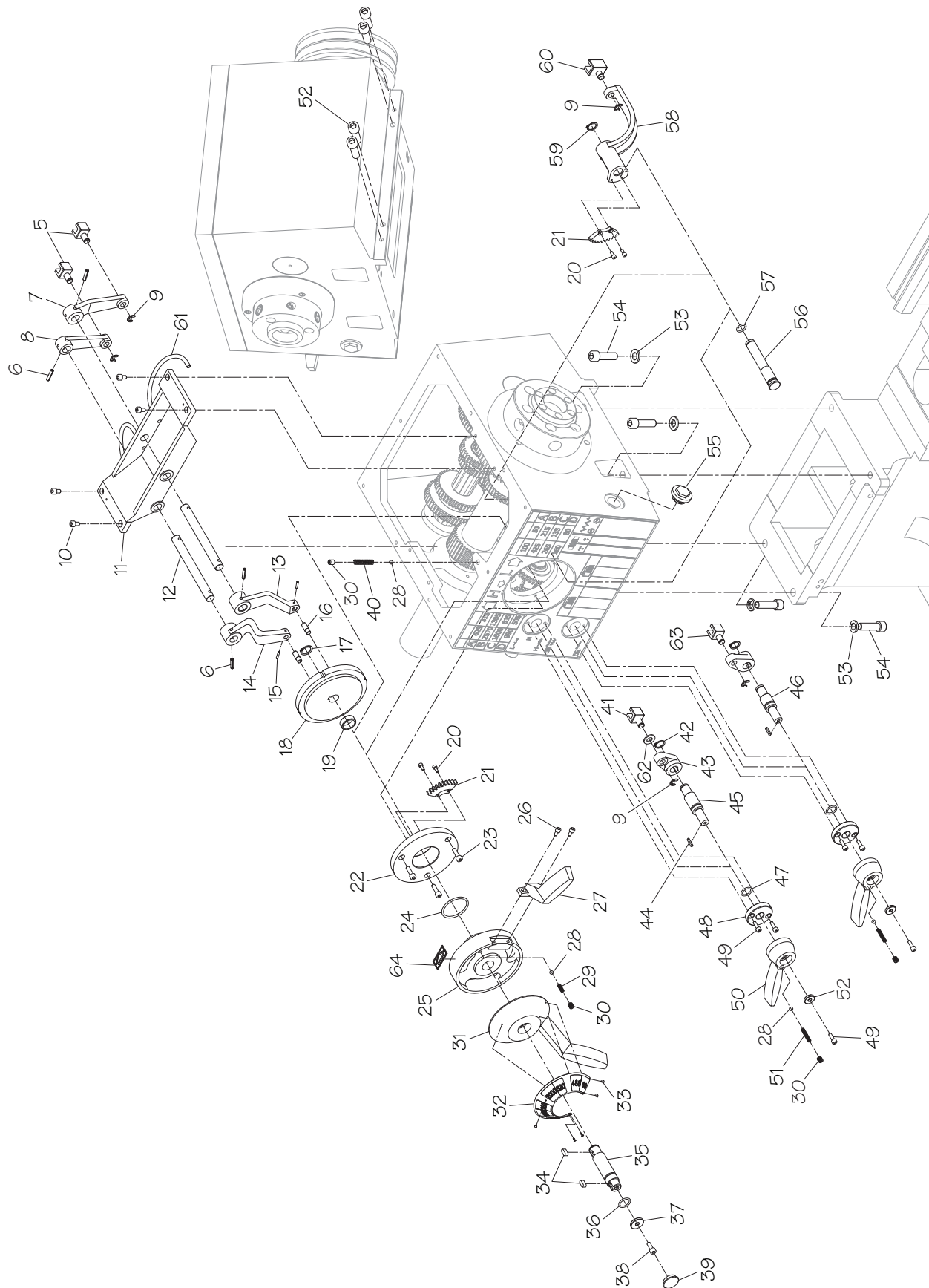
Headstock Cover



REF	PART #	DESCRIPTION
1	PSB10390001	HEADSTOCK OIL FILL CAP
2	PCAP29M	CAP SCREW M6-1 X 40

REF	PART #	DESCRIPTION
3	PSB10390003	HEADSTOCK COVER
4	PSB10390004	HEADSTOCK COVER GASKET

Headstock Controls

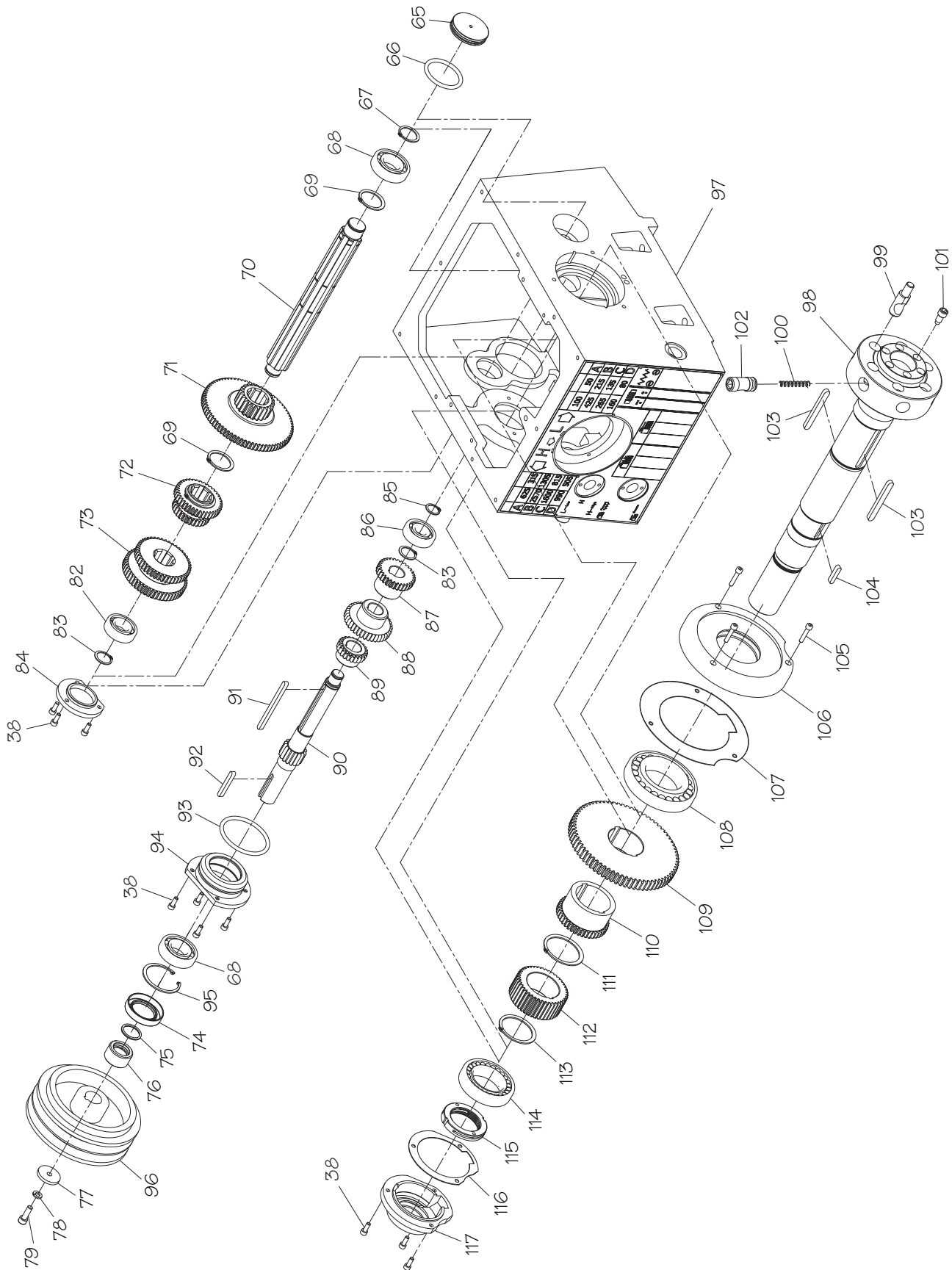


Headstock Controls Parts List

REF	PART #	DESCRIPTION
5	PSB10390005	SPINDLE SPEED SHIFT FORK
6	PRP06M	ROLL PIN 5 X 24
7	PSB10390007	RIGHT REAR SHIFT PIVOT ARM
8	PSB10390008	LEFT REAR SHIFT PIVOT ARM
9	PEC015M	E-CLIP 8MM
10	PCAP04M	CAP SCREW M6-1 X 10
11	PSB10390011	LUBRICATION TRAY
12	PSB10120026	SHIFT ROD
13	PSB10390013	RIGHT FRONT SHIFT PIVOT ARM
14	PSB10390014	LEFT FRONT SHIFT PIVOT ARM
15	PRP02M	ROLL PIN 3 X 16
16	PSB10390016	STEP PIN
17	PRO7M	EXT RETAINING RING 18MM
18	PSB10390018	SHIFT CAM WHEEL
19	PSB10390019	SHIFT SHAFT BUSHING
20	PCAP17M	CAP SCREW M4-.7 X 10
21	PSB10390021	GEAR 40T
22	PSB10390022	CAM WHEEL END CAP
23	PCAP02M	CAP SCREW M6-1 X 20
24	PORP044	O-RING 43.7 X 3.5 P44
25	PSB10120032	RANGE SELECTOR
26	PCAP50M	CAP SCREW M5-.8 X 10
27	PSB10120016	RANGE SELECTOR HANDLE
28	PSTB001	STEEL BALL 1/4
29	PSB10390029	COMPRESSION SPRING
30	PS520M	SET SCREW M8-1.25 X 8
31	PSB10120031	SPEED SELECTOR HANDLE
32	PSB10390032	SPEED SELECTOR PLATE
33	PRIV001M	STEEL FLUTED RIVET 2 X 5MM
34	PK101M	KEY 6 X 6 X 14

REF	PART #	DESCRIPTION
35	PSB10390035	SHIFT SHAFT
36	PORP018	O-RING 17.8 X 2.4 P18
37	PSB10390037	SHIFT SHAFT FLAT WASHER
38	PCAP01M	CAP SCREW M6-1 X 16
39	PSB10120508	SHIFT SHAFT END CAP
40	PSB10390040	COMPRESSION SPRING
41	PSB10390041	HIGH-LOW SHIFT FORK
42	PRO5M	EXT RETAINING RING 15MM
43	PSB10390043	PIVOT ARM
44	PK155M	KEY 3 X 3 X 18
45	PSB10390045	HIGH-LOW SHIFT SHAFT
46	PSB10120041	DIRECTION SHIFT SHAFT
47	PORP016	O-RING 15.8 X 2.4 P16
48	PSB10390048	SHAFT END CAP
49	PCAP10M	CAP SCREW M5-.8 X 15
50	PSB10120044	SHIFT HANDLE
51	PSB10390051	COMPRESSION SPRING
52	PCAP92M	CAP SCREW M12-1.75 X 40
53	PLW05M	LOCK WASHER 12MM
54	PCAP92M	CAP SCREW M12-1.75 X 40
55	PSB10390055	OIL SIGHT GLASS 3/4"
56	PSB10120046	GEAR SHAFT
57	PORP014	O-RING 13.8 X 2.4 P14
58	PSB10390058	LEVER ARM
59	PRO6M	EXT RETAINING RING 16MM
60	PSB10390060	SHIFT FORK
61	PSB10390061	LUBRICATION TUBE 6 X 270MM
62	PW04M	FLAT WASHER 10MM
63	PSB10390063	DIRECTION SHIFT FORK
64	PSB10390064	INDICATOR PLATE

Headstock Internal Gears



Headstock Internal Gears Parts List

REF	PART #	DESCRIPTION
38	PCAP01M	CAP SCREW M6-1 X 16
65	PSB10390065	SHAFT END CAP
66	PORP055	O-RING 54.6 X 5.7 P55
67	PR15M	EXT RETAINING RING 30MM
68	P6206-OPEN	BALL BEARING 6206-OPEN
69	PR31M	EXT RETAINING RING 38MM
70	PSB10390070	SPLINED SHAFT
71	PSB10390071	COMBO GEAR 22T/72T
72	PSB10390072	COMBO GEAR 22T/38T
73	PSB10390073	COMBO GEAR 45T/52T
74	PSB10390074	OIL SEAL 40 X 62 X 12
75	PORP028	O-RING 27.7 X 3.5 P28
76	PSB10390076	PULLEY SHAFT SPACER
77	PSB10120079	SPINDLE PULLEY FLAT WASHER
78	PLW04M	LOCK WASHER 8MM
79	PCAP31M	CAP SCREW M8-1.25 X 25
82	P6205-OPEN	BALL BEARING 6205-OPEN
83	PR11M	EXT RETAINING RING 25MM
84	PSB10390084	DRIVE SHAFT END CAP
85	PRO9M	EXT RETAINING RING 20MM
86	P6304-OPEN	BALL BEARING 6304-OPEN
87	PSB10390087	GEAR 30T
88	PSB10390088	GEAR 38T
89	PSB10390089	GEAR 22T
90	PSB10390090	SPINDLE PULLEY GEAR SHAFT 16T
91	PSB10390091	KEY 7 X 7 X 104

REF	PART #	DESCRIPTION
92	PSB10390092	KEY 7 X 7 X 53
93	PORP075	O-RING 74.6 X 5.7 P75
94	PSB10390094	FLANGE BEARING SEAT
95	PR38M	INT RETAINING RING 62MM
96	PSB10390096	SPINDLE PULLEY
97	PSB10390097	HEADSTOCK CASTING
98	PSB10390098	SPINDLE
99	PSB10390099	CAM LOCK BOLT
100	PSB10120016	CAM LOCK COMPRESSION SPRING
101	PSB10120082	SPINDLE HEAD CAP SCREW
102	PSB10120085	CAM LOCK
103	PSB10390103	KEY 10 X 6 X 85
104	PK109M	KEY 7 X 7 X 35
105	PCAP07M	CAP SCREW M6-1 X 30
106	PSB10390106	INBOARD SPINDLE BEARING COVER
107	PSB10120090	BEARING COVER GASKET
108	P30213-T	TAPERED ROLLER BEARING 30213 NTN
109	PSB10390109	GEAR 72T
110	PSB10390110	GEAR 41T
111	PR71M	EXT RETAINING RING 60MM
112	PSB10120097	GEAR 42T
113	PR91M	EXT RETAINING RING 56MM
114	P32011-T	TAPERED ROLLER BEARING 32011 NTN
115	PSB10390115	SPANNER NUT
116	PSB10120099	SPINDLE END CAP GASKET
117	PSB10120100	OUTBOARD SPINDLE END CAP

This diagram illustrates the exploded view of a mechanical assembly, likely a motor or pump. The main housing (146) contains internal gears (125, 131, 134, 136) and shafts (129, 135, 137, 141). The assembly is shown in an exploded view to highlight the individual components and their assembly sequence. Key parts include:

- 121**: A circular flange or cover plate.
- 122**: A small pin or screw.
- 124**: A washer or spacer.
- 125**: A large gear.
- 128**: A washer or spacer.
- 129**: A shaft.
- 130**: A pin or screw.
- 131**: A gear.
- 134**: A gear.
- 135**: A shaft.
- 136**: A gear.
- 137**: A shaft.
- 139**: A gear.
- 140**: A washer or spacer.
- 141**: A shaft.
- 143**: A bearing or housing component.
- 144**: A shaft.
- 145**: A washer or spacer.
- 146**: The main housing or frame.
- 147**: A control panel or display unit with a grid of numbers and letters.

