



CORPORATE HEADQUARTERS

P.O. BOX 2069, BELLINGHAM, WA, U.S.A.

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Introducing the Grizzly Model G0549 24" Cut-Off Saw



MACHINE HIGHLIGHTS (see *Machine Data Sheet* for full specifications)

- 15 HP, 220V/440V, 3-phase motor.
- Handles stock 21" wide at 2" high, or 8" wide at 8" high.
- 24" blade with 2500 RPM blade speed.
- Adjustable cycle time goes up to 45 strokes-per-minute.
- Includes two 78" roller tables.

The Model G0549 24" Cut-Off Saw is available for \$5,995.00. As with all Grizzly products, the Model G0549 is covered by a one-year warranty. For more information call 1-800-523-4777 or visit www.grizzly.com.



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0549 24" JUMP SAW

Product Dimensions:

Weight..... 1280 lbs.
 Length/Width/Height..... 186-1/2 x 45 x 55-1/4 in.
 Foot Print (Length/Width)..... 186-1/2 x 40-3/4 in.

Shipping Dimensions:

Carton #1

Type..... Wood Slate Crate
 Content..... Machine
 Weight..... 1390 lbs.
 Length/Width/Height..... 35 x 51 x 59 in.

Carton #2

Type..... Wood Slate Crate
 Content..... Extension Rollers
 Weight..... 255 lbs.
 Length/Width/Height..... 24 x 84 x 17 in.

Electrical:

Minimum Circuit Size..... 40 amp
 Switch..... Magnetic with Thermal Overload Protector
 Switch Voltage..... 220V
 Plug Included..... No
 Voltage Conversion Kit..... P0549620A
 Phase Converter..... G7978

Motors:

Main

Type..... TEFC Induction
 Horsepower..... 15 HP
 Voltage..... 220/440V
 Prewired..... 220V
 Phase..... Three
 Amps..... 38/19A
 Speed..... 1725 RPM
 Cycle..... 60 Hz
 Number Of Speeds..... 1
 Power Transfer Belt Drive
 Bearings..... Pre-Lubricated with Grease Fittings

Main Specifications:

Operation Information

Main Blade Size..... 20, 22, 24 in.
 Main Arbor Size..... 1 in.
 Main Blade Speed..... 2500 RPM
 Max Cut Cycle Speed..... 45 SPM

Cutting Capacities

Max Cut Cap Height.....	2, 4, 6, 8 in.
Max Cut Thickness.....	8 in.
Table With Rip Fence Max Cut Width.....	21 in.
Max Cut Cap Width.....	21, 19, 15, 8 in.
Max Cut Length.....	78 in.
Min Cut Length.....	20 in.

Table Information

Floor To Table Height.....	32-1/4 in.
Table Size Length.....	45 in.
Table Size Width.....	28-1/2 in.
Table Size Thickness.....	2-5/8 in.
Ext Rollers Size.....	78 in.
Overall Width With Ext Rollers.....	186-1/2 in.
Overall Width Without Ext Rollers.....	28-1/2 in.

Fence Information

Fence Type.....	Cast Iron
Fence Size Length.....	25 in.
Fence Size Width.....	2 in.
Fence Size Height.....	2 in.
Fence Stops.....	2

Construction Materials

Table Construction.....	Precision Ground Cast Iron
Body Assembly Construction.....	Steel
Cabinet Construction.....	Steel
Rollers Construction.....	Pre-Formed Steel
Fence Assembly Construction.....	Precision Ground Cast Iron
Rails Construction.....	Steel
Guard Construction.....	Steel with Plexiglass Inserts
Spindle Bearing Type.....	Pre-Lubricated with Grease Fittings
Paint.....	Epoxy

Other Related Information

No Of Dust Ports.....	1
Dust Port Size.....	4 in.

Other Specifications:

Country Of Origin	Taiwan
Warranty	1 Year
Serial Number Location	Data Plate on Front of Machine
Assembly Time	1 hour

Features:

- 78" Infeed and 78" Outfeed Roller Extension
- Adjustable Swing Stop Controls Blade Travel
- Automatic Safety Guard
- Convenient Cycle Speed Adjustment
- Easily Adjustable Clamp
- Emergency Button for Cutting Release
- Foot Switch Start
- Fully Enclosed Blade Guard
- Heavy Duty Fixed Work Stop and Flip Stop
- Includes 24" x 80T Blade
- Quick Stop Connect Fitting