



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G0540 SINGLE SPINDLE HORIZONTAL BORING MACHINE

### Product Dimensions:

Weight..... 189 lbs.  
Width (side-to-side) x Depth (front-to-back) x Height..... 40-1/2 x 22 x 43 in.  
Footprint (Length x Width)..... 22-1/4 x 31-1/2 in.

### Shipping Dimensions:

Type..... Wood Crate  
Content..... Machine  
Weight..... 201 lbs.  
Length x Width x Height..... 22 x 37 x 20 in.

### Electrical:

Minimum Circuit Size..... 15 amp  
Switch..... Toggle  
Switch Voltage..... 110V  
Cord Length..... 10 ft.  
Cord Gauge..... 16 gauge  
Plug Included..... Yes

### Motors:

#### Main

Type..... TEFC Capacitor Start Induction  
Horsepower..... 3/4 HP  
Voltage..... 110V  
Prewired..... 110V  
Phase..... Single  
Amps..... 12A  
Speed..... 3450 RPM  
Cycle..... 60 Hz  
Number of Speeds..... 1  
Power Transfer ..... Direct Drive  
Bearings..... Shielded and Lubricated

### Main Specifications:

#### Operation Information

Spindle RPM..... 3450  
Drill Bit Type..... Chuck Type  
Bit Cap..... 5/8 in.

#### Table Information

Table Travel Vertical..... 2-1/8 in.  
Table Travel Front To Back..... 4-1/8 in.  
Table Travel Side To Side..... 6 in.  
Floor To Table Height..... 33-7/8 - 36-7/8 in.  
Table Size Length..... 14-1/4 in.  
Table Size Width..... 8-1/4 in.

**Construction**

Table.....	Cast Iron
Table Vertical Slide.....	Cast Iron
Base.....	Heavy Duty Welded Steel
Body.....	Steel/Cast Iron
Paint.....	Epoxy

**Other Specifications:**

Country Of Origin .....	China
Warranty .....	1 Year
Serial Number Location .....	ID Label
Assembly Time .....	1 hour

**Features:**

- Cam Action Hold Down Clamp
- Table Moves on Ground Columns
- See-Through Safety Guard
- Adjustable Table Stops
- Heavy Duty Stand