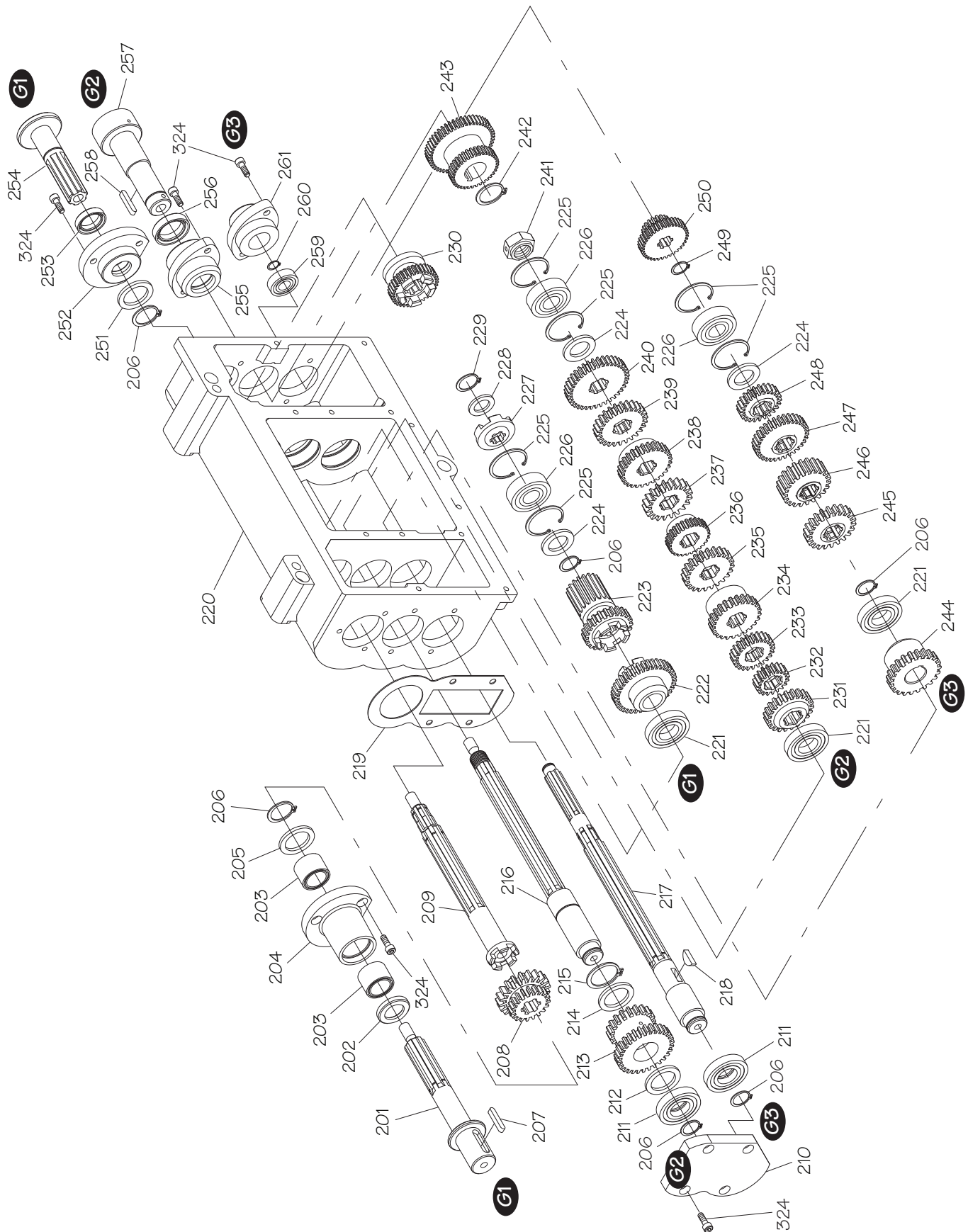
The control panel (147) features a grid of numbers and letters, likely for identification or configuration. The grid is as follows:

A	625	315	100	50	A
B	2570	1305	425	215	B
C	1600	815	265	135	C
D	990	505	160	80	D

Below the grid, there are additional markings and symbols, including a large 'X' and a small 'S'.

REF	PART #	DESCRIPTION
131	PSB10390131	COMBO GEAR 21T/42T
134	PSB10120115	THRUST WASHER
135	PSB10120116	MIDDLE GEAR SHAFT
136	PSB10390136	COMBO GEAR 21T/21T
137	PSB10120119	LOWER GEAR SHAFT
139	PSB10390139	GEAR 21T
140	PSB10120121	THRUST WASHER
141	PSB10390141	NEEDLE BEARING RNA-6904
143	PSB10120125	FLANGE BEARING SEAT
144	PSB10390144	SPLINED SHAFT
145	PSB10120127	OIL SEAL 28 X 44 X 7
146	PSB10390146	SQUARE HEAD OIL DRAIN PLUG 1/2 PT
147	PSB10390147	HEADSTOCK INFORMATION FRONT PANEL

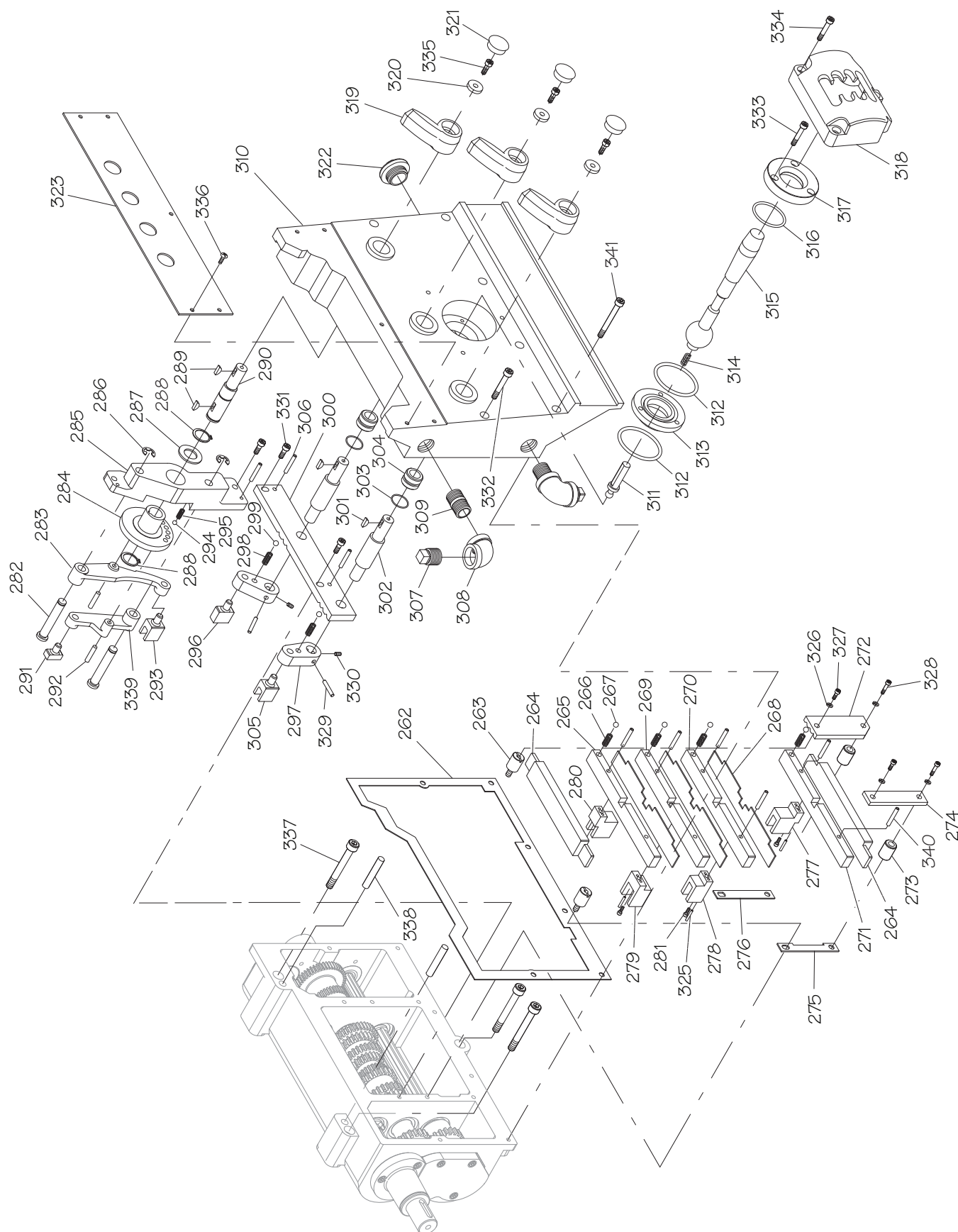
Gearbox Gears



Gearbox Gears Parts List

REF	PART #	DESCRIPTION	REF	PART #	DESCRIPTION
201	PSB10120201	OUTBOARD SPLINED SHAFT (G1)	232	PSB10120232	GEAR 19T
202	PSB10120202	OIL SEAL 20 X 32 X 5	233	PSB10120233	GEAR 20T
203	PSB10390203	NEEDLE ROLLER BEARING TAF202820	234	PSB10120234	GEAR 24T
204	PSB10120204	FLANGE BEARING SEAT	235	PSB10120235	GEAR 23T
205	PSB10120205	THRUST WASHER	236	PSB10120236	GEAR 27T
206	PRO9M	EXT RETAINING RING 20MM	237	PSB10120237	GEAR 24T
207	PK109M	KEY 7 X 7 X 35	238	PSB10120238	GEAR 28T
208	PSB10120208	COMBO GEAR 19T/20T	239	PSB10120239	GEAR 26T
209	PSB10120209	CLUTCH SPLINED SHAFT (G1)	240	PSB10120240	GEAR 38T
210	PSB10120210	OUTBOARD SHAFT END CAP	241	PSB10120241	SPANNER NUT
211	P16004ZZ	BALL BEARING 16004ZZ	242	PR10M	EXT RETAINING RING 22MM
212	PSB10120212	THRUST WASHER	243	PSB10120243	COMBO GEAR 36T/50T
213	PSB10120213	COMBO GEAR 19T/30T	244	PSB10120244	GEAR 22T
214	PSB10120214	THRUST WASHER	245	PSB10120245	GEAR 22T
215	PR11M	EXT RETAINING RING 25MM	246	PSB10120246	GEAR 22T
216	PSB10120216	SPLINED SHAFT (G2)	247	PSB10120247	GEAR 33T
217	PSB10120217	SPLINED SHAFT (G3)	248	PSB10120248	GEAR 22T
218	PSB10390218	WOODRUFF KEY 5 X 19	249	PR18M	EXT RETAINING RING 17MM
219	PSB10120219	OUTBOARD END CAP GASKET	250	PSB10120250	COMBO GEAR 20T/36T
220	PSB10120220	GEARBOX CASTING	251	PSB10120205	THRUST WASHER
221	P16004ZZ	BALL BEARING 16004 ZZ	252	PSB10120252	INBOARD FLANGE BEARING SEAT
222	PSB10120222	CLUTCH GEAR 38T	253	PSB10120202	OIL SEAL 20 X 32 X 5
223	PSB10120223	COMBO CLUTCH GEAR 23T/19T	254	PSB10120254	INBOARD SPLINED SHAFT (G1)
224	PSB10120224	THRUST WASHER	255	PSB10120255	INBOARD FLANGE BEARING SEAT
225	PR23M	INT RETAINING RING 40MM	256	PSB10120256	OIL SEAL 24 X 35 X 8
226	P6203ZZ	BALL BEARING 6203 ZZ	257	PSB10120257	INBOARD SHAFT (G2)
227	PSB10120227	CLUTCH	258	PK15M	KEY 5 X 5 X 35
228	PSB10120228	THRUST BEARING	259	P6001ZZ	BALL BEARING 6001ZZ
229	PRO6M	EXT RETAINING RING 16MM	260	PRO3M	EXT RETAINING RING 12MM
230	PSB10120230	CLUTCH GEAR 35T	261	PSB10120261	INBOARD FLANGE BEARING SEAT
231	PSB10120231	GEAR 22T	324	PCAP26M	CAP SCREW M6-1 X 12

