



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G1014Z 6" X 48" BELT/9" DISC Z SERIES COMBO SANDER

Product Dimensions:

Weight..... 126 lbs.
Width (side-to-side) x Depth (front-to-back) x Height..... 30 x 24 x 56 in.
Footprint (Length x Width)..... 23 x 19 in.

Shipping Dimensions:

Type..... Cardboard Box
Content..... Machine
Weight..... 137 lbs.
Length x Width x Height..... 19 x 29 x 15 in.
Must Ship Upright..... No

Electrical:

Power Requirement..... 110V or 220V, Single-Phase, 60 Hz
Prewired Voltage..... 110V
Full-Load Current Rating..... 12A at 110V, 6A at 220V
Minimum Circuit Size..... 15A at 110V, 15A at 220V
Connection Type..... Cord & Plug
Power Cord Included..... Yes
Power Cord Length..... 72 in.
Power Cord Gauge..... 16 AWG
Plug Included..... Yes
Included Plug Type..... 5-15 for 110V
Recommended Plug Type..... 6-15 for 220V
Switch Type..... Paddle Safety Switch w/Removable Key

Motors:

Main

Horsepower..... 3/4 HP
Phase..... Single-Phase
Amps..... 12A/6A
Speed..... 3450 RPM
Type..... TEFC Capacitor-Start Induction
Power Transfer Belt
Bearings..... Sealed & Permanently Lubricated
Centrifugal Switch/Contacts Type..... External

Main Specifications:

Belt Sander Info

Sanding Belt Width..... 6 in.
Sanding Belt Length..... 48 in.
Sanding Belt Speed..... 1900 FPM
Sanding Belt Tilt..... 90 deg.
Max Height of Belt in Vertical Position..... 56 in.
Belt Tension Release Type..... Quick Release
Platen Type..... Graphite Coated
Platen Length..... 17 in.
Platen Width..... 6-1/4 in.

Disc Sander Info

Disc Diameter.....	9 in.
Disc Speed.....	2420 RPM
Disc Sandpaper Backing Type.....	PSA
Table Length.....	12-1/4 in.
Table Width.....	6 in.
Table Thickness.....	1 in.
Table Tilt.....	Left 0, Right 45 deg.
Table-to-Floor Height.....	35 in.

Construction Materials

Base.....	Cast Iron
Stand.....	Preformed Steel
Table.....	Cast Iron
Frame.....	Cast Iron
Disc.....	Cast Iron
Miter Gauge.....	Die Cast Aluminum/Aluminum Bar
Paint Type/Finish.....	Epoxy

Other Related Info

Miter Gauge Slot Width.....	3/4 in.
Miter Gauge Slot Height.....	13/32 in.
Number of Dust Ports.....	2
Dust Port Size.....	2, 2-1/2 in.
Compatible Mobile Base.....	D2057A

Other Specifications:

Country of Origin	Taiwan
Warranty	1 Year
Approximate Assembly & Setup Time	1-1/2 Hours
Serial Number Location	ID Label
ISO 9001 Factory	Yes

Features:

2" Dust Port for Belt and 2-1/2" Dust Port for Disc
Quick Belt Release
Work Table Mounts for Use on Disc or Belt
Single Knob Tracking
Cast-Iron Table
Graphite Coated Platen
Sturdy Steel Stand
6" x 48" 100-Grit Sanding Belt Included
9" 100-Grit Sanding Disc Included