Gearbox Controls

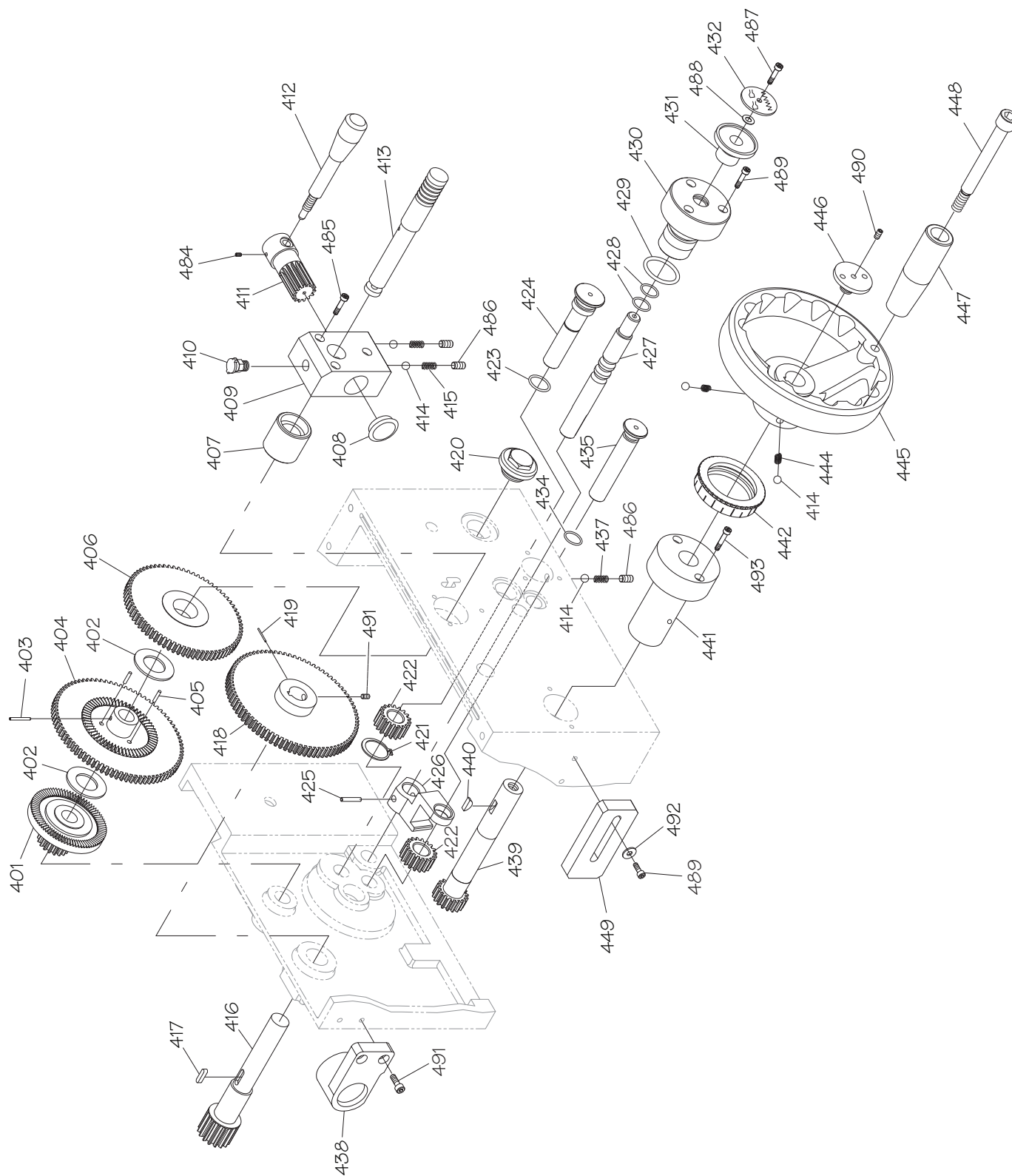


Gearbox Controls Parts List

REF	PART #	DESCRIPTION
262	PSB10120262	GEARBOX COVER GASKET
263	PSB10120263	PARTITION SCREW
264	PSB10120264	END PLATE
265	PSB10120265	UPPER FORK SUPPORT
266	PSB10120266	COMPRESSION SPRING 4 X 19MM
267	PSTB001	STEEL BALL 1/4
268	PSB10120268	FORK SUPPORT PARTITION
269	PSB10120269	UPPER MIDDLE FORK SUPPORT
270	PSB10120270	LOWER MIDDLE FORK SUPPORT
271	PSB10120271	LOWER FORK SUPPORT
272	PSB10120272	REVERSE STOP
273	PSB10120273	BRACKET SPACER
274	PSB10120274	LEFT SHOULDER PLATE
275	PSB10120275	LEFT SHOULDER PLATE BRACKET
276	PSB10120276	REVERSE STOP BRACKET
277	PSB10120277	LOWER SHIFT FORK
278	PSB10120279	MIDDLE SHIFT FORK
279	PSB10120279	LEFT UPPER SHIFT FORK
280	PSB10120278	RIGHT UPPER SHIFT FORK
281	PRP02M	ROLL PIN 3 X 16
282	PSB10120282	PIVOT ARM SHAFT
283	PSB10120283	OUTER RIGHT SHIFT PIVOT ARM
284	PSB10120284	SHIFT CAM
285	PSB10120285	RIGHT SHIFT BRACKET
286	PEC015M	E-CLIP 8MM
287	PSB10120287	SHAFT WASHER
288	PR18M	EXT RETAINING RING 17MM
289	PSB10390289	WOODRUFF KEY 4 X 13
290	PSB10120290	RIGHT SHIFT SHAFT
291	PSB10120291	RIGHT SHIFT PAD
292	PSB10120292	DOWEL PIN
293	PSB10120293	RIGHT SHIFT FORK
294	PSTB001	STEEL BALL 1/4
295	PSB10120266	COMPRESSION SPRING 4 X 19MM
296	PSB10120296	MIDDLE SHIFT PAD
297	PSB10120297	MIDDLE SHIFT PIVOT ARM
298	PSB10120298	COMPRESSION SPRING 6 X 13MM
299	PSTB001	STEEL BALL 1/4
300	PSB10120300	SHIFT SHAFT SUPPORT BRACKET
301	PSB10390289	WOODRUFF KEY 4 X 13

REF	PART #	DESCRIPTION
302	PSB10120302	LEFT SHIFT SHAFT
303	PORP018	O-RING 17.8 X 2.4 P18
304	PSB10120304	SHIFT SHAFT BUSHING
305	PSB10120305	LEFT SHIFT FORK
306	PRP24M	ROLL PIN 5 X 16
307	PSB10390307	SQUARE HD OIL PLUG 1/2 PT
308	PSB10390308	PIPE ELBOW 1/2 X 1/2 PT
309	PSB10390309	PIPE NIPPLE 1/2 X 1 PT
310	PSB10390310	GEARBOX FRONT COVER
311	PSB10120311	SELECTOR SHAFT
312	PORG040	O-RING 39.4 X 3.1 G40
313	PSB10120313	SELECTOR LEVER SUPPORT
314	PSB10390314	COMPRESSION SPRING 9 X 38MM
315	PSB10120315	SELECTOR LEVER
316	PORG030	O-RING 3.1 X 29.4 G30
317	PSB10120317	SELECTOR LEVER END CAP
318	PSB10120318	SELECTOR PLATE
319	PSB10120319	SHIFT LEVER
320	PSB10120314	SHIFT LEVER WASHER
321	PSB10120321	SHIFT LEVER END CAP
322	PSB10390322	OIL SIGHT GLASS
323	PSB10390323	CONTROL PANEL PLATE
325	PCAP15M	CAP SCREW M5-.8 X 20
326	PLW03M	LOCK WASHER 6MM
327	PCAP26M	CAP SCREW M6-1 X 12
328	PCAP48M	CAP SCREW M6-1 X 35
329	PRP04M	ROLL PIN 4 X 24
330	PS503M	SET SCREW M6-1 X 8
331	PCAP02M	CAP SCREW M6-1 X 20
332	PCAP167M	CAP SCREW M6-1 X 70
333	PCAP38M	CAP SCREW M5-.8 X 25
334	PCAP26M	CAP SCREW M6-1 X 12
335	PCAP33M	CAP SCREW M5-.8 X 12
336	PS17M	PHLP HD SCR M4-.7 X 6
337	PCAP66M	CAP SCREW M8-1.25 X 65
338	PSB10390338	TAPER PIN #7 X 3-1/4"
339	PSB10390339	INNER RIGHT SHIFT PIVOT ARM
340	PSB10390340	DOWEL PIN
341	PCAP190M	CAP SCREW M6-1 X 80

Apron Front View

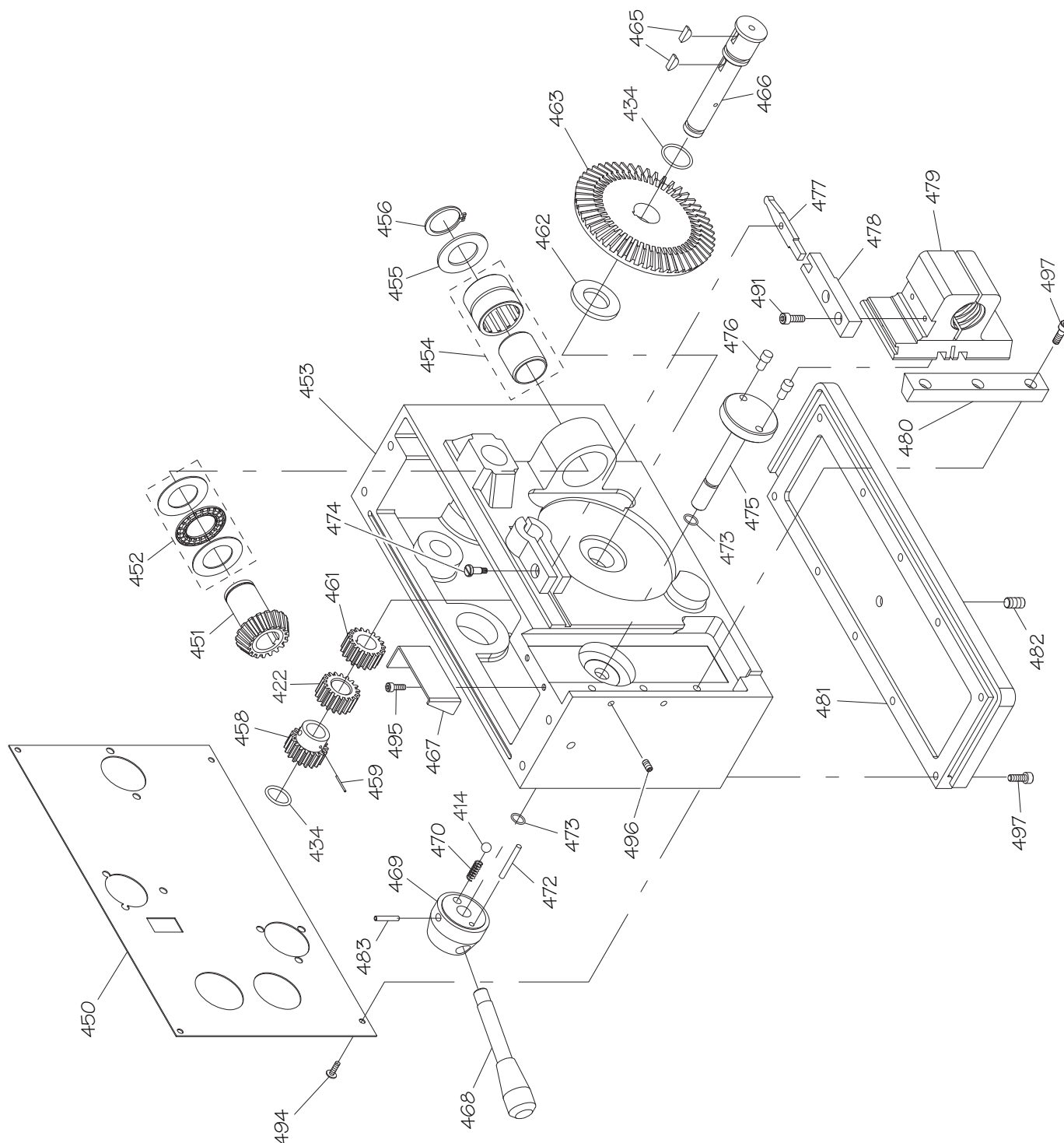


Apron Front View Parts List

REF	PART #	DESCRIPTION
401	PSB10120501	COMBO GEAR 18T/60T
402	PSB10390402	THRUST WASHER
403	PRP20M	ROLL PIN 4 X 22
404	PSB10120504	COMBO GEAR 81T/60T
405	PSB10390405	DOWEL PIN 4 X 17
406	PSB10120506	COMBO GEAR 72T/60T
407	PSB10120507	GEAR SPACER
408	PSB10120508	CASTING PLUG
409	PSB10120509	FEED SELECTOR BRACKET
410	PSB10390410	OIL FILL CAP
411	PSB10120511	FEED SELECTOR SPLINED SHAFT
412	PSB10120512	FEED SELECTOR LEVER
413	PSB10120513	FEED SELECTOR PINION SHAFT
414	PSTB001	STEEL BALL 1/4
415	PSB10120515	COMPRESSION SPRING 6 X 13MM
416	PSB10120516	GEAR SHAFT 16T
417	PK14M	KEY 5 X 5 X 18
418	PSB10120518	GEAR 81T
419	PRP10M	ROLL PIN 5 X 36
420	PSB10390420	OIL SIGHT GLASS
421	PRO6M	EXT RETAINING RING 16MM
422	PSB10120522	GEAR 18T
423	PORP018	O-RING 17.8 X 2.4 P18
424	PSB10120524	RIGHT REVERSE FEED SHAFT
425	PRP04M	ROLL PIN 4 X 24
426	PSB10120526	REVERSE FEED PIVOT ARM
427	PSB10120527	REVERSE FEED CONTROL SHAFT
428	PORP016	O-RING 15.8 X 2.4 P16

REF	PART #	DESCRIPTION
429	PORP026	O-RING 25.7 X 3.5 P26
430	PSB10120530	REVERSE FEED SHAFT HOUSING
431	PSB10120531	REVERSE FEED KNOB
432	PSB10120532	REVERSE FEED DIRECTION PLATE
434	PORP012	O-RING 11.8 X 2.4 P12
435	PSB10120535	LEFT REVERSE FEED SHAFT
437	PSB10120266	COMPRESSION SPRING 4 X 19MM
438	PSB10121027	LEADSCREW STABILIZER
439	PSB10120539	CARRIAGE GEAR SHAFT 18T
440	PSB10390440	WOODRUFF KEY 5 X 19
441	PSB10120541	CARRIAGE GEAR SHAFT HOUSING
442	PSB10120542	CARRIAGE GRADUATED DIAL
444	PSB10120515	COMPRESSION SPRING
445	PSB10120545	CARRIAGE HANDWHEEL
446	PSB10120546	HANDWHEEL END CAP
447	PSB10120547	HANDWHEEL HANDLE
448	PSB10120506	HANDLE CAP SCREW
449	PW03M	BED STOP PLATE
484	PSS26M	SET SCREW M5-.8 X 6
485	PCAP79M	CAP SCREW M5-.8 X 35
486	PSS20M	SET SCREW M8-1.25 X 8
487	PS08M	PHLP HD SCR M5-.8 X 12
488	PW03M	FLAT WASHER 6MM
489	PCAP06M	CAP SCREW M6-1 X 25
490	PSS12M	SET SCREW M6-1 X 25
491	PCAP01M	CAP SCREW M6-1 X 16
492	PW03M	FLAT WASHER 6MM
493	PCAP38M	CAP SCREW M5-.8 X 25

Apron Rear View

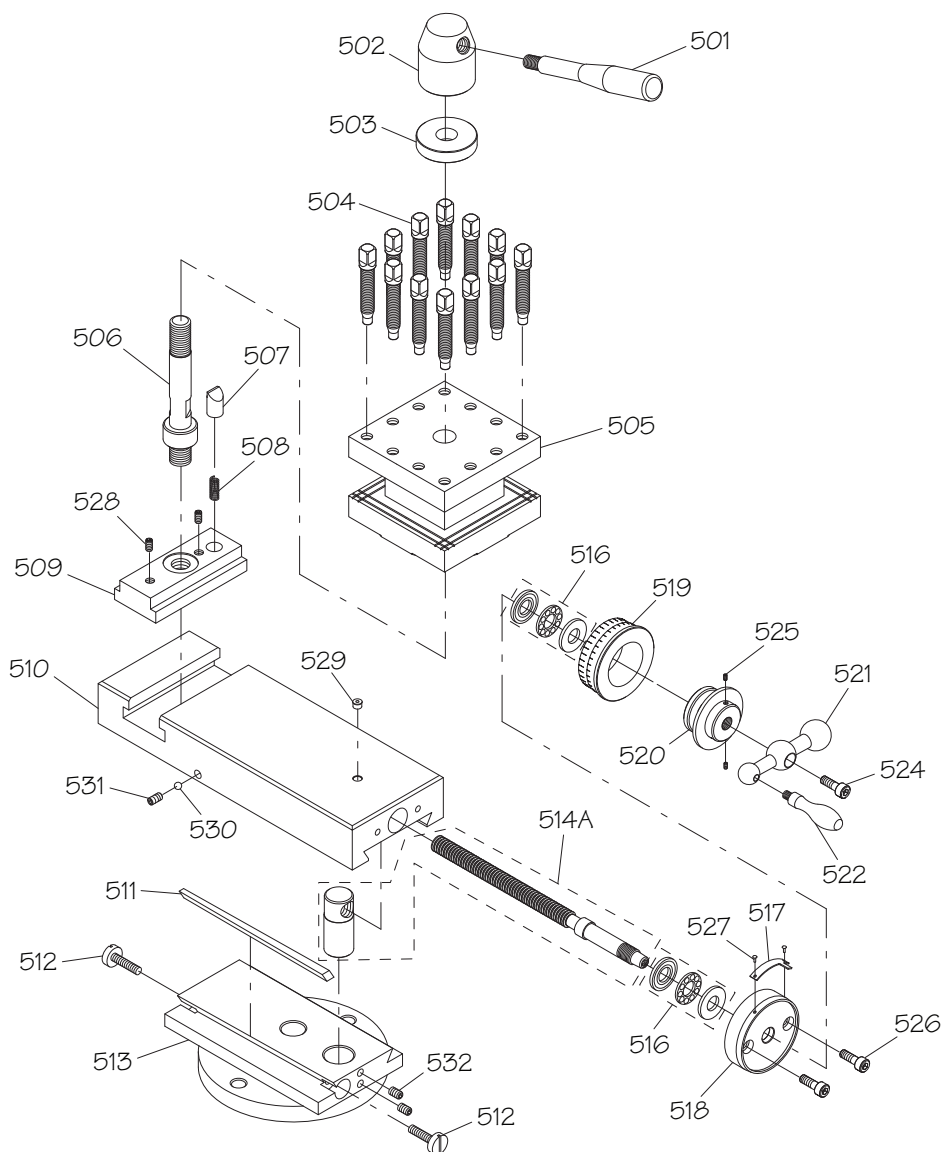


Apron Rear View Parts List

REF	PART #	DESCRIPTION
414	PSTB001	STEEL BALL 1/4
422	PSB10120522	GEAR 18T
434	PORP012	O-RING 11.8 X 2.4 P12
450	PWO3M	FRONT APRON INFORMATION PANEL
451	PSB10120551	BEVEL GEAR 23T
452	PSB10390452	THRUST NEEDLE BEARING 2542-NTB/AS
453	PSB10120553	APRON CASTING
454	PSB10390454	CYLINDRICAL ROLLER BEARING 2930
455	PSB10120555	THRUST WASHER
456	PR11M	EXT RETAINING RING 25MM
458	PSB10120558	GEAR 18T
459	PRP88M	ROLL PIN 5 X 22
461	PSB10120561	GEAR 18T
462	PSB10120562	THRUST WASHER
463	PSB10120563	BEVEL GEAR 64T
465	PSB10390289	WOODRUFF KEY 4 X 13
466	PSB10120566	GEAR SHAFT
467	PSB10120567	OIL FENCE
468	PSB10120568	HALF-NUT LEVER

REF	PART #	DESCRIPTION
469	PSB10120569	LEVER HUB
470	PSB10390470	COMPRESSION SPRING 6 X 27MM
472	PRP04M	ROLL PIN 4 X 24
473	PORP020	O-RING 19.8 X 2.4 P20
474	PSB10120574	STEP SCREW
475	PSB10120575	HALF-NUT CAM SHAFT
476	PSB10120576	STEP PIN
477	PSB10120577	HALF-NUT PIVOT ARM
478	PSB10120578	PIVOT ARM BRACKET
479	PSB10120579	HALF-NUT
480	PSB10120580	HALF-NUT GIB
481	PSB10120581	APRON BOTTOM COVER
482	PSB10390482	OIL DRAIN PLUG 1/8 PT
483	PRP102M	ROLL PIN 4 X 36
491	PCAP01M	CAP SCREW M6-1 X 16
494	PS17M	PHLP HD SCR M4-.7 X 6
495	PCAP03M	CAP SCREW M5-.8 X 8
496	PS502M	SET SCREW M6-1 X 6
497	PCAP24M	CAP SCREW M5-.8 X 16

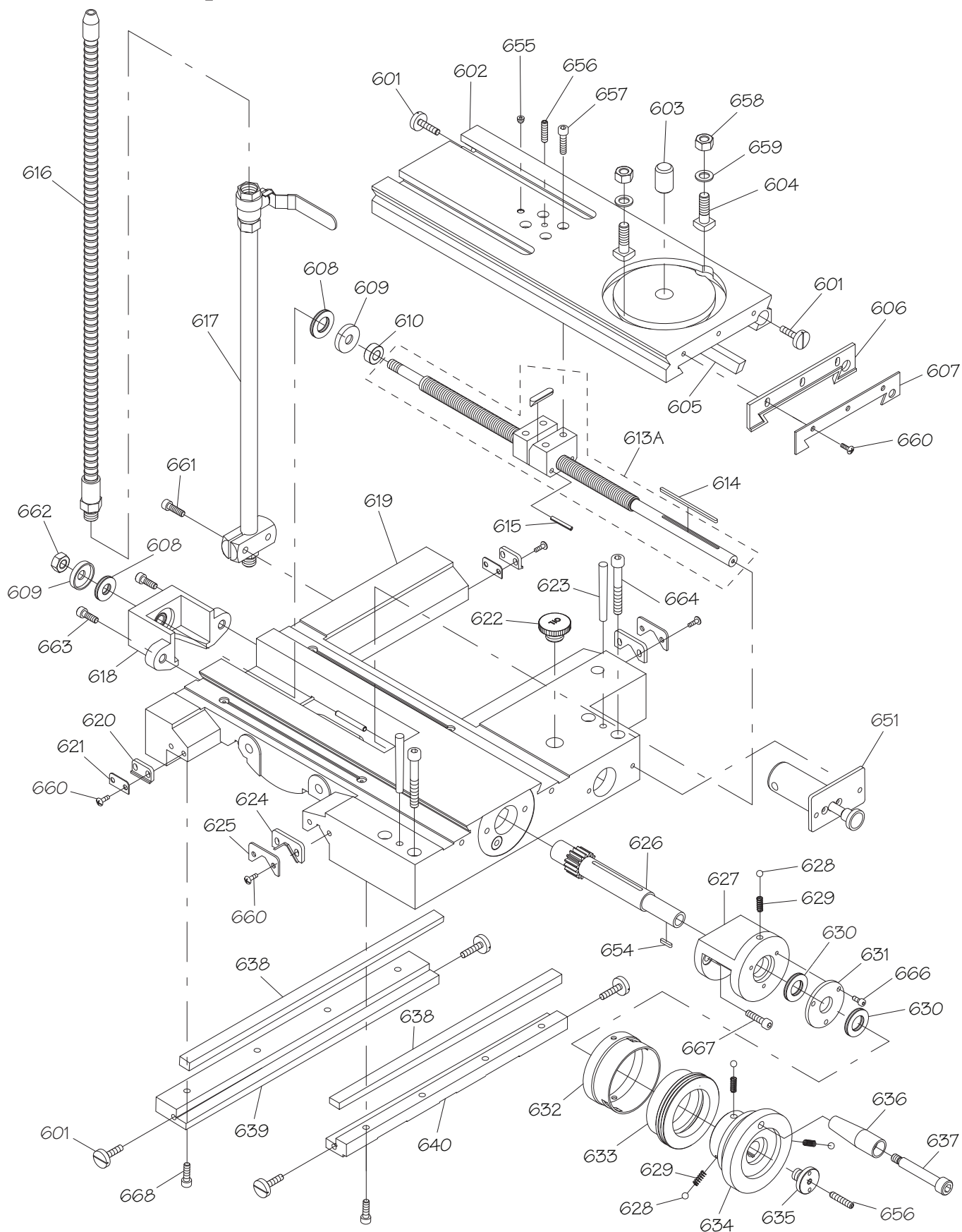
Compound Rest & Tool Post



REF	PART #	DESCRIPTION
501	PSB10120901	POST LEVER
502	PSB10120902	POST LEVER HUB
503	PSB10120903	HUB THRUST WASHER
504	PSB10120904	TOOL POST BOLT
505	PSB10120905	POST BODY
506	PSB10120906	POST SHAFT
507	PSB10120907	TOOL POST PLUNGER
508	PSB10120908	COMPRESSION SPRING 6 X 27MM
509	PSB10120909	TOOL POST T-SLIDER
510	PSB10120910	COMPOUND SLIDE
511	PSB10120911	COMPOUND SLIDE GIB
512	PSB10121832	GIB ADJUSTMENT SCREW
513	PSB10120913	COMPOUND SLIDE PIVOT BASE
514A	PSB10390514A	COMPOUND SLIDE LEADSCREW W/NUT
516	P51101	THRUST BEARING 51101

REF	PART #	DESCRIPTION
517	PSB10120917	INDICATOR PLATE
518	PSB10120918	LEADSCREW BRACKET
519	PSB10120919	GRADUATED DIAL
520	PSB10390520	FLANGE BEARING SEAT
521	PSB10120922	BALL HANDLE
522	PSB10120923	HANDLE
524	PCAP04M	CAP SCREW M6-1 X 10
525	PSS03M	SET SCREW M6-1 X 8
526	PCAP02M	CAP SCREW M6-1 X 20
527	PRIV001M	STEEL FLUTED RIVET 2 X 5MM
528	PSS14M	SET SCREW M8-1.25 X 12
529	PLUBE001	TAP-IN BALL OILER 1/4
530	PSTB001	STEEL BALL 1/4
531	PSS16M	SET SCREW M8-1.25 X 10
532	PSS03M	SET SCREW M6-1 X 8

Saddle Top View

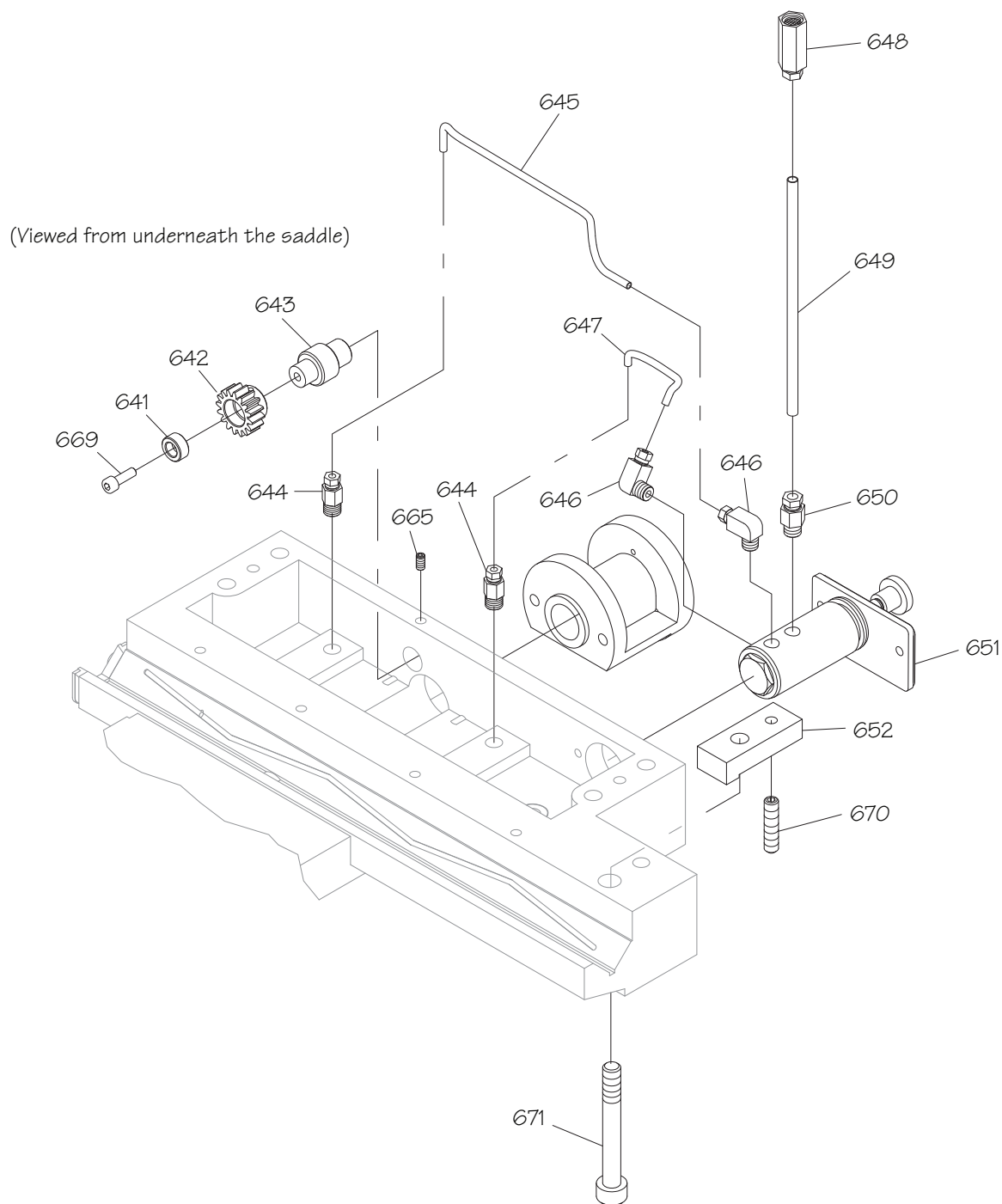


Saddle Top View Parts List

REF	PART #	DESCRIPTION
601	PSB10390601	GIB ADJUSTMENT SCREW
602	PSB10121002	CROSS SLIDE
603	PSB10121003	COMPOUND SLIDE PIVOT PIN 18 X 28
604	PSB10121004	COMPOUND SLIDE PIVOT T-BOLT
605	PSB10121005	CROSS SLIDE GIB
606	PSB10120924	CROSS SLIDE WAY WIPER
607	PSB10120921	CROSS SLIDE WAY WIPER PLATE
608	PSB10390608	THRUST BEARING 1226-NTB/AS2
609	PSB10121009	BEARING SEAT
610	PSB10121010	LEADSCREW BUSHING
613A	PSB10390613A	CROSS SLIDE LEADSCREW W/NUT
614	PK168M	KEY 3 X 3 X 80
615	PRP28M	ROLL PIN 5 X 40
616	PSB10390616	CUTTING FLUID NOZZLE 3/8 PT X 24"
617	PSB10390617	CUTTING FLUID STAND PIPE ASSY 3/8 PT
618	PSB10121018	CROSS SLIDE END BRACKET
619	PSB10121019	SADDLE CASTING
620	PSB10390620	SADDLE STRAIGHT WAY WIPER
621	PSB10390621	SADDLE STRAIGHT WAY WIPER PLATE
622	PSB10390622	OIL FILL CAP 3/4 NF
623	PSB10390623	TAPER PIN #6 X 2-1/2"
624	PSB10121024	SADDLE V-WAY WIPER
625	PSB10121025	SADDLE V-WAY WIPER PLATE
626	PSB10121026	CROSS SLIDE GEAR SHAFT 22T
627	PSB10121027	GEAR SHAFT BRACKET
628	PSTB001	STEEL BALL 1/4
629	PSB10121029	COMPRESSION SPRING 6 X 15MM

REF	PART #	DESCRIPTION
630	PSB10390630	THRUST BEARING 1730-NTB/AS2
631	PSB10121031	PINION SHAFT END CAP
632	PSB10121032	GRADUATED DIAL HOUSING
633	PSB10390633	GRADUATED DIAL
634	PSB10121034	HANDWHEEL
635	PSB10121035	HANDWHEEL END CAP
636	PSB10121036	HANDWHEEL HANDLE
637	PSB10121037	HANDLE SCREW
638	PSB10121038	SADDLE GIB
639	PSB10121039	FRONT SADDLE GIB SUPPORT
640	PSB10121040	REAR SADDLE GIB SUPPORT
651	PSB10121051	ONE-SHOT OILER ASSEMBLY
654	PK52M	KEY 3 X 3 X 15
655	PLUBE001	TAP-IN BALL OILER 1/4
656	PS528M	SET SCREW M6-1 X 30
657	PCAP07M	CAP SCREW M6-1 X 30
658	PNO2M	HEX NUT M10-1.5
659	PW04M	FLAT WASHER 10MM
660	PS08M	PHLP HD SCR M5-.8 X 12
661	PCAP06M	CAP SCREW M6-1 X 25
662	PNO2M	HEX NUT M10-1.5
663	PCAP02M	CAP SCREW M6-1 X 20
664	PCAP35M	CAP SCREW M8-1.25 X 60
666	PCAP17M	CAP SCREW M4-.7 X 10
667	PCAP02M	CAP SCREW M6-1 X 20
668	PCAP02M	CAP SCREW M6-1 X 20

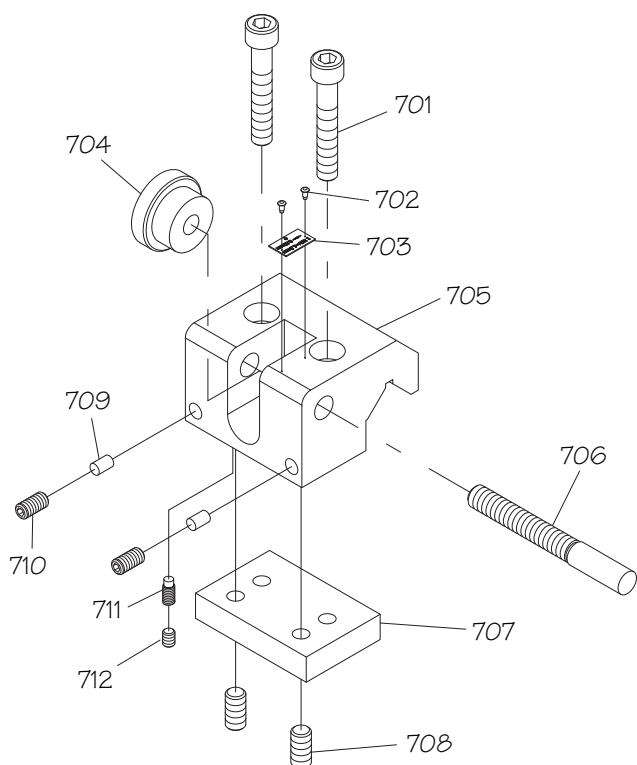
Saddle Bottom View



REF	PART #	DESCRIPTION
641	PSB10121041	GEAR BUSHING
642	PSB10121042	GEAR 16T
643	PSB10121043	GEAR SHAFT
644	PSB10390644	STRAIGHT PIPE ADAPTER 1/8 PT X 4MM
645	PSB10390645	ALUMINUM OIL PIPE 4 X 260MM
646	PSB10390646	ELBOW PIPE ADAPTER 1/8 PT X 4MM
647	PSB10390647	ALUMINUM OIL PIPE 4 X 120MM
648	PSB10121048	OIL FILTER 6MM

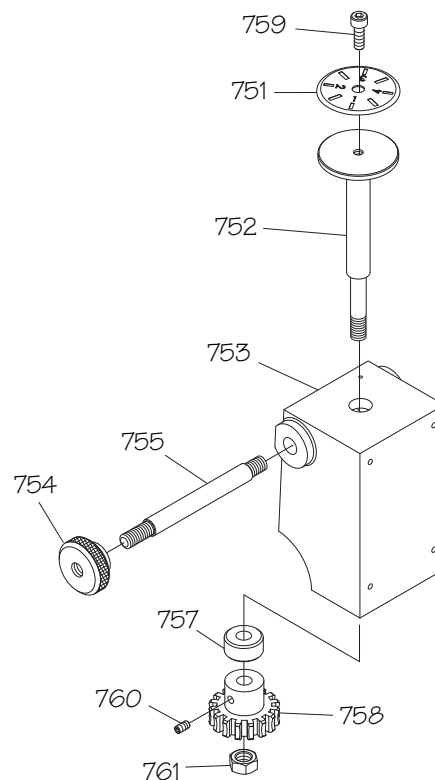
REF	PART #	DESCRIPTION
649	PSB10390649	ALUMINUM OIL PIPE 6 X 160MM
650	PSB10390650	STRAIGHT PIPE ADAPTER 1/8 PT X 6MM
651	PSB10121051	ONE-SHOT OILER ASSEMBLY
652	PSB10121052	SADDLE STOP BLOCK
665	PS503M	SET SCREW M6-1 X 8
669	PCAP24M	CAP SCREW M5-.8 X 16
670	PS574M	SET SCREW M8-1.25 X 35
671	PCAP169M	CAP SCREW M12-1.75 X 75

Bed Stop



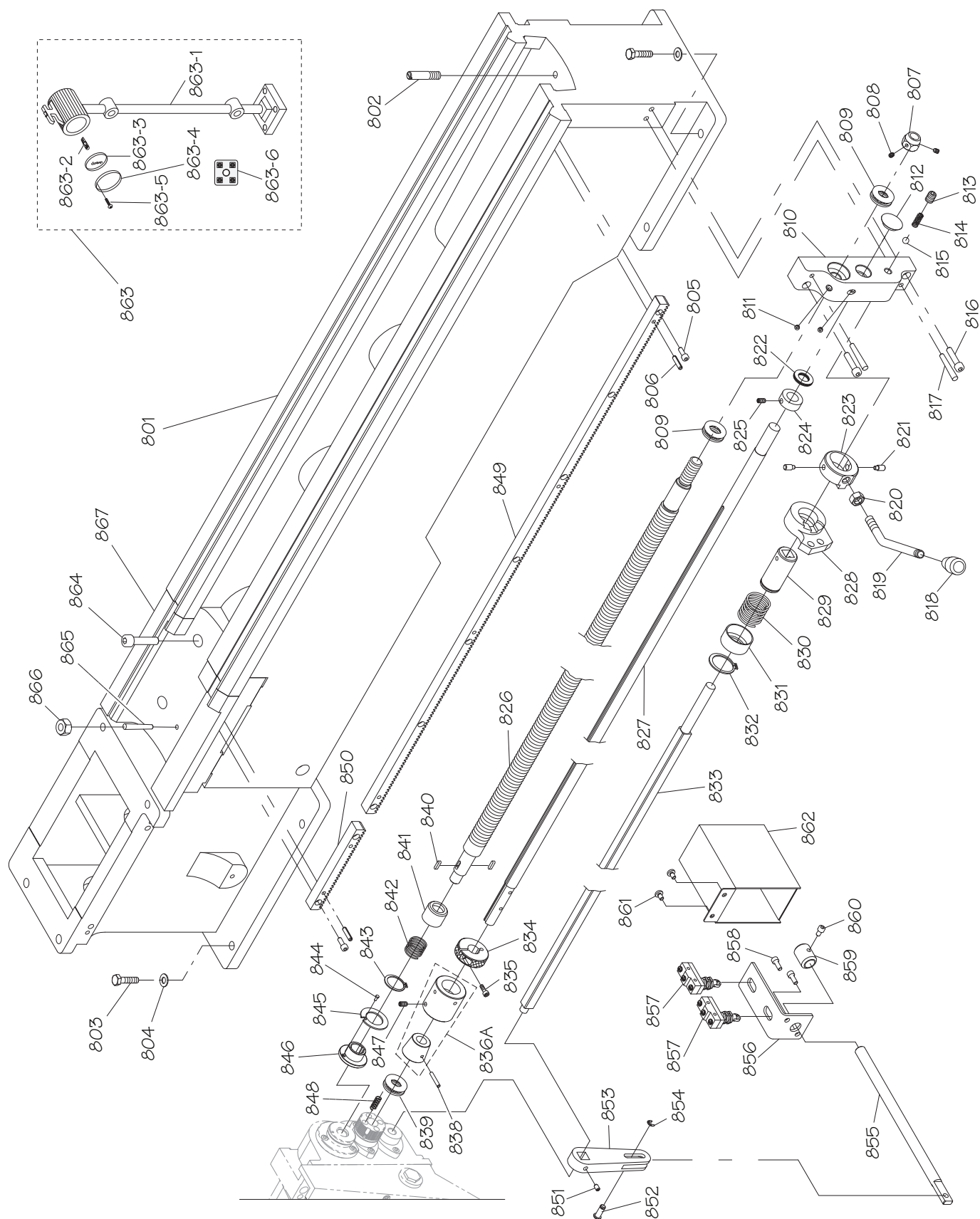
REF	PART #	DESCRIPTION
701	PCAP71M	CAP SCREW M10-1.5 X 60
702	PRIV001M	STEEL FLUTED RIVET 2 X 5MM
703	PSB10120803	INDICATOR PLATE
704	PSB10120804	MICROMETER DIAL
705	PSB10120805	BED STOP CASTING
706	PSB10120806	BED STOP ROD
707	PSB10120807	CLAMP PLATE
708	PS510M	SET SCREW M10-1.5 X 20
709	PSB10120809	COPPER PLUNGER
710	PS506M	SET SCREW M8-1.25 X 16
711	PSB10390711	DOG POINT SET SCREW M8-1.25 X 12
712	PS514M	SET SCREW M8-1.25 X 12

Dial Indicator



REF	PART #	DESCRIPTION
751	PSB10120701	DIAL PLATE
752	PSB10120702	PIVOT BOLT
753	PSB10120703	DIAL INDICATOR CASTING
754	PSB10120705	KNURLED KNOB
755	PSB10390755	DOUBLED-END LOCK STUD
757	PSB10120707	GEAR SPACER
758	PSB10120708	DIAL GEAR 16T
759	PCAP04M	CAP SCREW M6-1 X 10
760	PS502M	SET SCREW M6-1 X 6
761	PNO3M	HEX NUT M8-1.25

Bed & Shafts

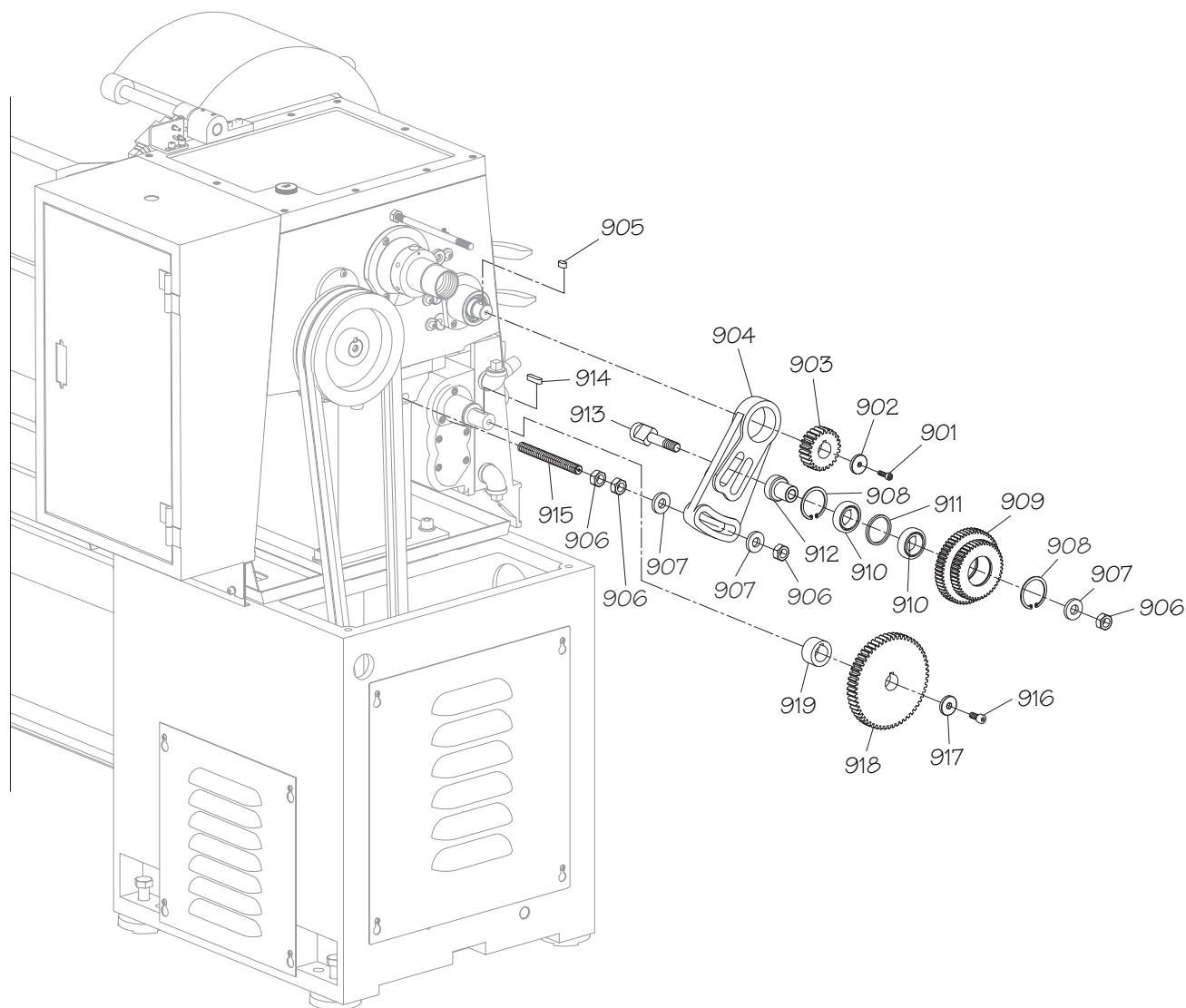


Bed & Shafts Parts List

REF	PART #	DESCRIPTION
801	PSB10121201	BED (SB1039)
801	PSB10521201	BED (SB1052)
802	PSB10121202	BED STOP STUD
803	PB24M	HEX BOLT M12-1.75 X 45
804	PW06M	FLAT WASHER 12MM
805	PCAP02M	CAP SCREW M6-1 X 20
806	PRP93M	ROLL PIN 6 X 25
807	PSB10121227	LEADSCREW LOCK NUT
808	PS503M	SET SCREW M6-1 X 8
809	P51203	THRUST BEARING 51203
810	PSB10121208	SHAFT END BRACKET
811	PLUBE001	TAP-IN BALL OILER 1/4
812	PSB10390812	FEED ROD END CAP
813	PS515M	SET SCREW M12-1.75 X 12
814	PSB10390814	COMPRESSION SPRING
815	PSTB003	STEEL BALL 3/8
816	PCAP40M	CAP SCREW M8-1.25 X 35
817	PSB10390817	TAPER PIN #6 X 2"
818	PSB10390818	SPINDLE ON/OFF LEVER KNOB
819	PSB10121212	SPINDLE ON/OFF LEVER
820	PNO9M	HEX NUT M12-1.75
821	PSB10121211	STEP PIN
822	PSB10390822	THRUST BEARING 1831-NTB/AS2
823	PSB10121210	SPINDLE ON/OFF LEVER HUB
824	PSB10121209	LOCK COLLAR
825	PS503M	SET SCREW M6-1 X 8
826	PSB10390826	LONG. LEADSCREW 4 TPI (SB1039)
826	PSB10520826	LONG. LEADSCREW 4 TPI (SB1052)
827	PSB10390827	FEED ROD (SB1039)
827	PSB10520827	FEED ROD (SB1052)
828	PSB10121214	SPINDLE LEVER SELECTOR BRACKET
829	PSB10121215	SPINDLE ROD SLEEVE
830	PSB10121216	SPINDLE ROD COMPRESSION SPRING
831	PSB10121217	SPINDLE ROD SPRING HOUSING
832	PR37M	EXT RETAINING RING 32MM
833	PSB10390833	SPINDLE ROD (SB1039)
833	PSB10520833	SPINDLE ROD (SB1052)
834	PSB10121222	FEED ROD STOP COLLAR
835	PCAP02M	CAP SCREW M6-1 X 20

REF	PART #	DESCRIPTION
836A	PSB10121223A	FEED ROD CLUTCH COLLAR ASSY
838	PSB10390838	TAPER PIN #4 X 1-1/4"
839	P51203	THRUST BEARING 51203
840	PK20M	KEY 5 X 5 X 15
841	PSB10121231	LEADSCREW SPRING HOUSING
842	PSB10121232	LEADSCREW SPRING
843	PR37M	EXT RETAINING RING 32MM
844	PSB10121234	LEADSCREW SHEAR PIN
845	PSB10121235	KEYED LEADSCREW WASHER
846	PSB10121236	LEADSCREW FLANGE WASHER
847	PS502M	SET SCREW M6-1 X 6
848	PSB10390848	SPRING 8 X 32
849	PSB10390849	BED RACK (SB1039)
849	PSB10520849	BED RACK (SB1052)
850	PSB10390850	GAP RACK (SB1039)
851	PS514M	SET SCREW M8-1.25 X 12
852	PSB10390852	CAPTIVE PIN
853	PSB10390853	SPINDLE SWITCH PIVOT ARM
854	PEC09M	E-CLIP 6MM
855	PSB10390855	SPINDLE SWITCH LINKAGE ROD
856	PSB10390856	SPINDLE SWITCH BRACKET
857	PSB10390857	SPINDLE SWITCH
858	PCAP01M	CAP SCREW M6-1 X 16
859	PSB10390859	LOCK COLLAR
860	PCAP04M	CAP SCREW M6-1 X 10
861	PS68M	PHLP HD SCR M6-1 X 10
862	PSB10390862	SPINDLE SWITCH COVER BOX
863	PSB10161254	HALOGEN LAMP ASSEMBLY
863-1	PSB10161254-1	LAMP BODY
863-2	PSB10161254-2	HALOGEN BULB 24V
863-3	PSB10161254-3	LENS
863-4	PSB10161254-4	LENS RETAINER
863-5	PS55M	PHLP HD SCR M3-.5 X 10
863-6	PSB10161254-6	LAMP TERMINAL BLOCK 2P
864	PCAP64M	CAP SCREW M10-1.5 X 25
865	PSB10390865	GAP INSERT THREADED TAPER PIN
866	PNO3M	HEX NUT M8-1.25
867	PSB10390867	GAP INSERT

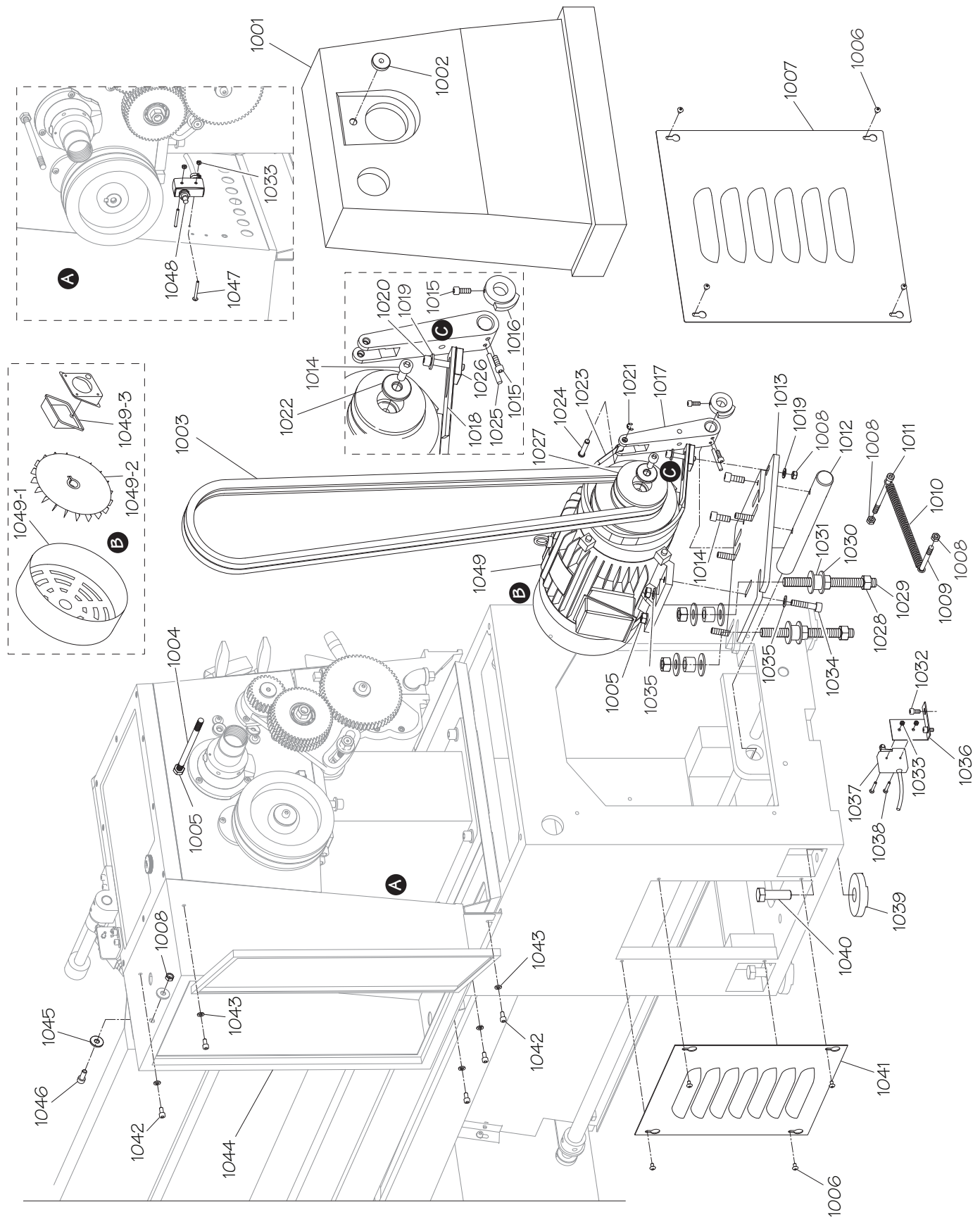
End Gears



REF	PART #	DESCRIPTION
901	PCAP02M	CAP SCREW M6-1 X 20
902	PSB10121402	GEAR FLAT WASHER
903	PSB10390903	GEAR 24T
904	PSB10121404	PIVOT ARM
905	PK166M	KEY 7 X 7 X 15
906	PN32M	HEX NUT M14-2
907	PSB10121407	GEAR FLAT WASHER
908	PR25M	INT RETAINING RING 47MM
909	PSB10121409	COMBO GEAR 44T/56T
910	P6005ZZ	BALL BEARING 6005 ZZ

REF	PART #	DESCRIPTION
911	PSB10121411	THRUST WASHER
912	PSB10121412	SHAFT SLEEVE
913	PSB10121413	T-HEAD SHAFT
914	PK28M	KEY 7 X 7 X 30
915	PSB10121840	PIVOT ARM ALL-THREAD STUD
916	PCAP14M	CAP SCREW M8-1.25 X 20
917	PSB10390917	GEAR FLAT WASHER
918	PSB10121418	GEAR 57T
919	PSB10121419	GEAR SPACER

Main Motor

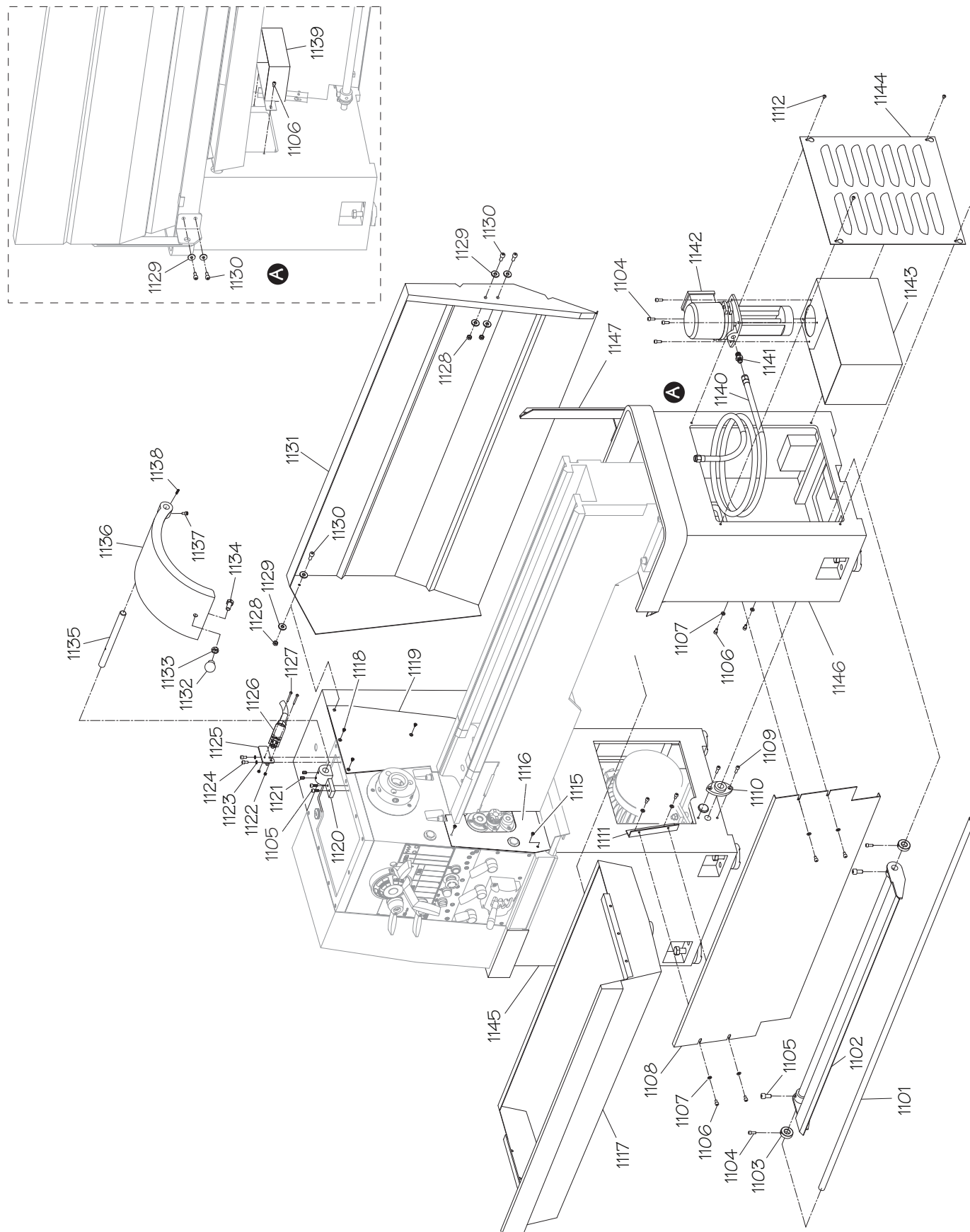


Main Motor Parts List

REF	PART #	DESCRIPTION
1001	PSB10391001	HEADSTOCK LEFT COVER
1002	PSB10121505	KNURLED KNOB
1003	PVB76	V-BELT B76
1004	PSB10121520	DOUBLE-END STUD
1005	PNO2M	HEX NUT M10-1.5
1006	PS68M	PHLP HD SCR M6-1 X 10
1007	PSB10121522	LEFT CABINET SIDE ACCESS PANEL
1008	PNO3M	HEX NUT M8-1.25
1009	PSB10121524	SINGLE-END STUD
1010	PSB10121525	BRAKE PEDAL TENSION SPRING
1011	PCAP191M	CAP SCREW M8-1.25 X 120
1012	PSB10391012	MOTOR MOUNT PIVOT ROD
1013	PSB10391013	MOTOR MOUNT PLATE
1014	PCAP64M	CAP SCREW M10-1.5 X 25
1015	PCAP01M	CAP SCREW M6-1 X 16
1016	PSB10391016	BRAKE LINKAGE CAM COLLAR
1017	PSB10121512	BRAKE BELT PIVOT ARM
1018	PSB10391018	BRAKE BELT TOP CLAMP PLATE
1019	PWO1M	FLAT WASHER 8MM
1020	PCAP45M	CAP SCREW M8-1.25 X 45
1021	PECO15M	E-CLIP 8MM
1022	PSB10121507	MOTOR PULLEY FLAT WASHER
1023	PSB10121517	BRAKE BELT
1024	PSB10121518	BRAKE BELT PIVOT ARM CAPTIVE PIN
1025	PSB10391025	TAPER PIN #4 X 1-3/4"
1026	PSB10391026	BRAKE BELT BOTTOM CLAMP PLATE

REF	PART #	DESCRIPTION
1027	PSB10391027	MOTOR PULLEY
1028	PN13M	HEX NUT M16-2
1029	PSB10121532	ALL-THREAD STUD M16-2 X 170
1030	PSB10391030	MOTOR MOUNT STUD WASHER
1031	PSB10121534	RUBBER CUSHION RING
1032	PCAP26M	CAP SCREW M6-1 X 12
1033	PNO4M	HEX NUT M4-.7
1034	PCAP70M	CAP SCREW M10-1.5 X 45
1035	PWO4M	FLAT WASHER 10MM
1036	PSB10391036	BRAKE SWITCH BRACKET
1037	PSB10391037	BRAKE SWITCH
1038	PS51M	PHLP HD SCR M4-.7 X 30
1039	PSB10121209	CAST IRON FOOT PAD
1040	PB51M	HEX BOLT M16-2 X 50
1041	PSB10391041	RIGHT CABINET REAR ACCESS PANEL
1042	PCAP04M	CAP SCREW M6-1 X 10
1043	PWO3M	FLAT WASHER 6MM
1044	PSB10391044	ELECTRICAL CABINET W/DOOR-LATCH
1045	PWO1M	FLAT WASHER 8MM
1046	PCAP14M	CAP SCREW M8-1.25 X 20
1047	PS65M	PHLP HD SCR M4-.7 X 40
1048	PSB10391048	HEADSTOCK LEFT COVER SAFETY SWITCH
1049	PSB10391049	MOTOR 5/2.5HP 220V 3PH
1049-1	PSB10391049-1	MOTOR FAN COVER
1049-2	PSB10391049-2	MOTOR FAN
1049-3	PSB10391049-3	MOTOR JUNCTION BOX

Stands & Panels

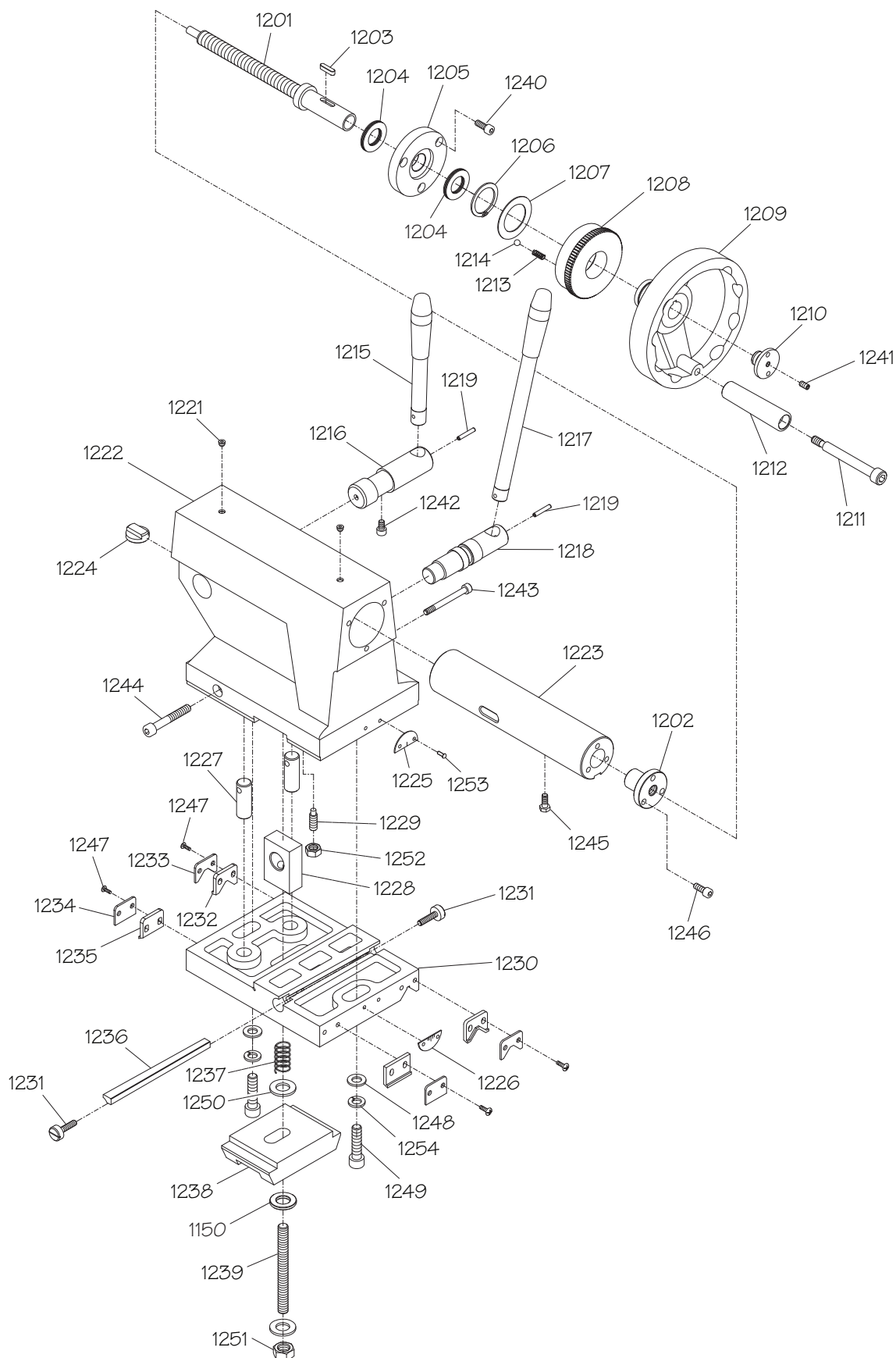


Cabinets & Panels Parts List

REF	PART #	DESCRIPTION
1101	PSB10391101	BRAKE PEDAL SHAFT (SB1039)
1101	PSB10521101	BRAKE PEDAL SHAFT (SB1052)
1102	PSB10121605	BRAKE PEDAL (SB1039)
1102	PSB10521102	BRAKE PEDAL (SB1052)
1103	PSB10121608	LOCK COLLAR
1104	PCAP01M	CAP SCREW M6-1 X 16
1105	PCAP56M	CAP SCREW M3-.5 X 10
1106	PCAP04M	CAP SCREW M6-1 X 10
1107	PW03M	FLAT WASHER 6MM
1108	PSB10391108	CENTER PANEL (SB1039)
1108	PSB10521108	CENTER PANEL (SB1052)
1109	PCAP02M	CAP SCREW M6-1 X 20
1110	PSB10391110	FLANGE BEARING
1111	PSB10391111	CENTER PANEL BRACKET
1112	PS68M	PHLP HD SCR M6-1 X 10
1115	PS05M	PHLP HD SCR M5-.8 X 8
1116	PSB10121619	SHAFT CLUTCH COVER
1117	PSB10391117	CHIP DRAWER (SB1039)
1117	PSB10521117	CHIP DRAWER (SB1052)
1118	PFH30M	FLAT HD SCR M5-.8 X 8
1119	PSB10391119	ACCESS PANEL
1120	PSB10391120	CHUCK GUARD PIVOT BRACKET
1121	PS514M	SET SCREW M8-1.25 X 12
1122	PNO4M	HEX NUT M4-.7
1123	PLW03M	LOCK WASHER 6MM

REF	PART #	DESCRIPTION
1124	PCAP26M	CAP SCREW M6-1 X 12
1125	PSB10121637	SAFETY SWITCH BRACKET
1126	PSB10121638	CHUCK GUARD SAFETY SWITCH
1127	PS65M	PHLP HD SCR M4-.7 X 40
1128	PNO3M	HEX NUT M8-1.25
1129	PW01M	FLAT WASHER 8MM
1130	PCAP14M	CAP SCREW M8-1.25 X 20
1131	PSB10391131	SPLASH GUARD (SB1039)
1131	PSB10521131	SPLASH GUARD (SB1052)
1132	PSB10391132	CHUCK GUARD KNOB
1133	PNO9M	HEX NUT M12-1.75
1134	PCAP129M	CAP SCREW M12-1.75 X 20
1135	PSB10121629	CHUCK GUARD PIVOT ROD
1136	PSB10391136	CHUCK GUARD
1137	PCAP26M	CAP SCREW M6-1 X 12
1138	PS534M	SET SCREW M5-.8 X 16
1139	PSB10391139	CUTTING FLUID CHUTE
1140	PSB10391140	CUTTING FLUID HOSE 3/8 PT X 72"
1141	PSB10391141	PIPE NIPPLE 3/8 PT X 3/8 PH
1142	PSB10391142	CUTTING FLUID PUMP 1/8HP 220V 3PH
1143	PSB10391143	CUTTING FLUID RESERVOIR
1144	PSB10391144	CUTTING FLUID ACCESS PANEL
1145	PSB10391145	LEFT CABINET
1146	PSB10391146	RIGHT CABINET
1147	PSB10391147	SPLASH GUARD SUPPORT

Tailstock

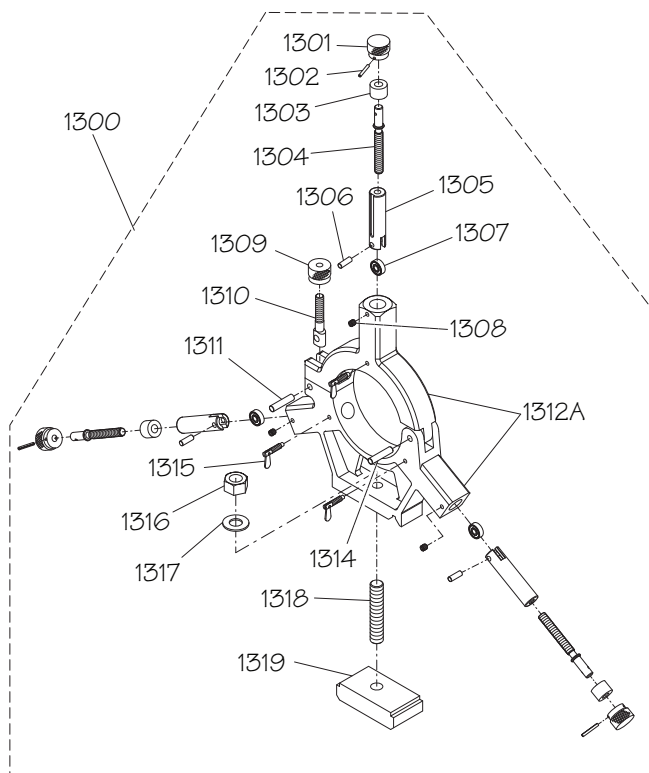


Tailstock Parts List

REF	PART #	DESCRIPTION
1201	PSB10121801	TAILSTOCK LEADSCREW
1202	PSB10121802	TAILSTOCK LEADSCREW NUT
1203	PK34M	KEY 5 X 5 X 20
1204	PSB10391204	THRUST BEARING 2035-NTB/AS2
1205	PSB10121805	BEARING FLANGE SEAT
1206	PR37M	EXT RETAINING RING 32MM
1207	PSB10121807	THRUST WASHER
1208	PSB10121808	GRADUATED DIAL
1209	PSB10121809	QUILL HANDWHEEL
1210	PSB10121810	HANDWHEEL END CAP
1211	PSB10121811	HANDLE BOLT
1212	PSB10121812	HANDWHEEL HANDLE
1213	PSB10120515	COMPRESSION SPRING 6.2 X 16MM
1214	PSTB001	STEEL BALL 1/4
1215	PSB10121815	QUILL LOCK LEVER
1216	PSB10121816	QUILL LOCK LEVER CAM SHAFT
1217	PSB10121812	TAILSTOCK LOCK LEVER
1218	PSB10121818	TAILSTOCK LOCK LEVER CAM SHAFT
1219	PRP04M	ROLL PIN 4 X 24
1221	PLUBE001	TAP-IN BALL OILER 1/4
1222	PSB10391222	TAILSTOCK CASTING
1223	PSB10121824	QUILL
1224	PSB10121825	QUILL ALIGNMENT KEY
1225	PSB10121826	UPPER OFFSET PLATE
1226	PSB10121827	LOWER OFFSET PLATE
1227	PSB10121828	ALIGNMENT PIN
1228	PSB10121829	PIVOT BLOCK

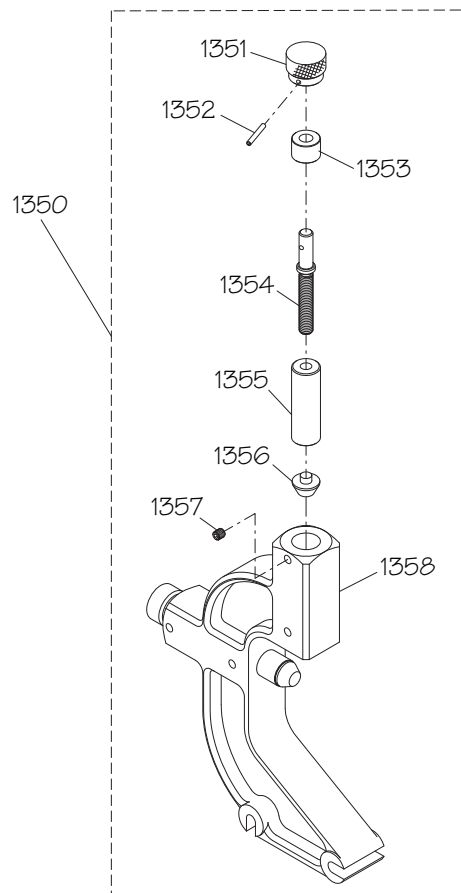
REF	PART #	DESCRIPTION
1229	PSB10121830	DOG POINT SET SCREW
1230	PSB10121831	TAILSTOCK BASE
1231	PSB10121832	GIB ALIGNMENT SCREW M6-1 X 16
1232	PSB10121833	V-WAY WIPER
1233	PSB10121834	V-WAY WIPER PLATE
1234	PSB10391234	STRAIGHT WAY WIPER PLATE
1235	PSB10391235	STRAIGHT WAY WIPER
1236	PSB10121837	TAILSTOCK GIB
1237	PSB10121838	COMPRESSION SPRING 25 X 45
1238	PSB10121839	CLAMP PLATE
1239	PSB10121840	TAILSTOCK STUD-FT M14-2 X 110
1240	PCAP01M	CAP SCREW M6-1 X 16
1241	PSO4M	SET SCREW M6-1 X 12
1242	PCAP26M	CAP SCREW M6-1 X 12
1243	PCAP128M	CAP SCREW M8-1.25 X 70
1244	PCAP35M	CAP SCREW M8-1.25 X 60
1245	PB05M	HEX BOLT M6-1 X 8
1246	PCAP01M	CAP SCREW M6-1 X 16
1247	PS08M	PHLP HD SCR M5-.8 X 12
1248	PW04M	FLAT WASHER 10MM
1249	PCAP47M	CAP SCREW M10-1.5 X 40
1250	PW10M	FLAT WASHER 14MM
1251	PN32M	HEX NUT M14-2
1252	PN03M	HEX NUT M8-1.25
1253	PRIV001M	STEEL FLUTED RIVET 2 X 5MM
1254	PLW06M	LOCK WASHER 10MM

Steady Rest



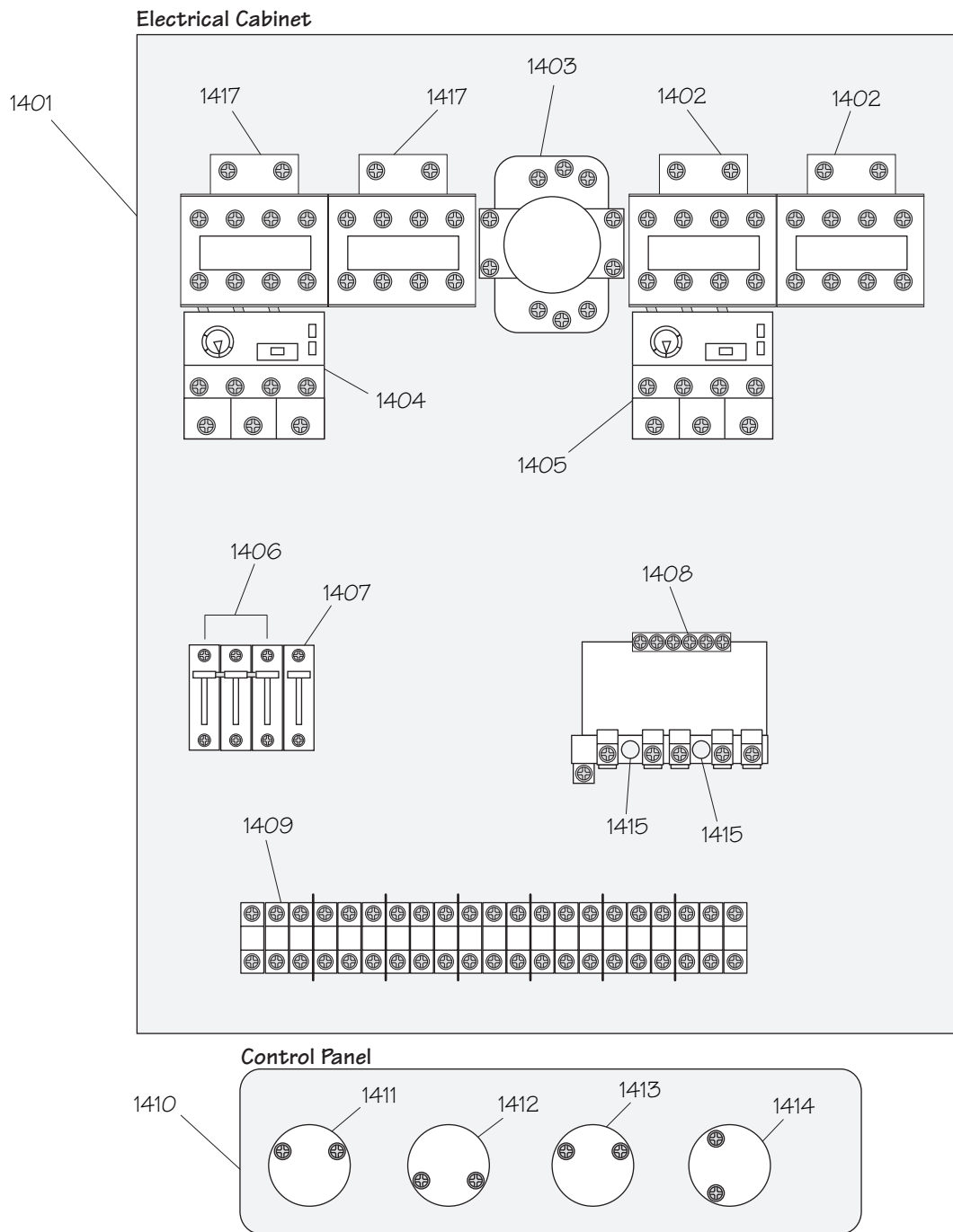
REF	PART #	DESCRIPTION
1300	PSB10122012A	STEADY REST ASSEMBLY
1301	PSB10122001	FINGER ADJUSTMENT KNOB
1302	PRP51M	ROLL PIN 4 X 40
1303	PSB10122003	BUSHING
1304	PSB10122004	FINGER ADJUSTMENT SCREW
1305	PSB10122005	FINGER
1306	PSB10122006	DOWEL PIN
1307	P627ZZ	BALL BEARING 627 ZZ
1308	PS520M	SET SCREW M8-1.25 X 8
1309	PSB10122009	CLAMP SCREW KNOB
1310	PSB10122010	CLAMP SCREW
1311	PSB10122011	DOWEL PIN
1312A	PSB10122012A	STEADY REST CASTING ASSY
1314	PSB10122014	HINGE PIN
1315	PSB10122015	DOG PT LEAF SCREW M8-1.25 X 25
1316	PNO9M	HEX NUT M12-1.75
1317	PWO6M	FLAT WASHER 12MM
1318	PSB10391318	STUD-DE M14-2 X 80 28/35
1319	PSB10122019	CLAMP PLATE

Follow Rest



REF	PART #	DESCRIPTION
1350	PSB10122108A	FOLLOW REST ASSEMBLY
1351	PSB10122001	FINGER ADJUSTMENT KNOB
1352	PRP51M	ROLL PIN 4 X 40
1353	PSB10122003	BUSHING
1354	PSB10122104	FINGER ADJUSTMENT SCREW
1355	PSB10122105	FINGER
1356	PSB10122106	BRASS FINGER POINT
1357	PS520M	SET SCREW M8-1.25 X 8
1358	PSB10122108A	FOLLOW REST CASTING

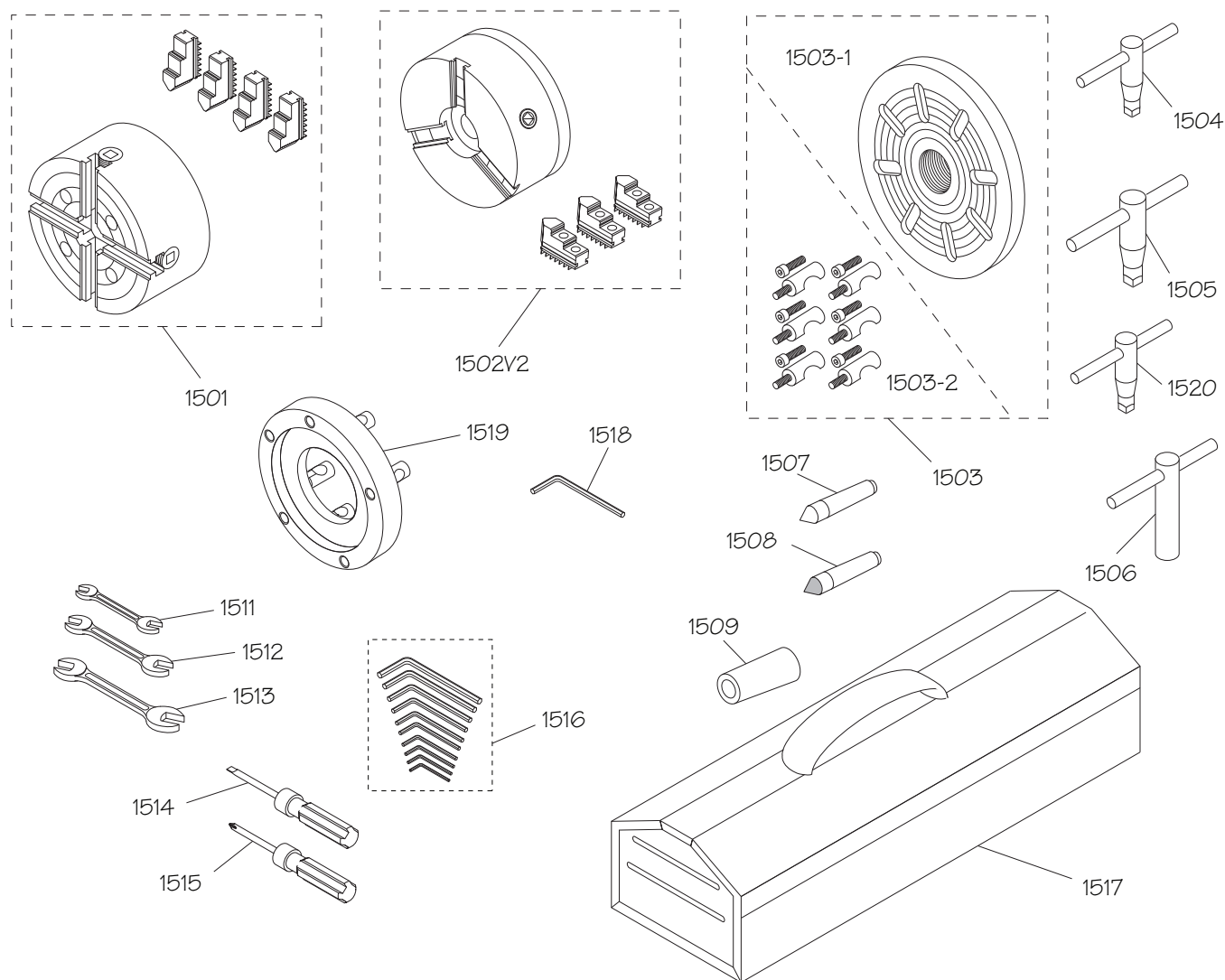
Electrical Cabinet & Control Panel



REF	PART #	DESCRIPTION
1401	PSB10391401	ELECTRICAL BACKPLATE
1402	PSB10391402	CONTACTOR AB C09400 220V
1403	PSB10391403	MASTER POWER SWITCH
1404	PSB10391404	OL RELAY AB 193-TAC24-A 17.5-21.5A
1405	PSB10391405	OL RELAY AB 193-ATA40-A 0.25-0.4A
1406	PSB10391406	CIRCUIT BREAKER AB D20
1407	PSB10391407	CIRCUIT BREAKER AB D6
1408	PSB10391408	TRANSFORMER SUENN LIANG SP-TBSW
1409	PSB10391409	TERMINAL BLOCK 3 POST

REF	PART #	DESCRIPTION
1410	PSB10391410	CONTROL PANEL PLATE
1411	PSB10391411	JOG BUTTON
1412	PSB10122222	EMERGENCY STOP BUTTON
1413	PSB10391413	POWER LAMP
1414	PSB10391414	CUTTING FLUID SWITCH
1415	PSB10391415	FUSE ASSEMBLY 4A
1416	PSB10391416	FUSE ASSEMBLY 1/2A
1417	PSB10391417	CONTACTOR AB C1601 220V

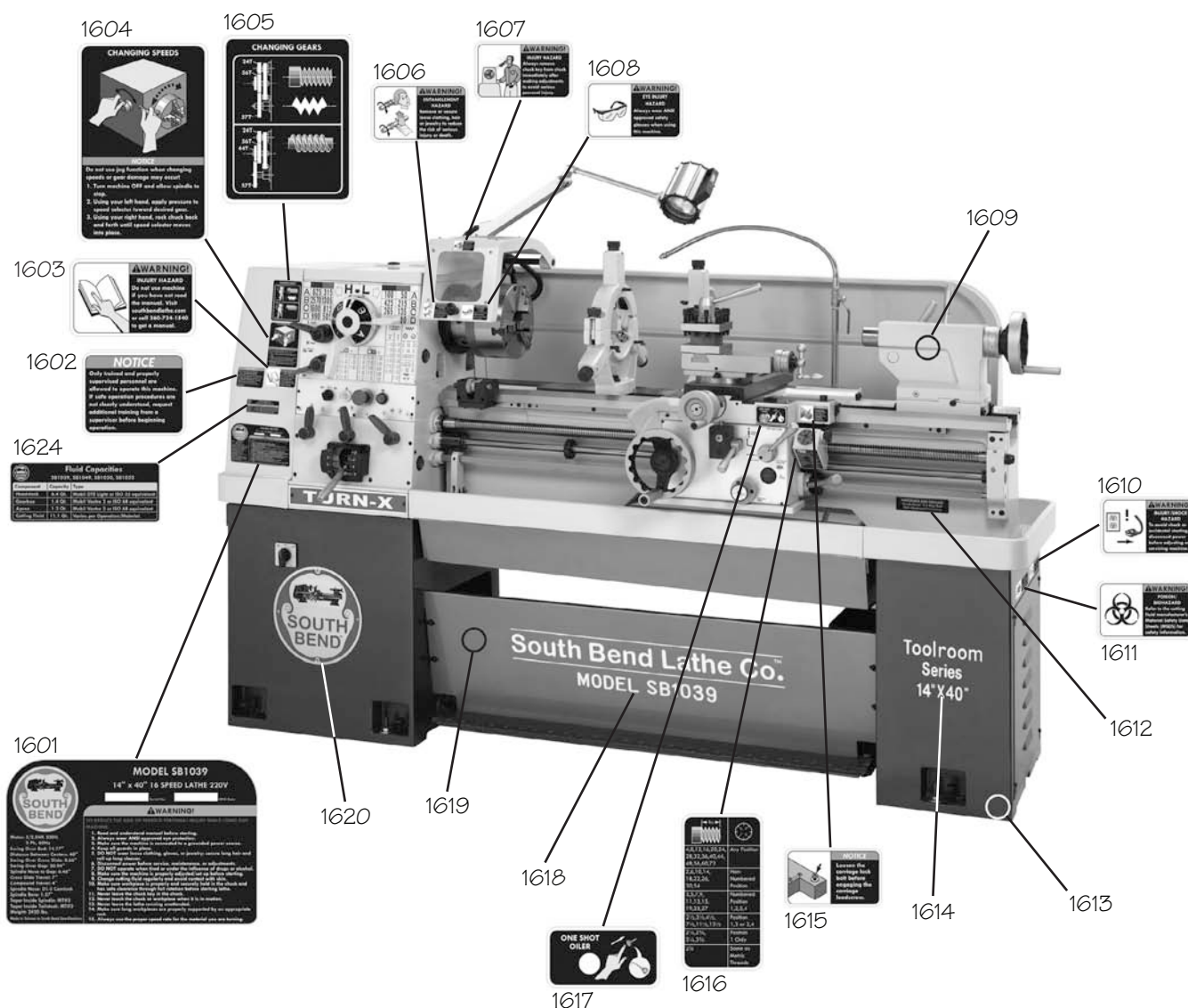
Accessories



REF	PART #	DESCRIPTION
1501	SB1227	4-JAW CHUCK 10" ASSEMBLY
1502V2	PSB10391502V2	3-JAW CHUCK 8" W/2PC JAW SET V2.05.11
1503	PSB10391503	FACEPLATE ASSEMBLY 10"
1503-1	PSB10391503-1	FACEPLATE BODY 10"
1503-2	PSB10391503-2	FACEPLATE CAMLOCK STUD SET
1504	PSB10391504	3-JAW CHUCK KEY
1505	PSB10391505	4-JAW CHUCK KEY
1506	PSB10122306	TOOL POST T-WRENCH
1507	PSB10391507	DEAD CENTER MT#3 HSS TIP
1508	PSB10391508	DEAD CENTER MT#3 CARBIDE TIP
1509	PSB10391509	SPINDLE SLEEVE MT#3/MT#5

REF	PART #	DESCRIPTION
1511	PWR1012	WRENCH 10/12MM
1512	PWR1417	WRENCH 14/17MM
1513	PWR2224	WRENCH 22/24MM
1514	PSDF2	SCREWDRIVER FLAT #2
1515	PSDP2	SCREWDRIVER PHILLIPS #2
1516	PAW1510M	HEX WRENCH SET 10PC 1.5-10MM
1517	PSB10122317	TOOLBOX
1518	PAW08	HEX WRENCH 8MM
1519	SB1399	BACK PLATE D1-5 8-1/4"
1520	PSB10391520	CAMLOCK KEY D1-5

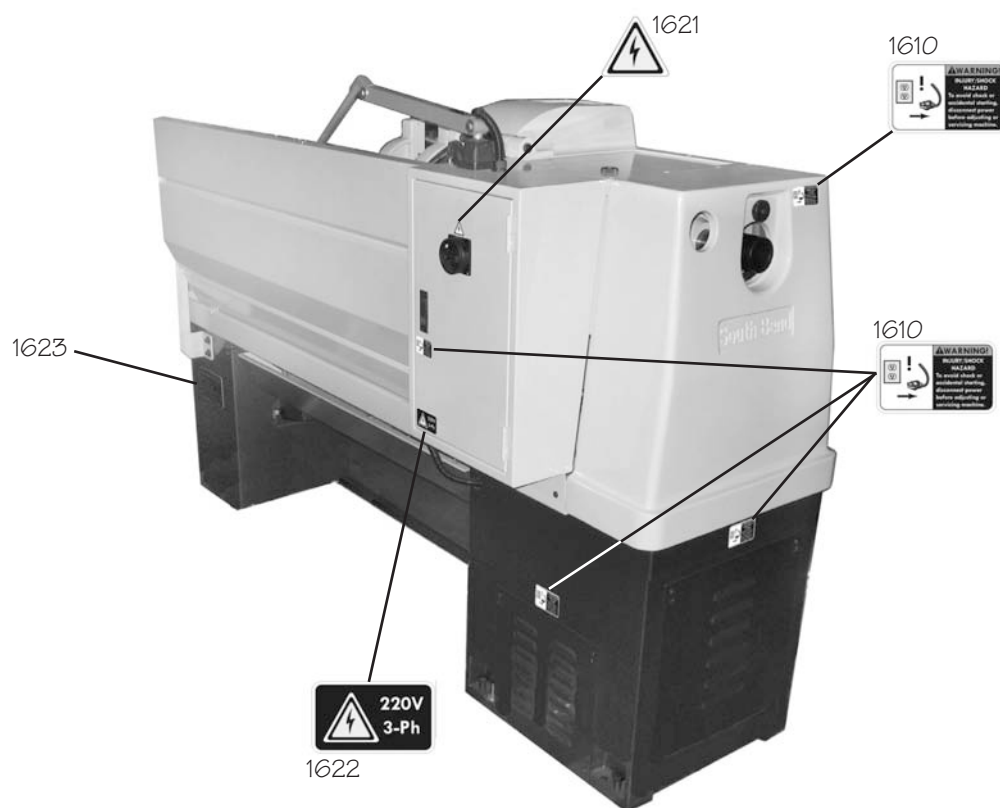
Front Machine Labels



! WARNING

The safety labels provided with your machine are used to make the operator aware of the machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of these safety labels. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact South Bend Lathe Co. at (360) 734-1540 or www.southbendlathe.com to order new labels.

Rear & Side Machine Labels



REF	PART #	DESCRIPTION
1601	PSB10391601	MACHINE ID LABEL (SB1039)
1601	PSB10521601	MACHINE ID LABEL (SB1052)
1602	PSBLABEL19	AUTHORIZED PERSONNEL NOTICE LABEL
1603	PSBLABEL01HS	READ MANUAL LABEL
1604	PSB10122408	CHANGING SPEED NOTICE LABEL
1605	PSB10122409	CHANGING GEARS LABEL
1606	PSBLABEL08HS	ENTANGLEMENT HAZARD LABEL
1607	PSB10122411	CHUCK KEY HAZARD LABEL
1608	PSBLABEL04HS	EYE INJURY HAZARD LABEL
1609	PSBPAINTO1	SB GRAY TOUCH-UP PAINT
1610	PSBLABEL02HS	DISCONNECT POWER LABEL
1611	PSBLABEL06HS	BIOHAZARD LABEL
1612	PSB10391612	BED/WAY DESCRIPTION LABEL
1613	PSBPAINTO3	SB DARK BLUE TOUCH-UP PAINT

REF	PART #	DESCRIPTION
1614	PSB10391614	TOOLROOM SERIES LABEL (SB1039)
1614	PSB10521614	TOOLROOM SERIES LABEL (SB1052)
1615	PSB10122401	RELEASE BOLT NOTICE LABEL
1616	PSB10122402	THREAD DIAL CHART LABEL
1617	PSB10122403	ONE-SHOT OILER LABEL
1618	PSB10391618	SB1039 MODEL NUMBER LABEL
1618	PSB10521618	SB1052 MODEL NUMBER LABEL
1619	PSBPAINTO2	SB LIGHT BLUE TOUCH-UP PAINT
1620	SB1322	SOUTH BEND NAMEPLATE 255MM
1621	PSBLABEL15M	ELECTRICITY LABEL
1622	PSB10122423	220V 3-PHASE LABEL
1623	PSB10391623	MACHINE INFORMATION LABEL (SB1039)
1623	PSB10521623	MACHINE INFORMATION LABEL (SB1052)
1624	PSB10391624	FLUID CAPACITIES LABEL